



*Human Care Makes
the Future Possible*

Technology Challenges of Commercial Medical Electron Accelerators

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Aims of this talk

- Medical Radiotherapy is already a large and profitable business
- Well established as the standard of care, for certain cancers.
- New technology needs to prove itself against the successful history of improving practice.
- Challenges remain, but physics needs to reach across disciplines in order to displace establish clinical practice.



The scale of medical accelerator business

- First systems date from the early 1950s
- Installed base of around ten thousand clinical accelerators.
- Roughly third of cancer patients treated with radiotherapy.
- Elekta treats around a third of these
- Elekta is a business with a turnover exceeding £1B.
- Both the need and the business case, require a global scale.



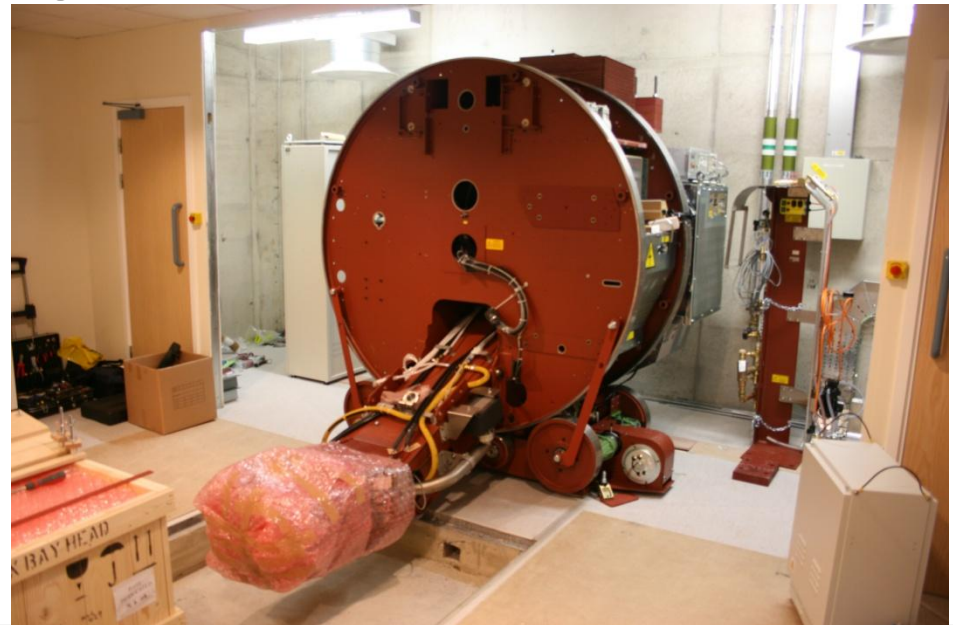
Why do we still have real technical demands?

- Accelerators require many disciplines
- Medical users, whilst knowledgeable, do not want exposure to the technical complexities
- Understanding both the domain and working across disciplines provides a constantly changing pallet of intellectual challenge
- Business success is clearly linked to innovation providing incentives to the owners to increase R&D funding



Key Requirements of Medical Linacs

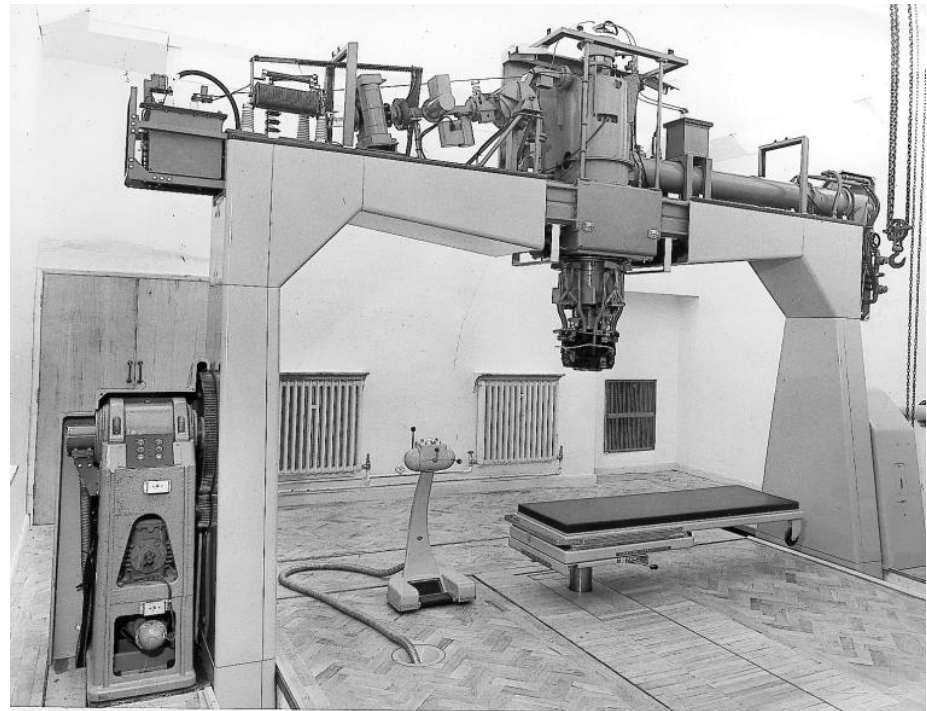
- Small (i.e. fit through door) size
- Capable of producing X-rays between 4MV and 20MV
- Isocentric mounting
- Means of shaping the beam – MLC
- Accurate Dosimetry
- On-board Image guidance
- 10 - 15 year service life
- Reliable >98% uptime
- Safe for use on humans



From Ising and Widerøe to an major business

- As physicists you all know the basis of particle accelerators

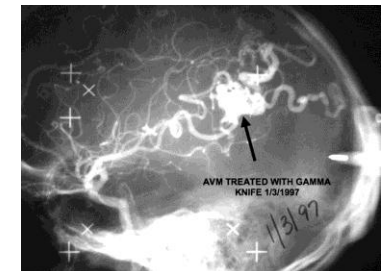
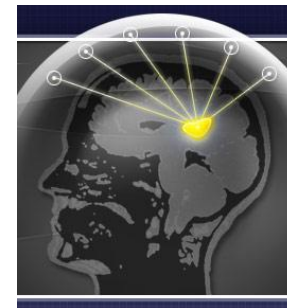
$$\mathbf{E} = -\nabla\phi - \frac{\partial}{\partial t} \mathbf{A}$$



Although the physics has not changed the technology has been transformed

Reminder - Clinical basis of radiotherapy

- Radiotherapy is based on differential toxicity
 - Further enhanced by the development of fractionated radiotherapy
 - Typical of radiotherapy for cancer care
- Radiosurgery is based on the ablation of tissue.
 - Beams of radiation create a locally high dose of radiation.
 - Used as an alternative to surgery, not necessarily for cancer treatment.
 - E.g. AVM in brain
- The latest clinical techniques
 - based on some convergence in these two strands

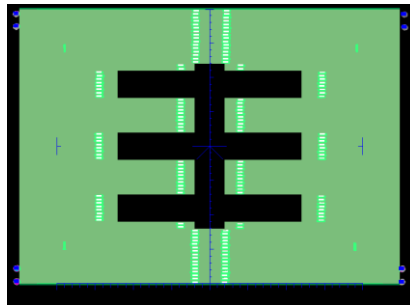


Translating the clinical need into product

- Fractionated radiotherapy
 - This requires a patient to attend daily for a few minutes of radiotherapy
 - This is very cost effective, as the patient can attend as an out patient
 - However 20 to 40 set ups place demands on workflow efficiency.
 - Managing 30 to 80 patients a day requires good organisation.
 - Software is key to managing this efficiently and safety.
- Hypo fractionated or single fraction radiosurgery.
 - Depends on the accurate targeting of tumour
 - Modern techniques have become ever more conformal
 - The key enable has been the multi-leaf collimator
 - As accuracy has increased so the for imaging to guide treatment has become vital.
 - Key success factors are dose escalation and controlling toxicity.

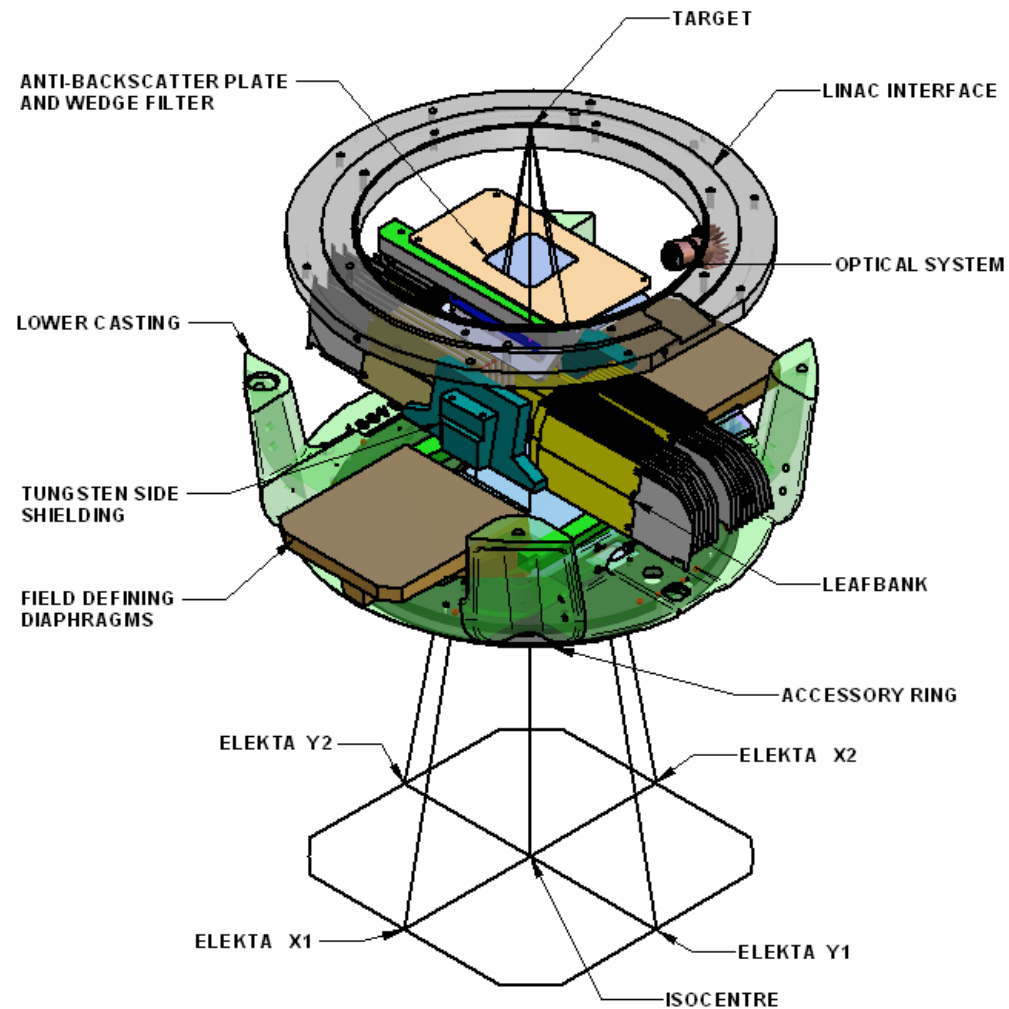
Why does radiotherapy require MLCs

- Multi-leaf collimator originated to replace metal blocks



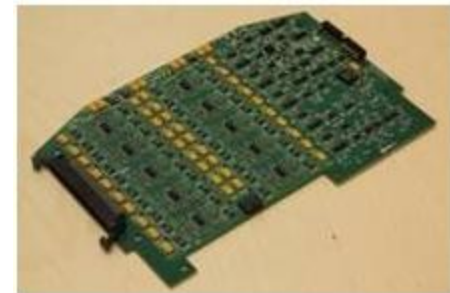
- With computer technology the MLC leaves can be moved dynamically
- This allows much better dose distributions
- However the technology to do this is complex

Inside an MLC



Technology Challenges

- 160 servo controlled motorised leaves
- Each servo motor drive need to fit on less than 8cm² of PCB
- Computer controlled, yet with safety critical software
- Developed with the rigor required for a medical device
- Radiation hard electronics
- Designed for manufacture more than 300 systems per year
 - Or nearly 50000 individual servo systems.



Agility geometry

- Leaves

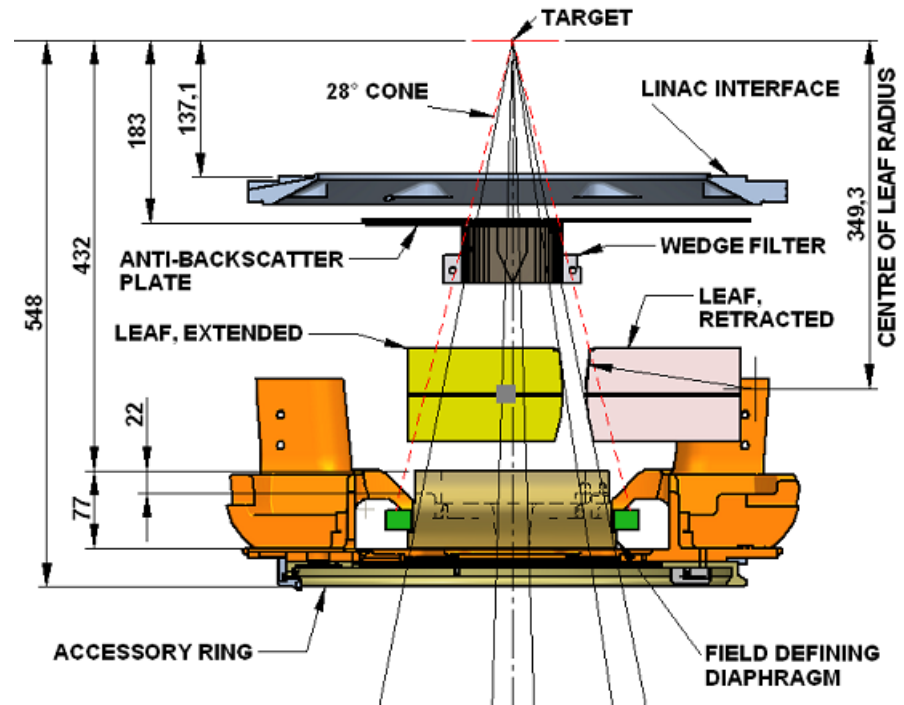
- 90 mm high, rounded leaves, offset focus

- Move in conjunction with dynamic leaf guides (DLGs) to achieve 15 cm overtravel.

- Interdigitation

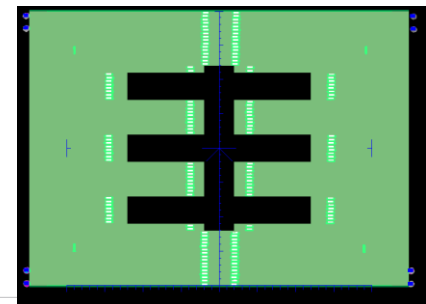
- Maximum speed of 6.5 cm/s (leaves (3.5) + DLG (3)).

- Penumbra optimised for entire leaf travel



Optics based position control

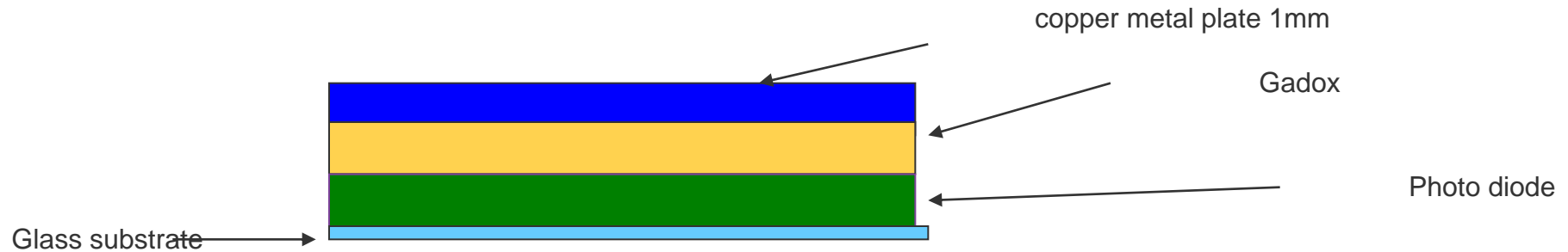
- Using a single CCD camera it is possible to track all 160 leaves
- CCD sensitivity peaks at $1\mu\text{m}$
- Reliable operation is achieved by illuminating the leave with UV light
- Small rubies on each leaf fluoresce in the infra-red and these show clearly on the CCD image.
- Design allows high contrast illumination without patient glare



Imaging

- As treatments become more conformal the need “see” the target becomes more important.
- Key enabling technologies have been amorphous silicon flat panel imaging devices and software to perform cone beam 3D reconstruction from multiple 2D images.

Perkin-Elmer 1640AL AMSI Detector



AMSI Detector Electronics

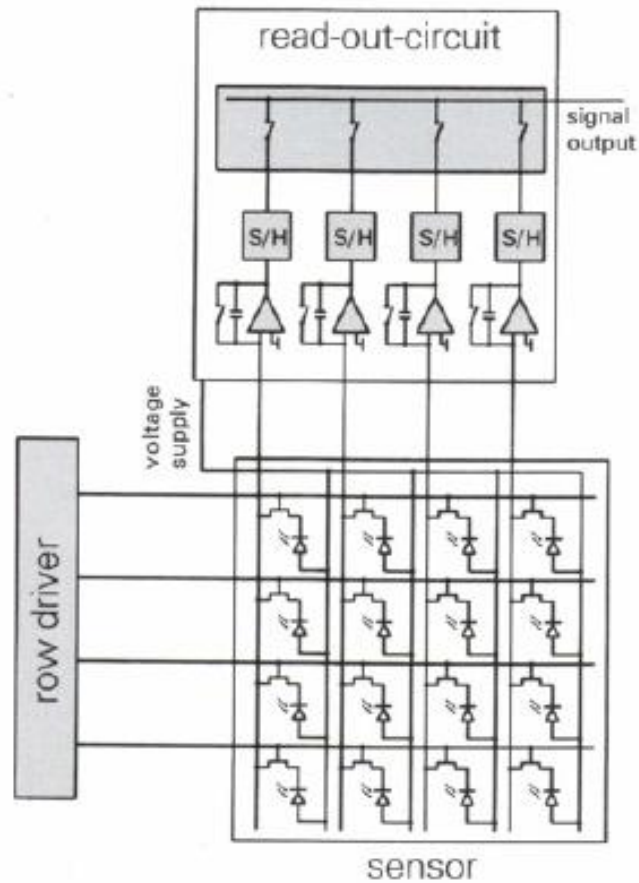
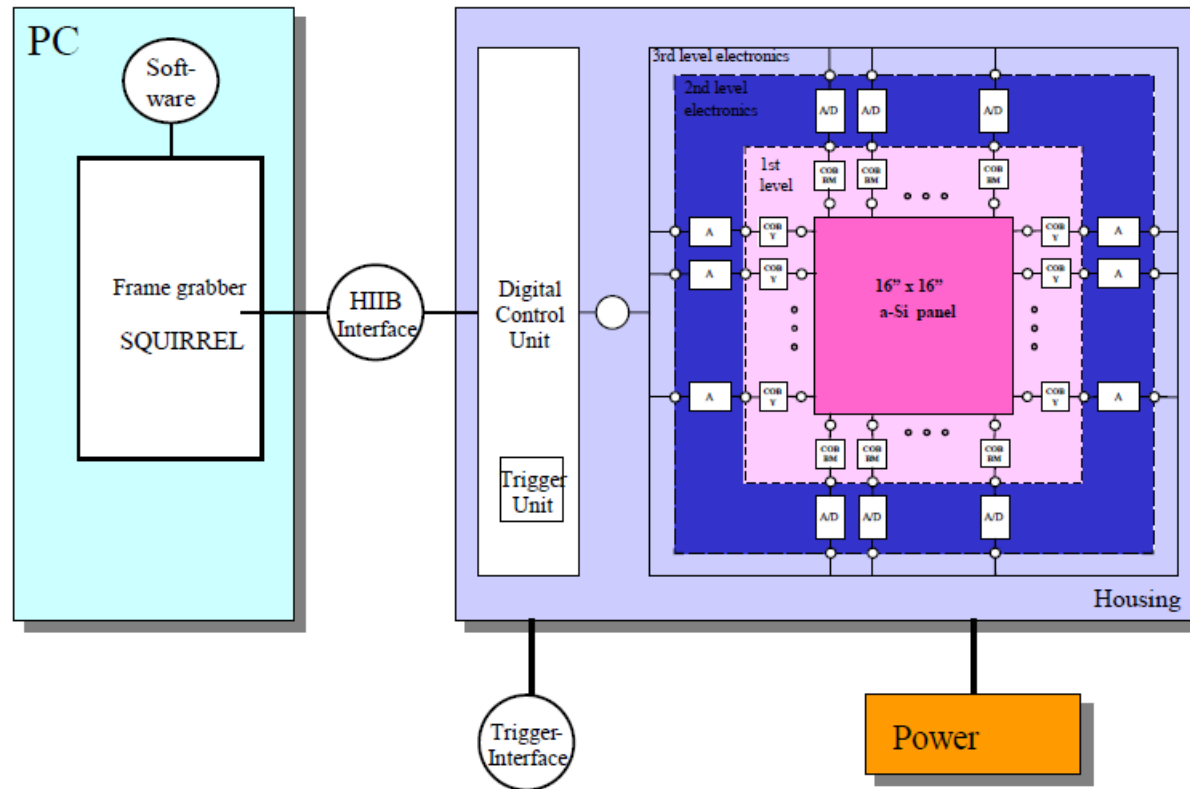


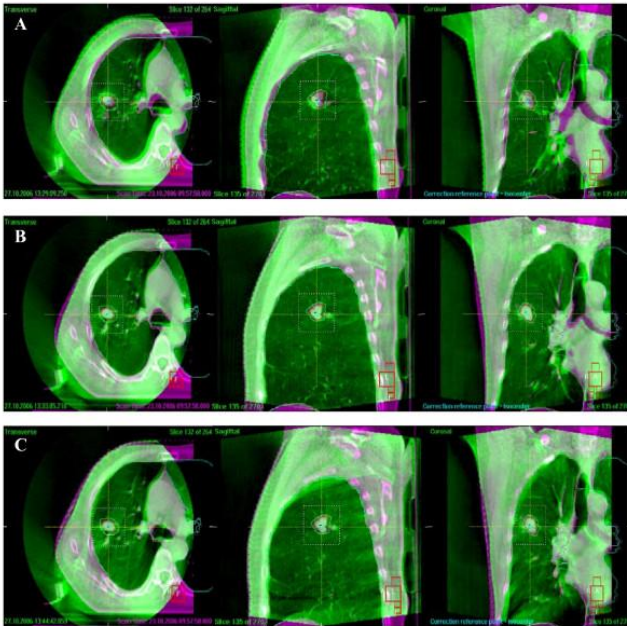
Fig. 1 Principle electronic arrangement of RID 1640

AMSI Panel Structure

RID 1640

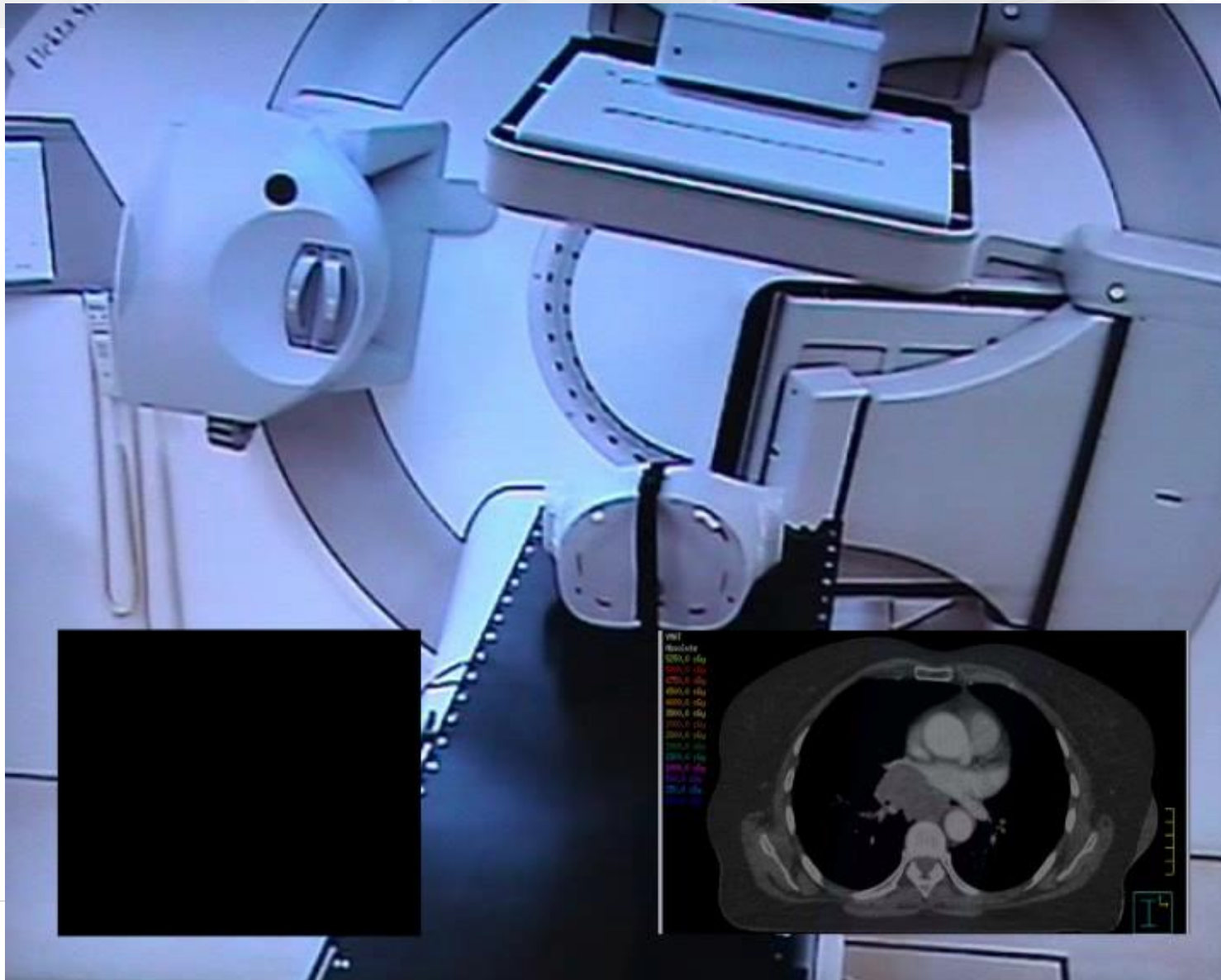


Imaging technology = IGRT of the last decade



- IGRT or image guided radiotherapy
- By taking images just before the radiotherapy can be directly guided by the patient's anatomy
- The has already delivered real benefits to radiotherapy patients.

VMAT video



flexibility

Confidence

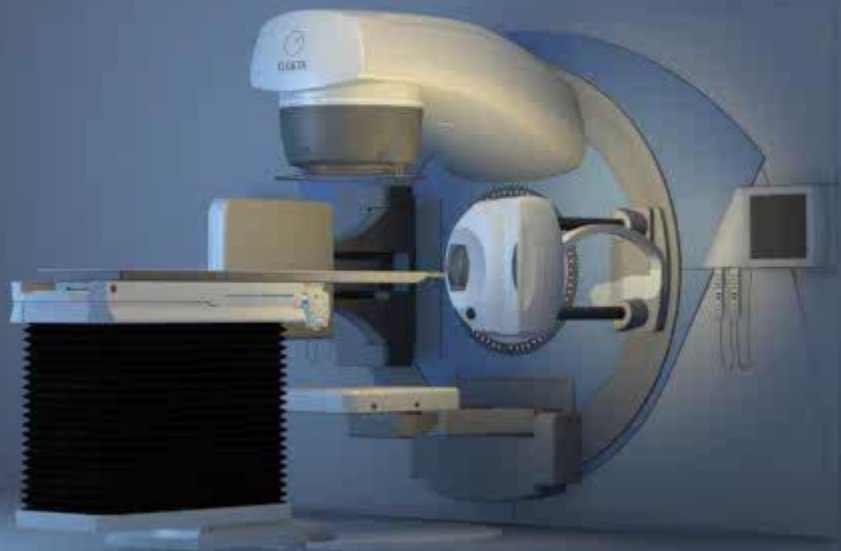


ELEKTA

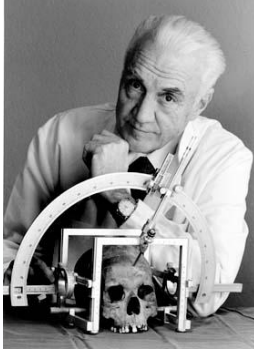
vidence

novation

Efficiency



Elekta – technology is just a means not an end



Every year...

- Close to 1,000,000 patients receive treatment with radiation therapy and radiosurgery equipment from Elekta

Yet...

Yet radiotherapy is still massively under provisioned except in developed countries.

Every day...

- 100,000 patients receive diagnosis, treatment or follow-up that require Elekta's equipment.



Elekta
Oncology



Elekta
Software