



Science & Technology Facilities Council

ISIS

# Accelerators for neutrons

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Science & Technology  
Facilities Council



Neutrons used in: reactors, fusion, condensed matter physics, security screening, radiopharmaceutical production, ...

But neutron  $t_{1/2} \sim 10$  mins.

→ must make when wanted

Radioisotope sources (e.g. Am/Be, Cf-252, Sb/Be)

D-T accelerators and D-T tubes (14 MeV)

Electron accelerator sources (e.g. Harwell linacs (final one, 90 kW))

Proton accelerator sources (e.g. **ISIS**, J-PARC, LANL, PSI, SNS, ESS)

Heavier ion accelerator sources (e.g. IFMIF, **FAFNIR**)



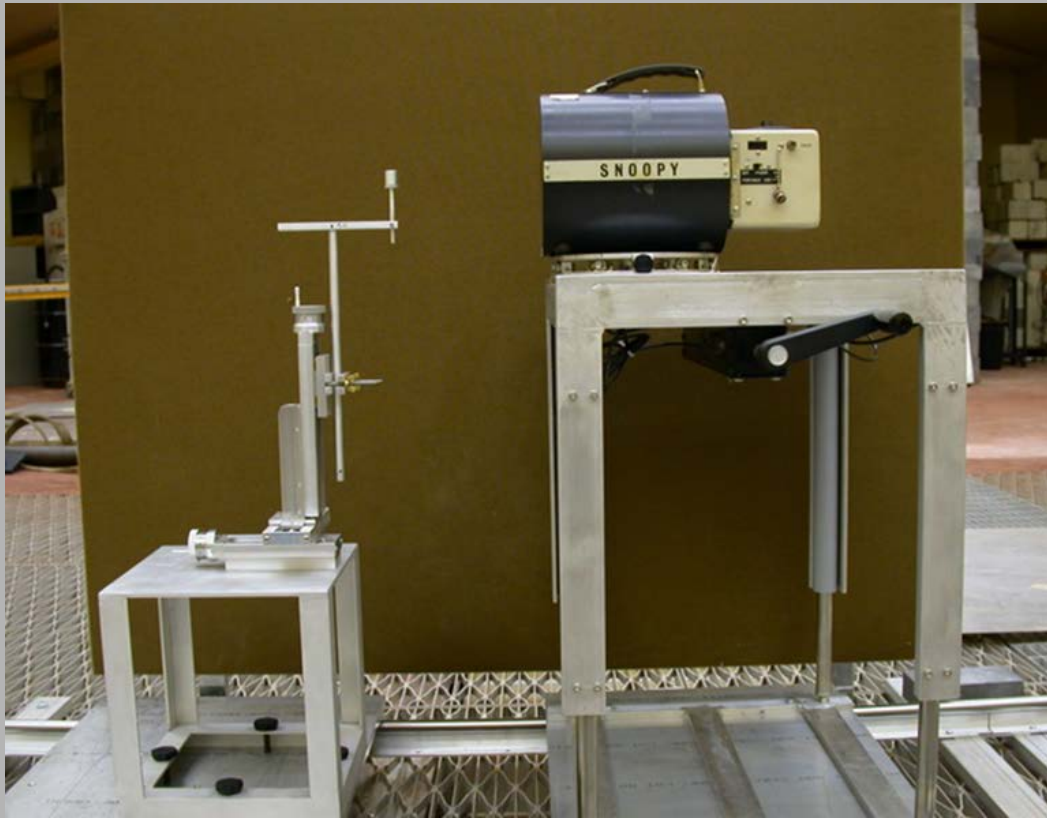
Radioisotope sources	Am/Be	( $\alpha$ ,n)	4.2 MeV mean energy	Up to $\sim 10^7 - 10^8$ n/sec
	Cf-252	(sf)	2.2 MeV	
	Am/Li	( $\alpha$ ,n)	0.45 MeV	
	Sb/Be	( $\gamma$ ,n)	0.025 MeV	

D-T sources      14 MeV (deuterons on tritiated target)  
RTNS-II,  $1-4 \times 10^{13}$  n/sec (LLNL)  
D-T tubes,  $\sim 10^{10}$  n/sec,  $\sim 1000$  hours  
(limits are heating, inventory)

Electron accel. sources ( $\gamma$ ,n) + ( $\gamma$ ,f) on U, Ta, ...  $\sim \text{few} \times 10^{14}$  n/sec

Proton accelerator sources (e.g. ISIS, J-PARC, LANL, PSI, SNS, ESS)  
spallation,  $\sim 10^{16} - 10^{17}$  n/sec

Heavier ion accelerator sources (e.g. IFMIF, FAFNIR)  
deuteron beams, (d,n)  
 $\sim 3 \times 10^{16}$ ,  $\sim 0.5 - 5 \times 10^{15}$  n/sec



~1 inch



Radioisotope sources



~1 m



D-T tubes

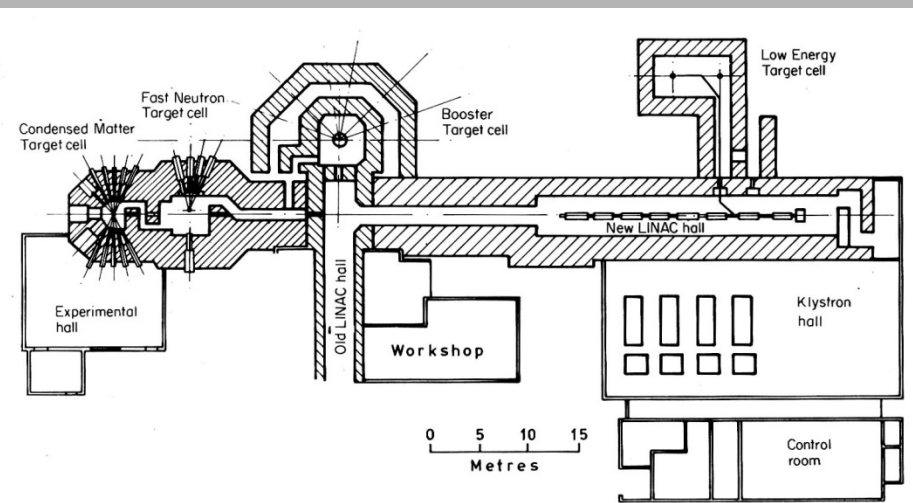


Fig. 1. General plan of HELIOS facilities.

~100 m

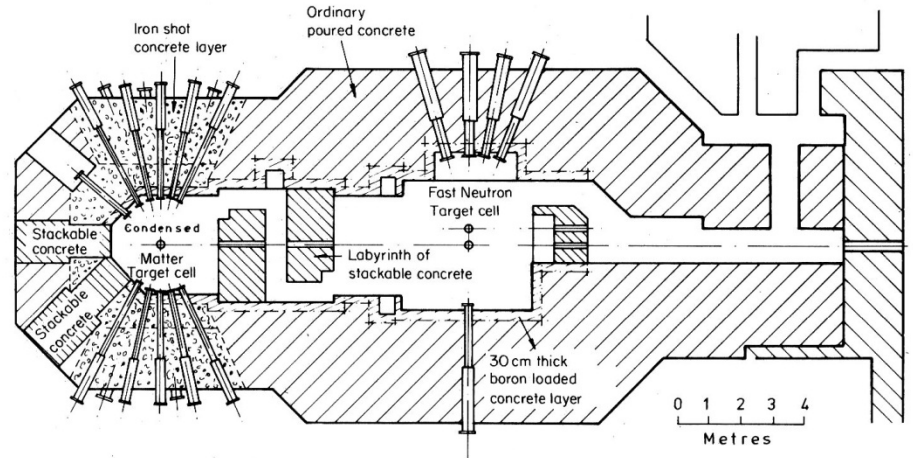


Fig. 2. Detailed plan of the Fast Neutron and Condensed Matter Target Cells.

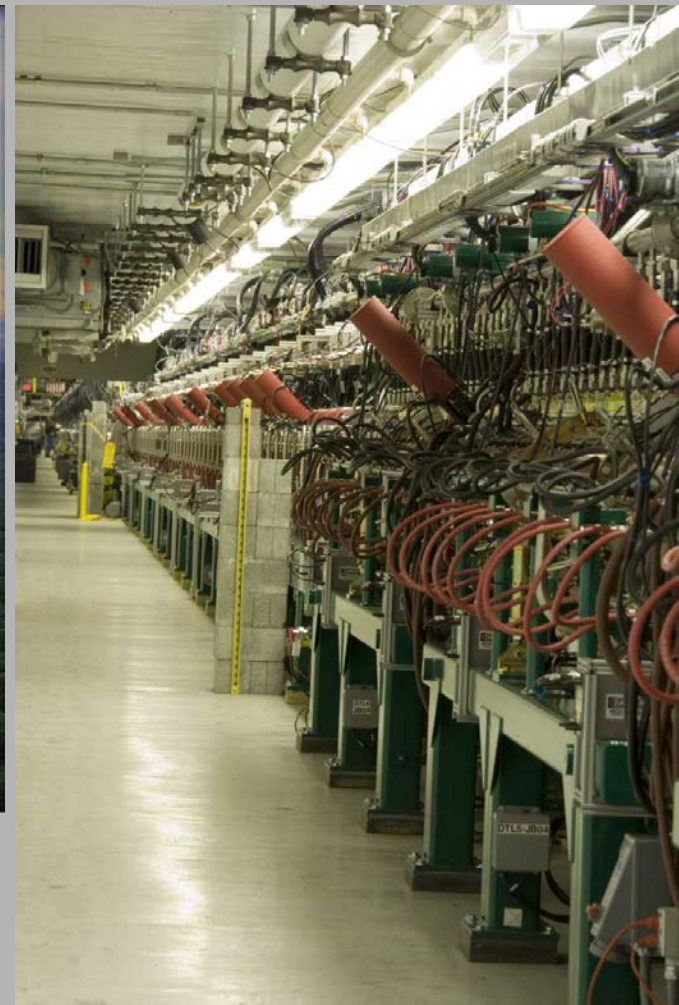
Harwell electron linear accelerator neutron source, 90 kW



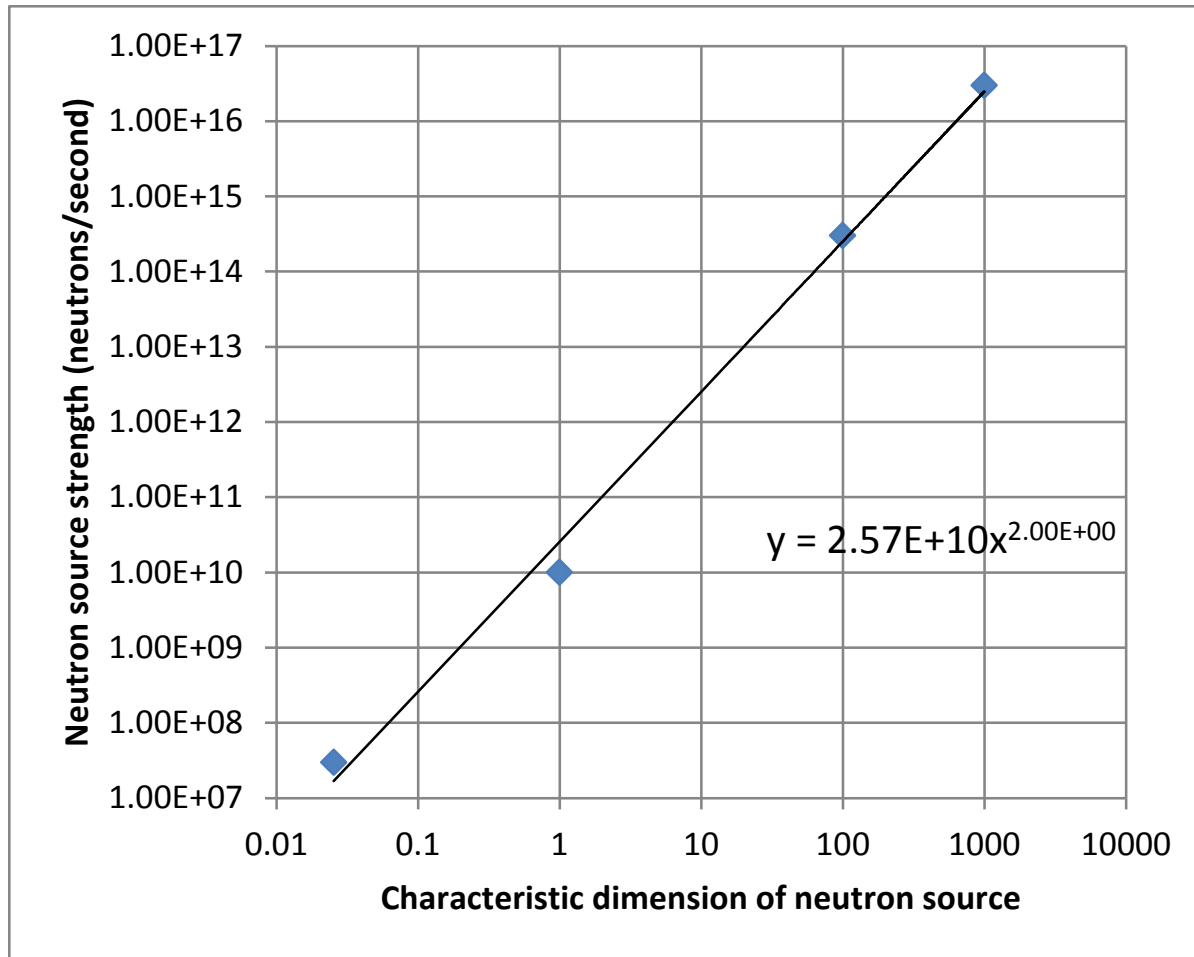


SNS-03671-2005

~1 km

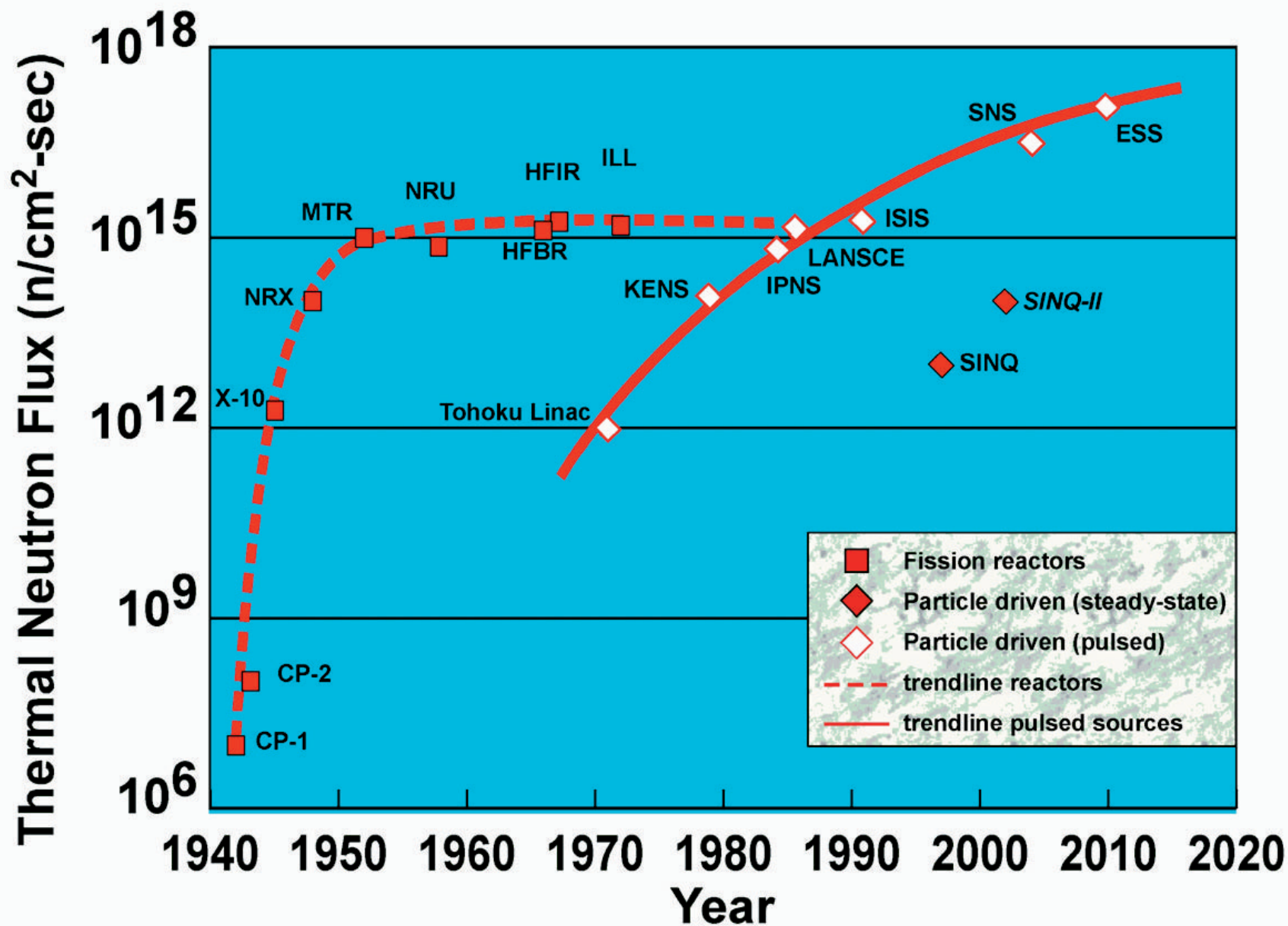


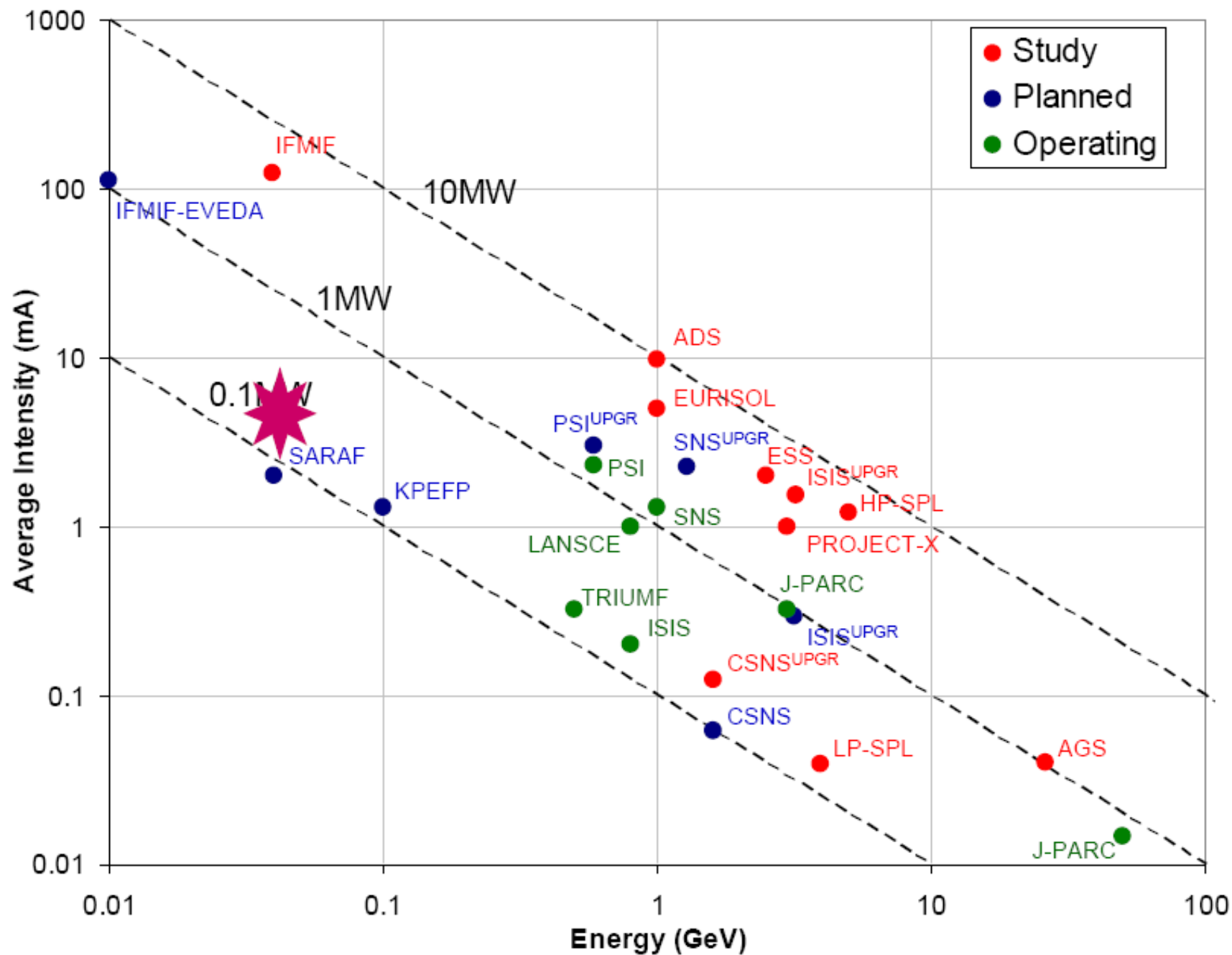
SNS spallation neutron source, Oak Ridge, 1 MW

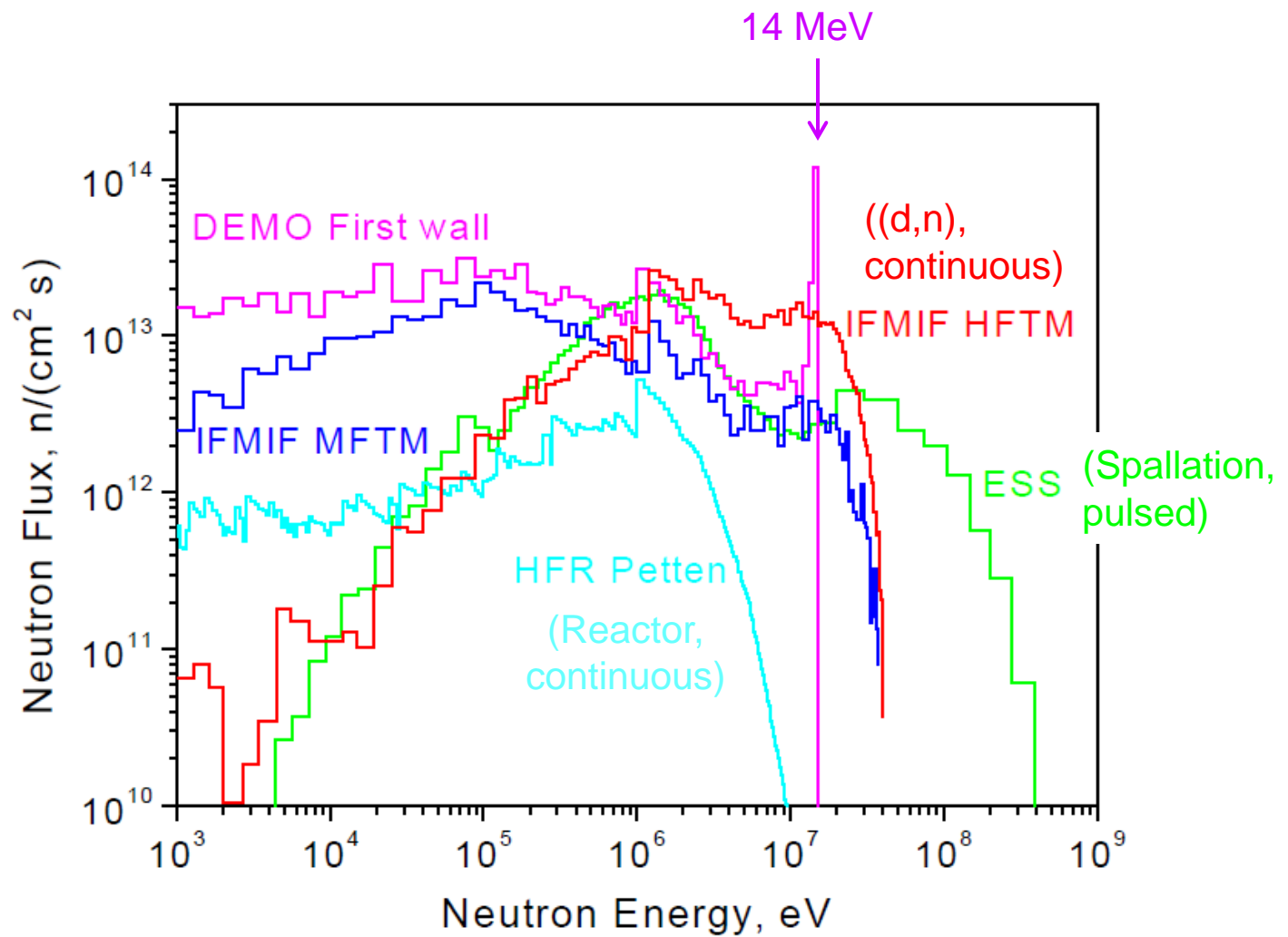


Neutron output  $\propto$  size<sup>2</sup>











## Accelerator production of neutrons — some challenges

### Neutron factories — not accelerator R&D projects

Not

#### Machine parameters

Mean radius ( $3 \times$ ISIS)	78.0 m
Repetition frequency	50 Hz
Injection energy from ISIS	0.8 GeV
Extraction energy (option of 8 GeV)	3 GeV
Number of circulating protons	$3.75 \times 10^{13}$
Ring acceptance	$304 \pi$ mm mrad
Magnet lattice type	racetrack
Number of ring superperiods	2
Number of 3-cell periods per arc	5
Number of arc cells	$2 \times 15$
Number of straight section cells	$2 \times 7$
Number of main B dipoles	$2 \times 10$
Number of secondary b dipoles	$2 \times 5$
Number of main D quadrupoles	$2 \times 22$
Number of trim d quadrupoles	$2 \times 12$
Number of main F quadrupoles	$2 \times 22$
Number of trim f quadrupoles	$2 \times 12$
Gamma transition	13.8
Horizontal betatron tune	11.7
Vertical betatron tune	7.4
Bending angle for B dipoles	$16.5^\circ$
Bending angle for b dipoles	$3.0^\circ$
Bending angle for 3-cell arc periods	$36.0^\circ$
Length of main B dipoles	5.940 m
Length of secondary b dipoles	1.080 m
Length of main D quadrupoles	1.036 m
Length of main F quadrupoles	1.200 m
Length of trim quadrupoles	0.200 m
RMS unnorm. injection trans. emittance	$19 \pi$ mm mrad
100% unnorm. injection trans. emittance	$125 \pi$ mm mrad
100% unnorm. 3 GeV trans. emittance	$50 \pi$ mm mrad
100% unnorm. 8 GeV trans. emittance	$25 \pi$ mm mrad
100% norm. longitudinal emittance	$<1.0$ eV sec

but Reliability  
Output



## Accelerator operations

### Beam losses

Induction of radioactivity in machine

Hands-on maintenance — usually ~few mSv/year limit

Typical beam loss criterion ~1 W/m — challenging with MW

Knowledge of haloes very important in high-power machines

→ beam dynamics critical

Example — ISIS (0.2 MW)

~0.3–1.0 kW lost at injection into 163-m-circumfer. synchrotron

→ ~3 W/m

But some people clock up 2–3 mSv/year

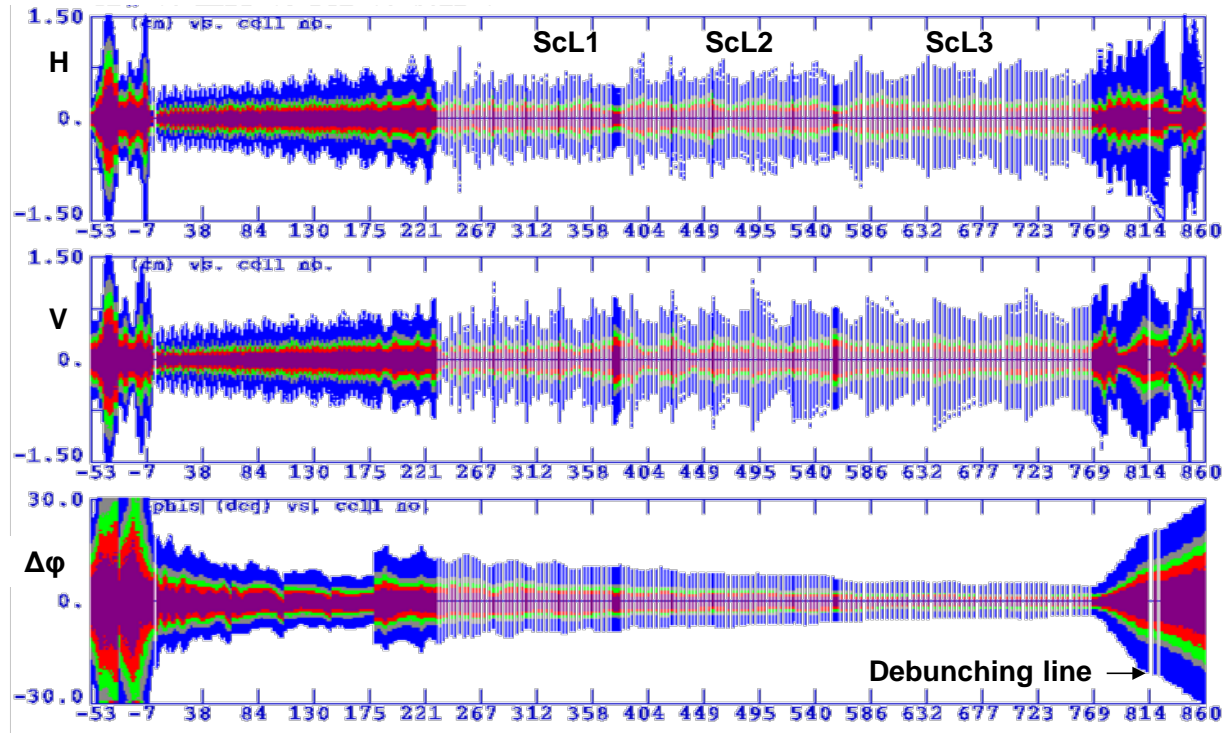
If beam losses inevitable, lose beam in one place, e.g. on collimators





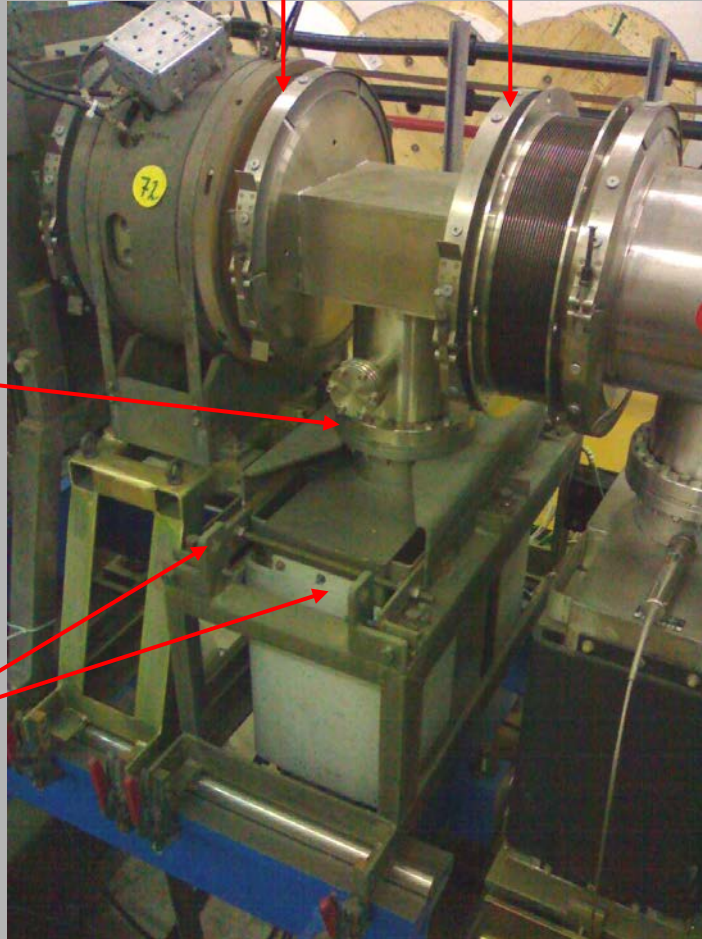
Accelerator operations must be integrated into design process  
— retro-fitting is very expensive

Design is more than



*E.g.* designing for maintenance → “time, distance, shielding”

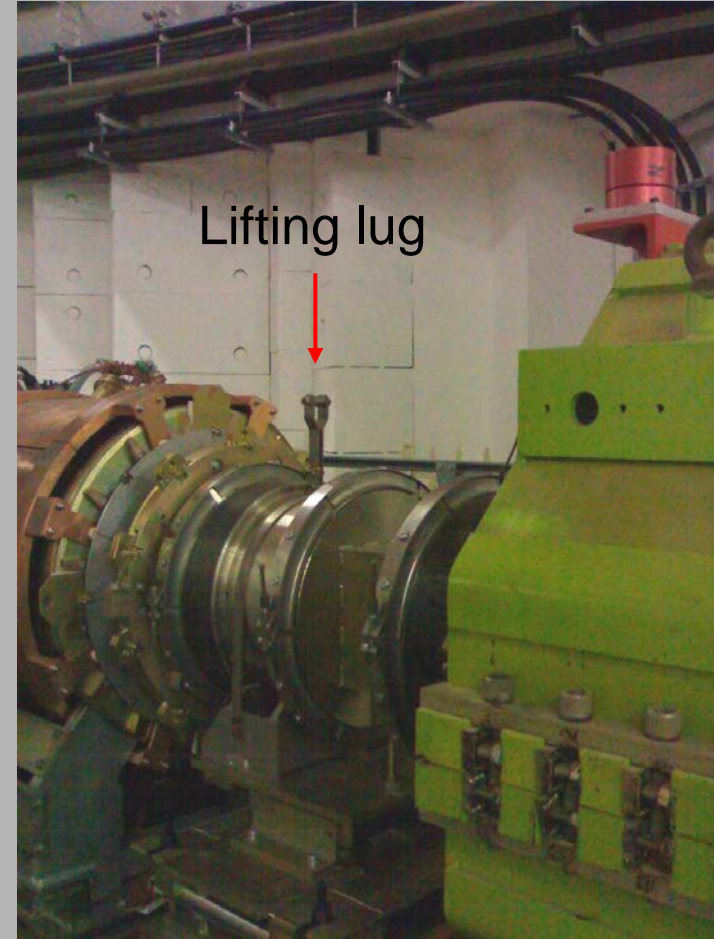
V-band vacuum seals



Conflat seals

Lifting lugs

Lifting lug

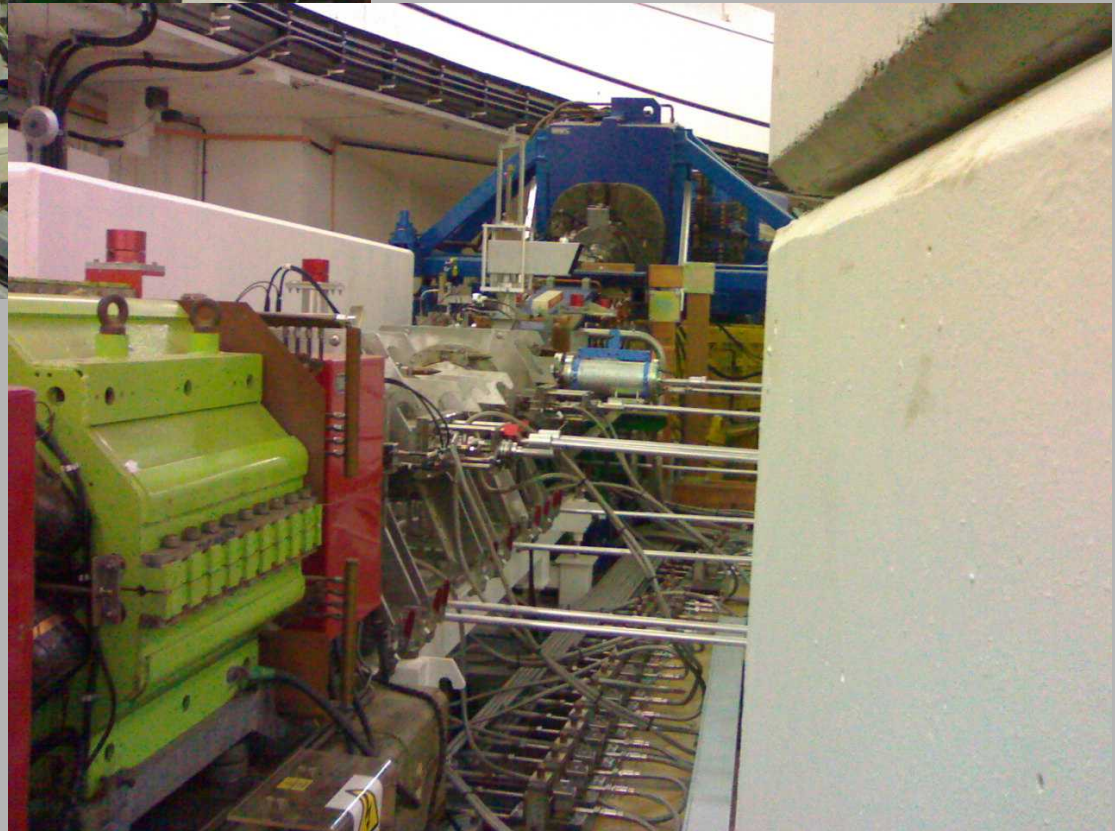


Time

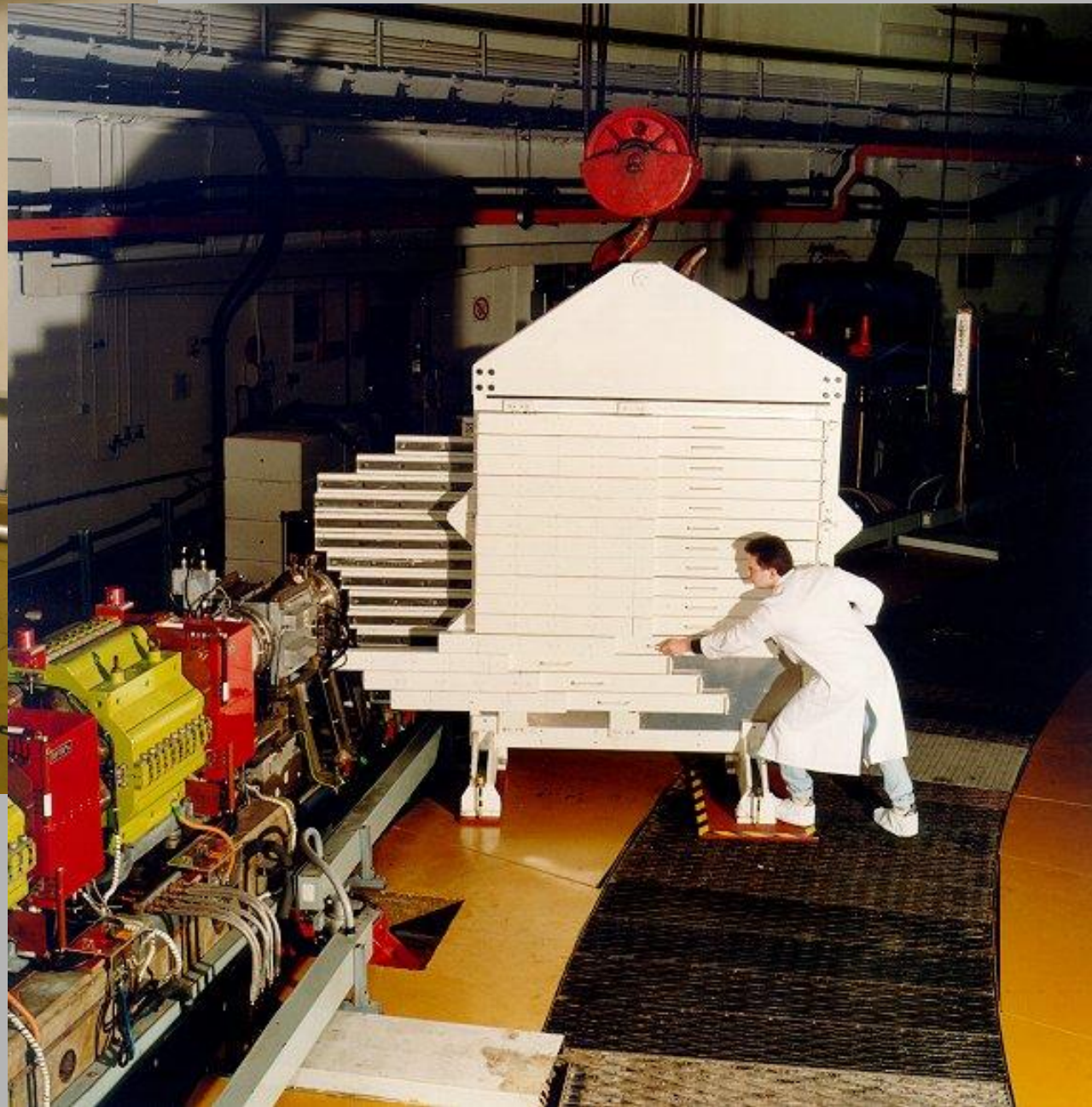
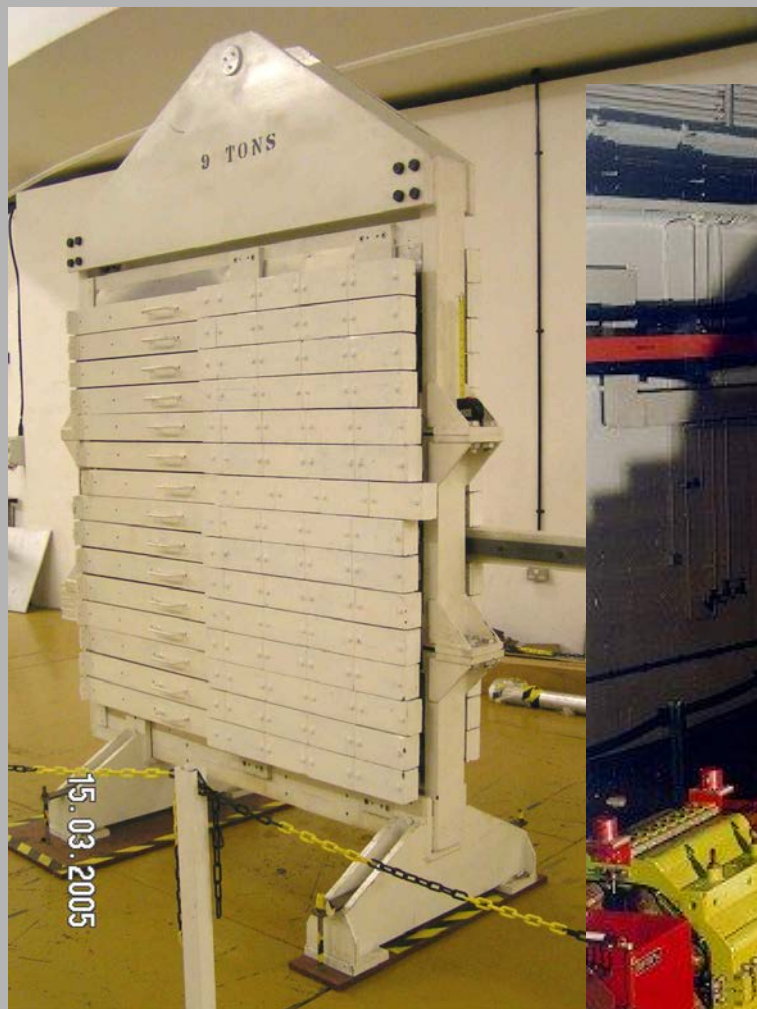




Distance







Configurable shielding





ISIS synchrotron room —  
originally built for Nimrod

Ample space essential for  
repairs, exchange of large  
components, etc.

Nimrod sector

Space







## FAFNIR (FAcility for Fusion Neutron Irradiation Research)

Neutron source for materials damage tests for fusion reactors

- 14 MeV neutrons from deuterium-tritium
- $d + {}^3\text{H} \rightarrow {}^4\text{He} + n + 17.6 \text{ MeV}$

Poor database of radiation damage effects by 14 MeV neutrons

## FAFNIR

40 MeV deuteron linac

~ 3–30 mA CW

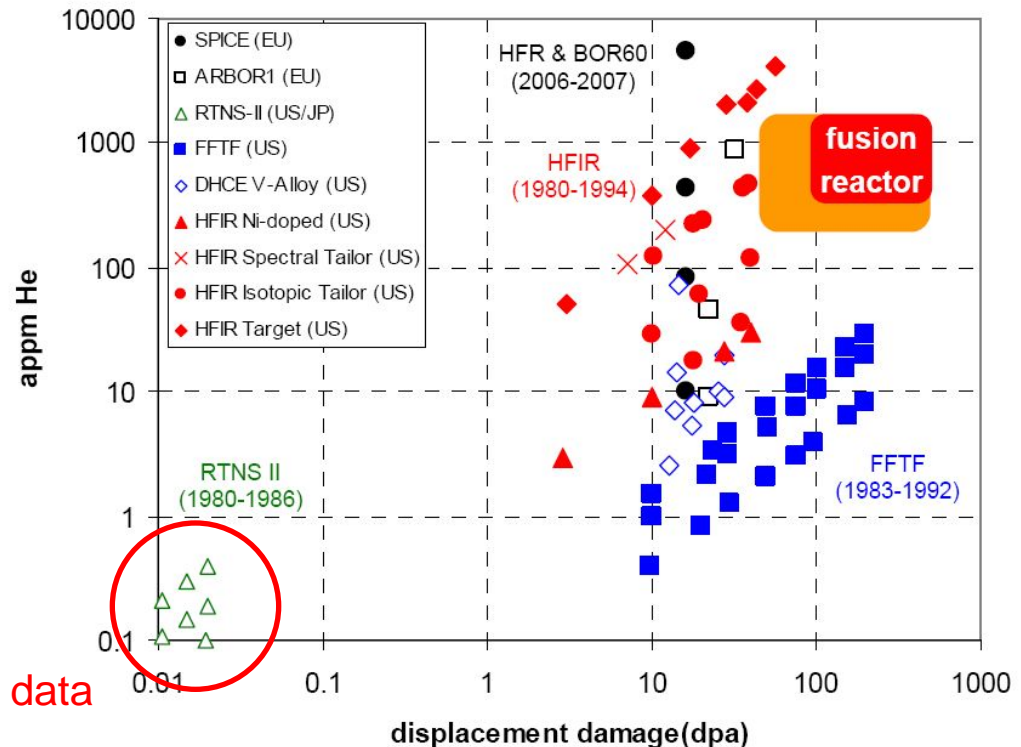
~ 100 kW – 1 MW

Rotating carbon target

C(d,n) reaction

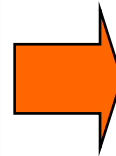
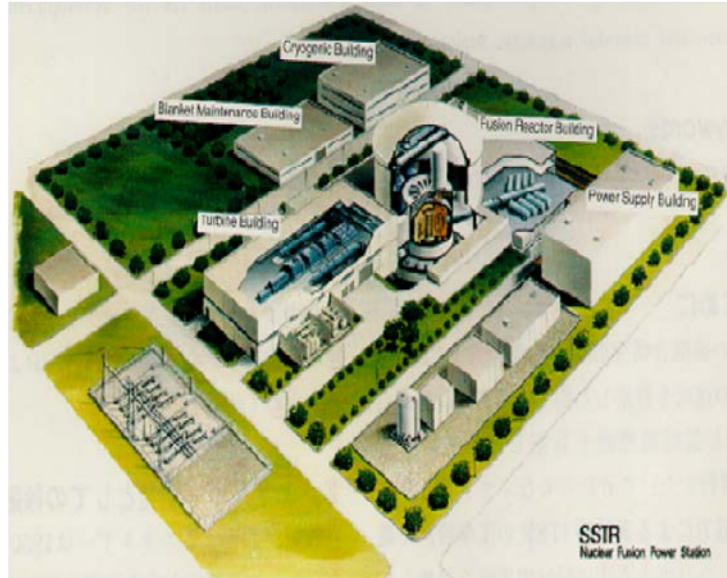
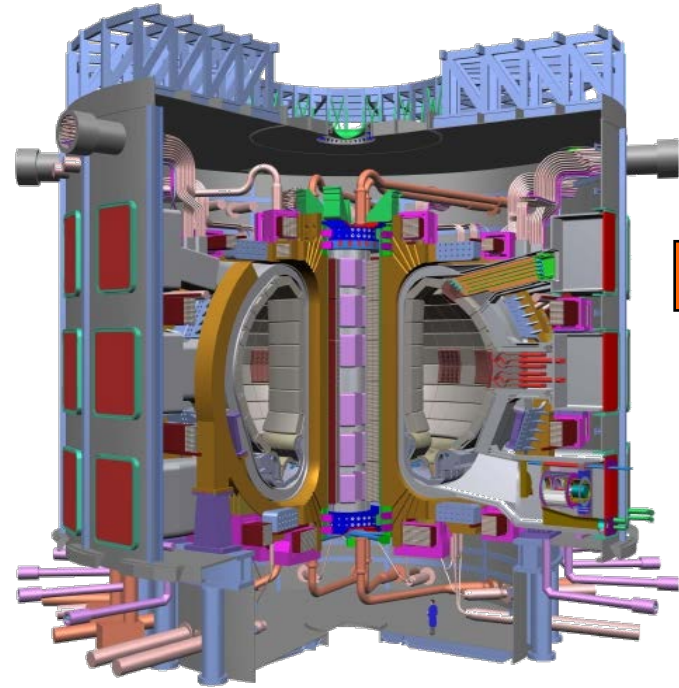
14-MeV-like spectrum

Can be built relatively easily



## ITER (~now)

## DEMO Power Plant (2030–40)



Commercial  
utilisation

- Long-burn  
 $Q \geq 10$  300 ~ 500 sec  
 $Q \sim 5$  Steady State
- Integration of  
fusion technology

Advanced Tokamak  
Research

Materials Development  
& IFMIF

- Electric Power Generation  
ex.  $Q = 30 \sim 50$   
Steady State



## IFMIF (International Fusion Materials Irradiation Facility)

Designed as ideal machine for 14 MeV radiation damage studies

2 × 5 MW 40 MeV deuterium beams

Liquid Li target

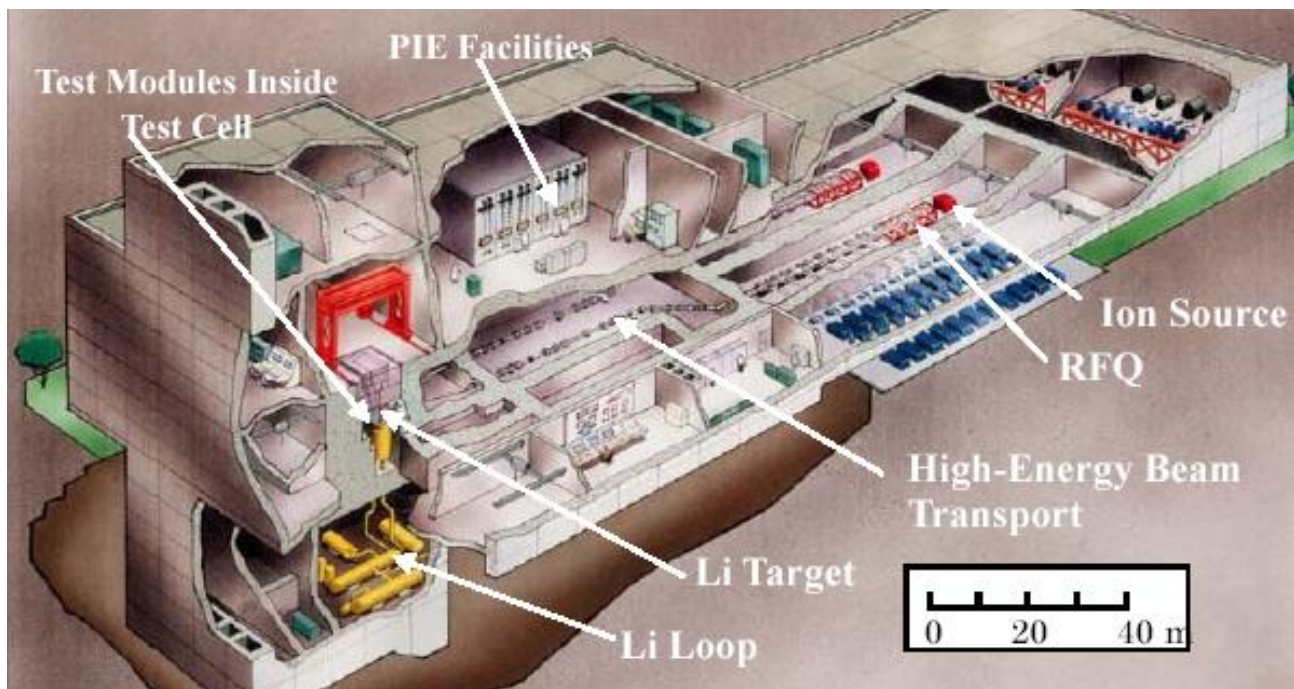
But both accelerator and target challenging

long time scales

politically difficult

Relaxed test requirements, improved interpretation of data, ...

→ can relax machine requirements



IFMIF

(International Fusion Materials Irradiation Facility)

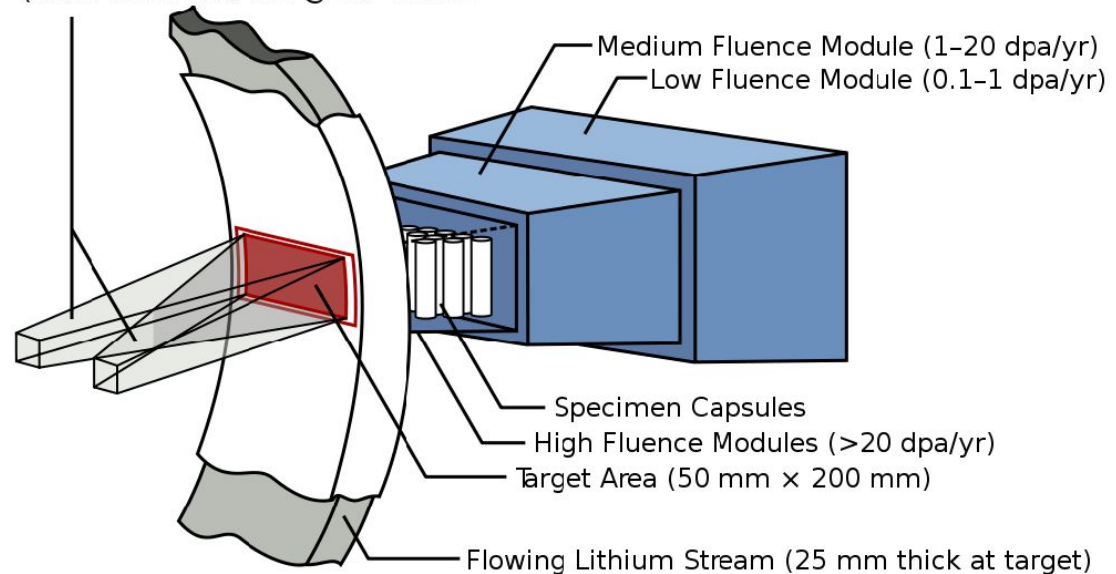
$\sim 40 \text{ kW/cm}^3$

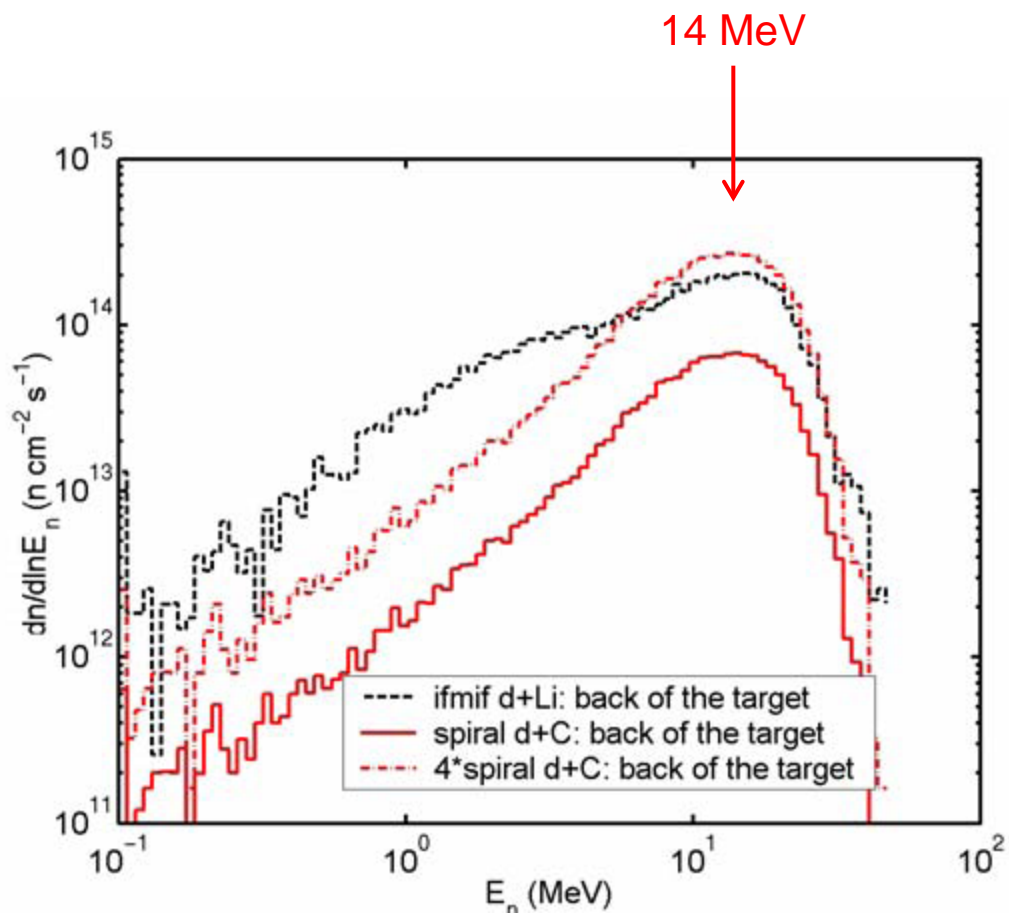
Vacuum coupling to accelerator

Beam profile on target critical

Intersecting Deuteron Beams  
(Total Power: 250 mA @ 30–40 MeV)

(DPA = Displacements per Atom)





40 MeV deuterons on lithium (IFMIF) and carbon (FAFNIR)





FAFNIR — being promoted by CCFE (Culham)

40 MeV D<sup>+</sup> on C target, 3 – 30 mA mean beam current

→ CW machine

40 MeV? Cyclotron, FFAG, RFQ + linac

Cyclotron      Well-established technology, but current too low

FFAG            Immature, decades from “factory” use, if ever

RFQ + linac    Only practical choice

Other considerations

Superconducting? Adds complications (e.g. engineering, He)

Low beam losses essential — suggests big-aperture structures

Good beam diagnostics very important — not easiest in a DTL

Beam transport to target

Scanning issues?



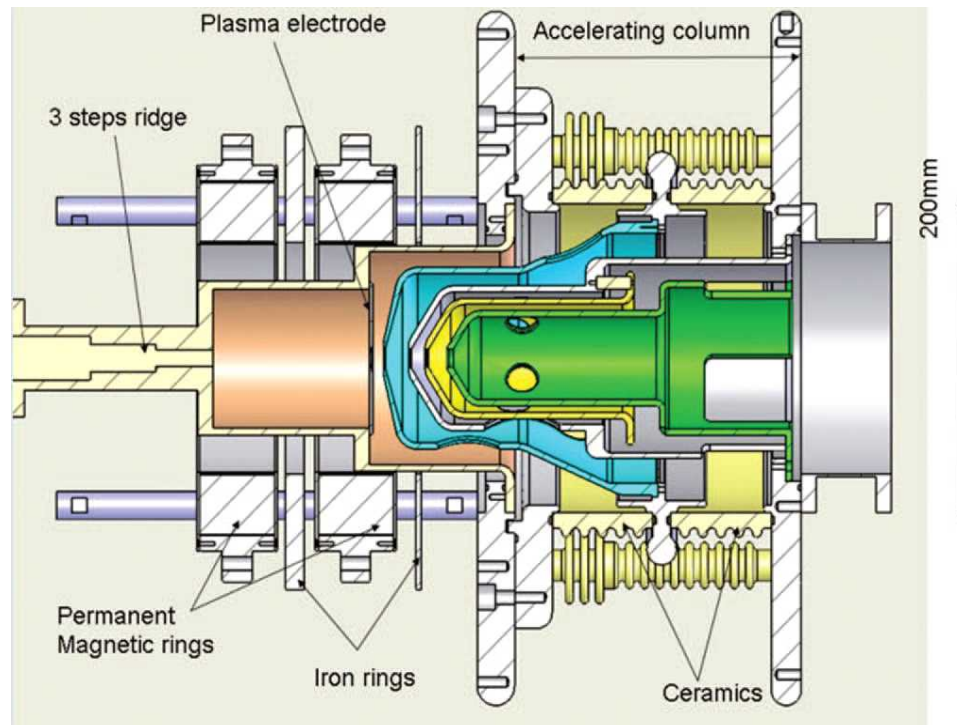
## Ion source

Base deuteron ion source on proven proton ion source

SILHI microwave discharge source, 2.45 GHz, 1.2 kW magnetron

140 mA protons, CW,  $0.2\pi$  mm-mrad, several months lifetime

Deuteron ion source already demonstrated





## RFQ

CW, whereas RFQs mostly pulsed hitherto

“Normal” RFQ, but liberal water-cooling

*e.g.* IPHI and IFMIF CW RFQs, 120–130 kW/m heat

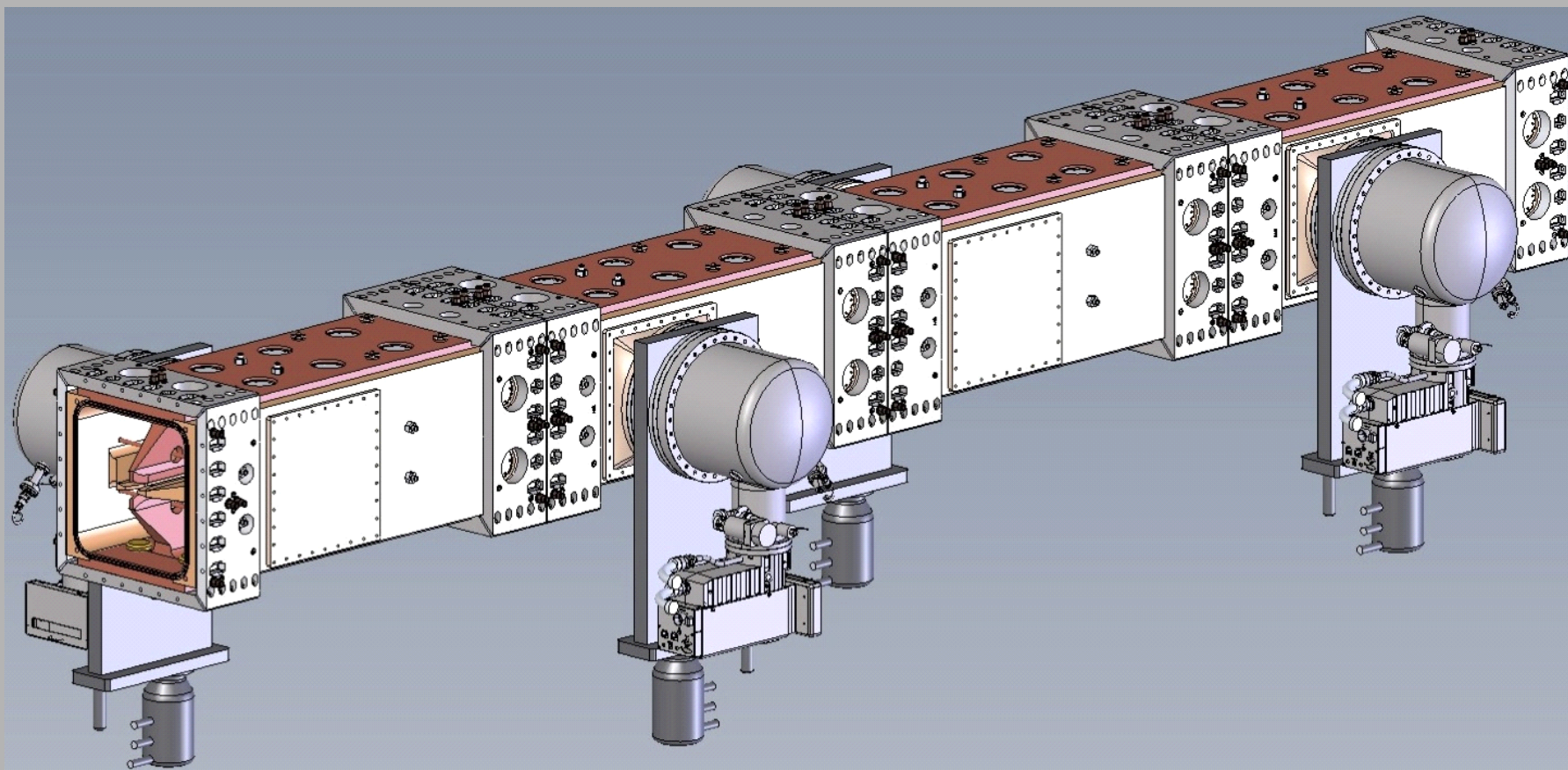
“Reduced gradient” RFQ

*e.g.* PXIE CW RFQ, 50–60 kW/m heat

~30% smaller acceleration gradient, longer structure, more conservative

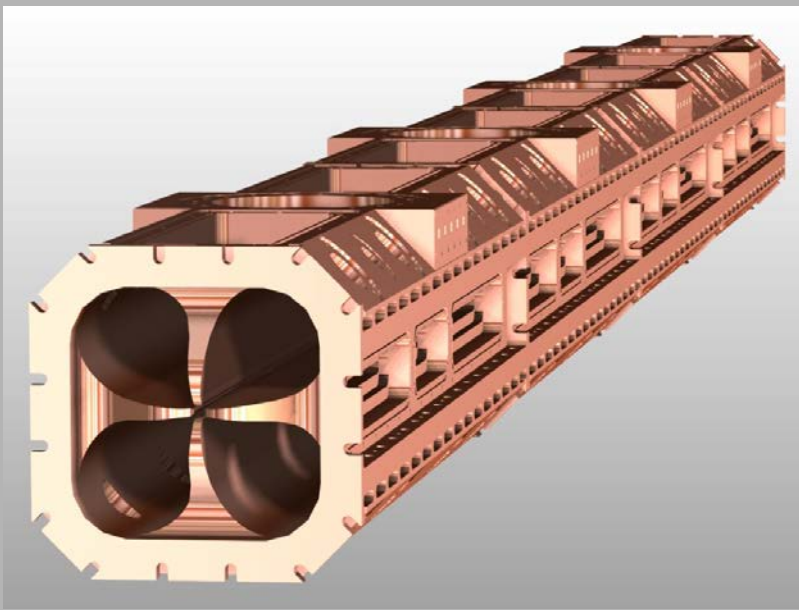
Structure power  $\propto$  accelerating field<sup>2</sup>

For ~30 mA, match into linac at 2–3 MeV



CAD model of PXIE RFQ (FNAL)  
162.5 MHz, 4.45 m long, four-vane CW structure





4-vane, 324 MHz, 60 mA, RFQ  
Front End Test Stand, RAL





## Linac

Beam dynamics for ~30 mA not especially challenging, but CW *is* challenging

Availability of RF sources — strong driver for frequency choice  
→ triodes, tetrodes — probably  $\leq 200$  MHz

Superconducting or normally conducting?

S/C advantages:      reduced RF requirements  
                             lower operating costs  
                             larger structure apertures

S/C disadvantages: cryogenic systems  
                             lower maturity of cavity technology (especially  
   at low energies)  
                             more challenging engineering  
                             increased complexity  
                             longer repair times



If superconducting —

Accelerating structures for  $\sim 3\text{--}40$  MeV limited to half-wave and spoke resonators — but operational experience limited

Cold or warm focussing elements?

Cold quadrupoles or solenoids enable better accelerating gradients but are considerably more complex

Warm focussing elements lead to more cryo-modules and reduced accelerating gradients



If normally conducting —

Room-temperature drift tube linac (DTL) conservative option

Usual pulsed DTL design → ~200 kW/m heat  
→ difficult since heat mostly in drift tubes

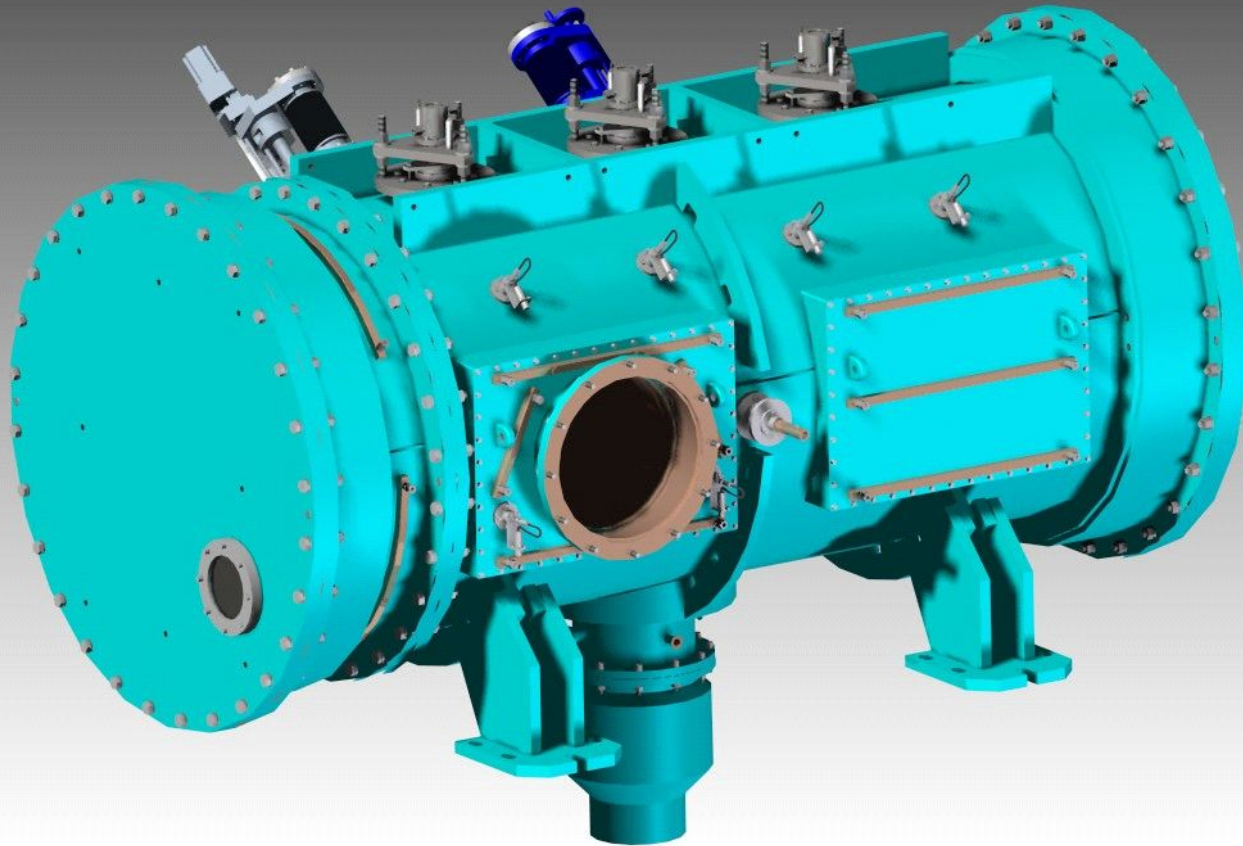
But if halve usual accelerating gradient → ~50 kW/m

*E.g.* 10-metre-long cavity

→ ~15 MeV energy gain, ~500 kW beam power,  
~500 kW structure power

Permanent or electromagnetic quadrupoles in drift tubes?

→ electromagnetic to tune for minimum beam losses



2-metre-long test section of 202.5 MHz linac tank for testing at full RF power at RAL — currently out for manufacture



High-energy beam transport (HEBT) [to target]

Nothing particularly challenging

Focussing structure probably FODO (like recently constructed  
140-metre beam line to ISIS TS-2)

Double-bend achromat to eliminate “shine back” from target to linac

Air-cooled elements wherever possible — avoids water problems

Gaussian beam profile on target not difficult — could make squarer  
using octupoles





## Beam diagnostics

High-power low-energy beam → non-invasive diagnostics

Beam currents: DC toroidal current transformers

Beam positions and profiles: residual gas ionisation monitors

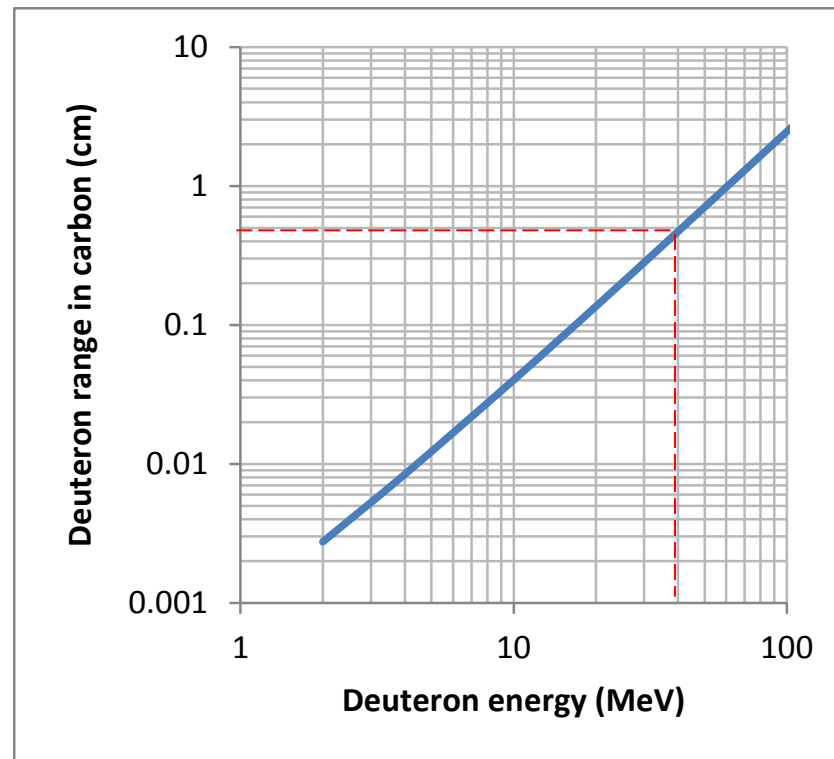
Beam losses: ionisation chambers, plastic scintillators

Comprehensive beam dilution system to facilitate set-up and fault diagnosis



## Target (1)

Range of 40 MeV deuteron in carbon =  $0.94 \text{ g/cm}^2 \rightarrow 0.5 \text{ cm}$



Range of deuteron = twice range of proton of half energy



## Target (2)

40 MeV D, 6 mA, 1/e-radius 14 mm ( $\sigma = 10$  mm), carbon

→  $\sim 230$  kW/cm<sup>3</sup>

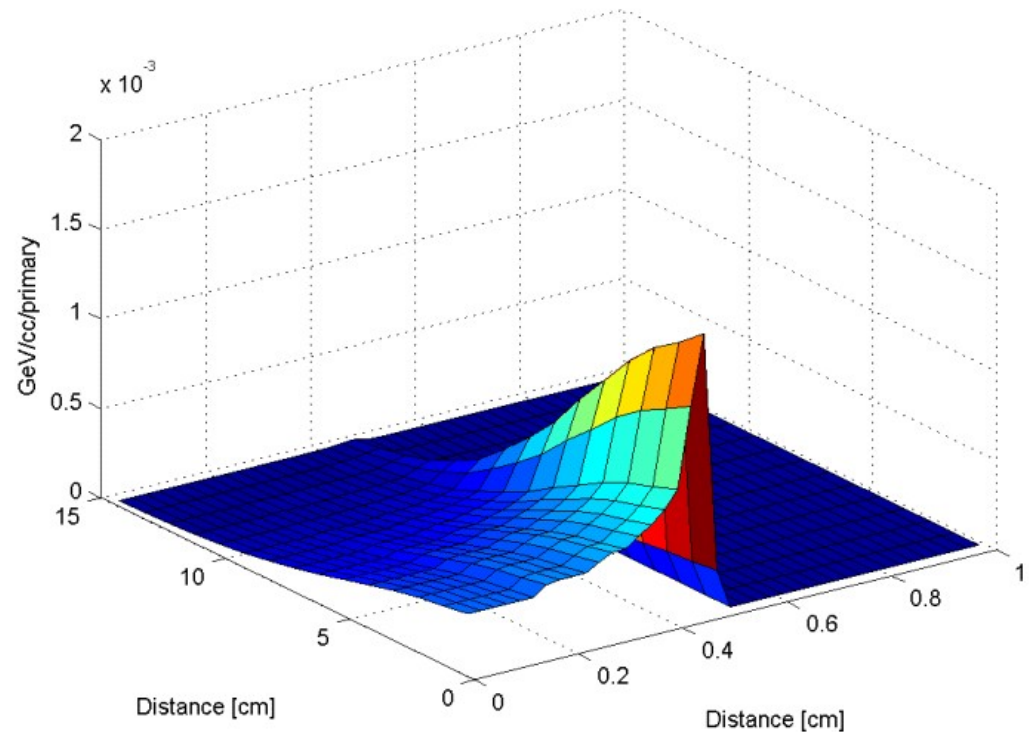
→ rotation essential

→  $\sim 2000^\circ\text{K}$

$\sigma = 10$  mm, 231 kW/cm<sup>3</sup>

25 mm, 37 kW/cm<sup>3</sup>

50 mm, 9.3 kW/cm<sup>3</sup>



GeV/cm<sup>3</sup>/deuteron for  $\sigma = 50$  mm



## Target (3)

Single-slice rotating targets already accommodate  $\sim 100$  kW (e.g. PSI)  
→ 40 MeV,  $\sim 3$  mA — starting specification

Later — multi-slice target for higher beam currents

Radiation damage / graphite strength considerations

Optimisation of irradiation geometry

- numbers and sizes of samples to be irradiated
- fluences required
- fluxes deliverable
- neutronics
- thermal issues
- stresses, *etc.*



## Current situation

EFDA (European Fusion Development Agreement) setting up review of 14 MeV neutron sources for radiation damage measurements

Options — IFMIF-lite and FAFNIR

Awaiting conclusion of review







## **ISIS upgrades**

ISIS — spallation neutron source

World-leading centre for research in the physical and life sciences

— world's most productive spallation neutron source

~30 neutron and muon instruments for properties of materials in terms of molecular structure

National and international community of >2000 scientists

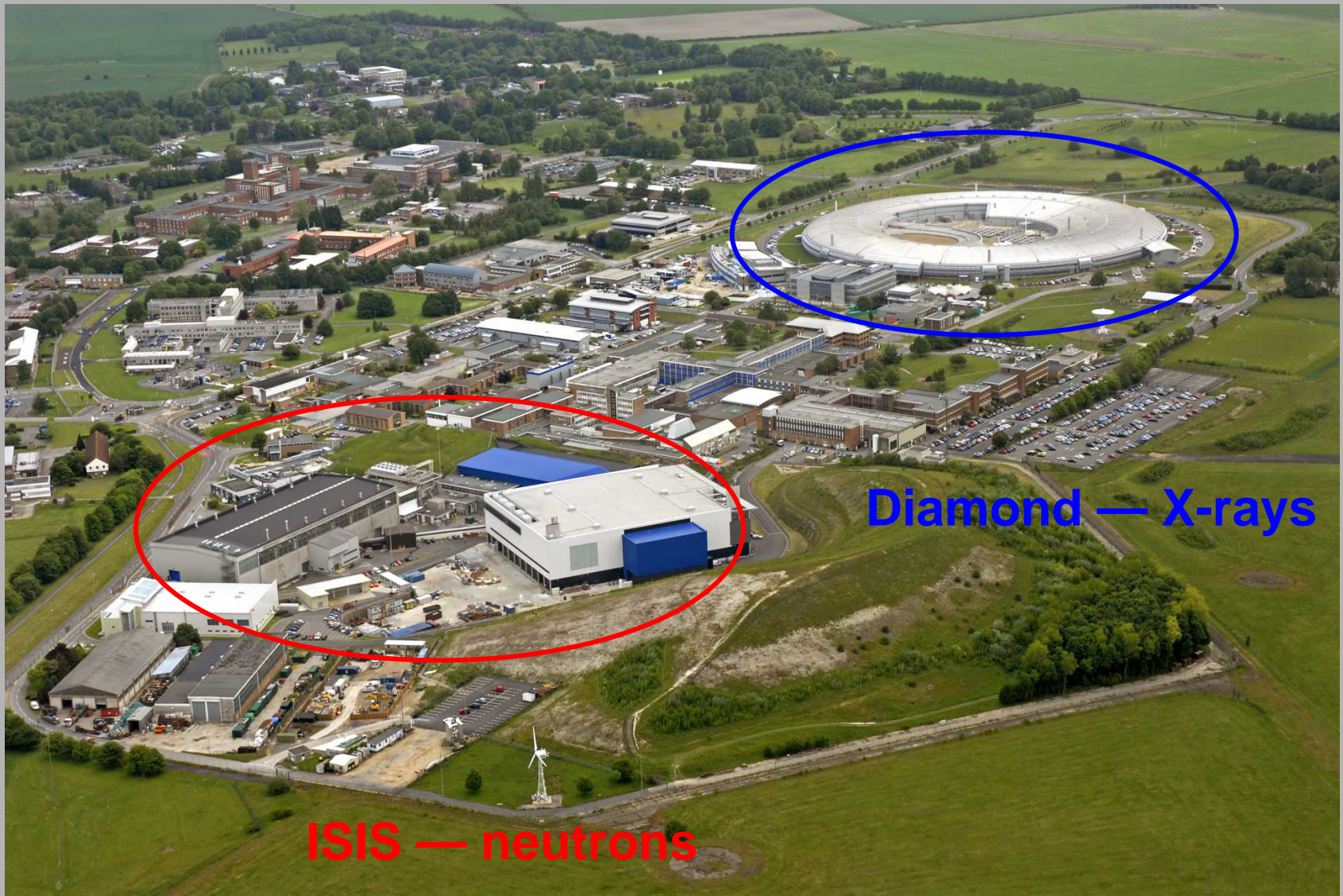
Driven by UK's high-power proton accelerators

Research fields include clean energy, environment, pharmaceuticals and health care, nanotechnology, materials engineering and IT

~450 publications/year (~10000 total over 28 years)

MICE (Muon Ionisation Cooling Experiment)

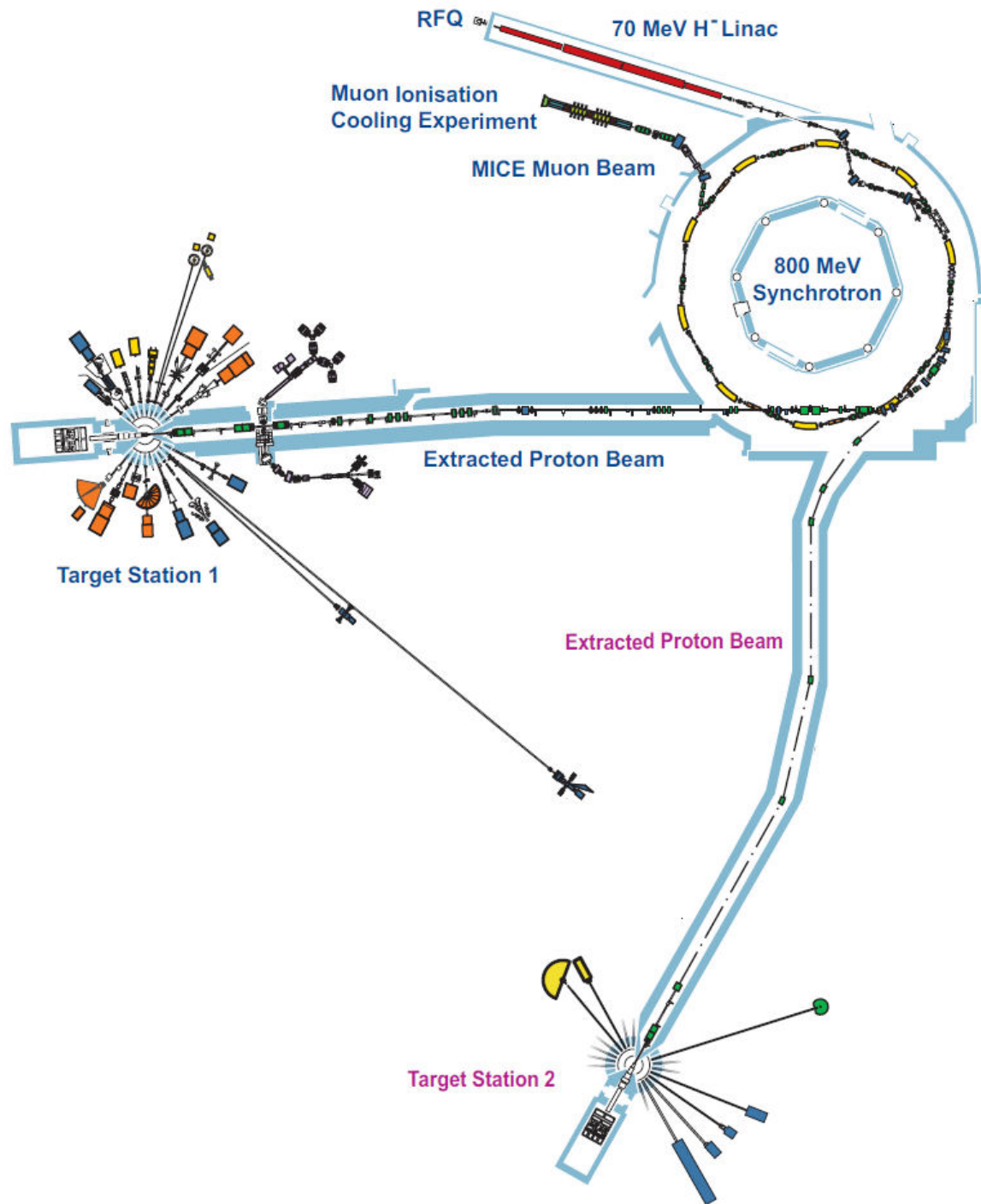
Need to plan for upgrades



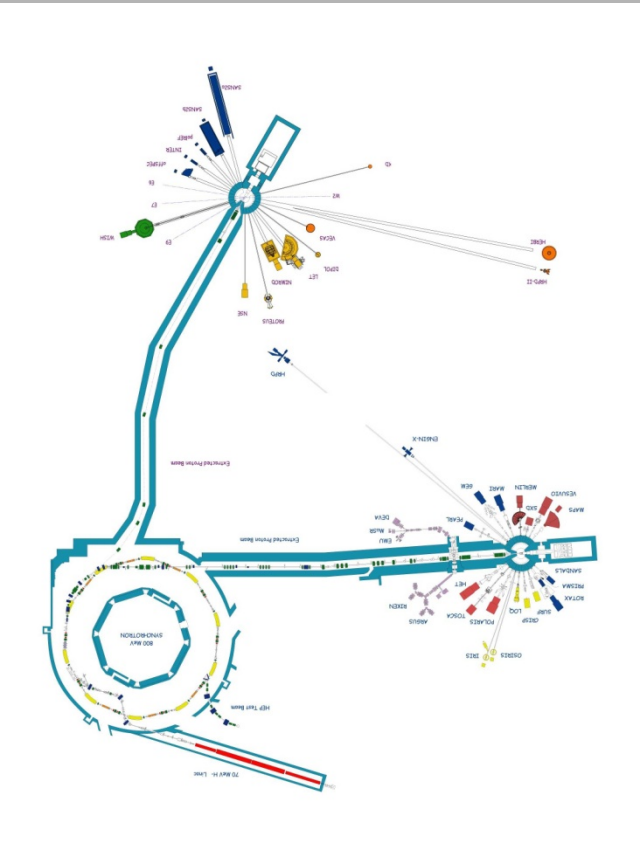
**Diamond — X-rays**

**ISIS — neutrons**

Rutherford Appleton Laboratory, Oxfordshire







# ISIS from air





RFQ: 665 keV  $H^-$ , 4-rod, 202 MHz

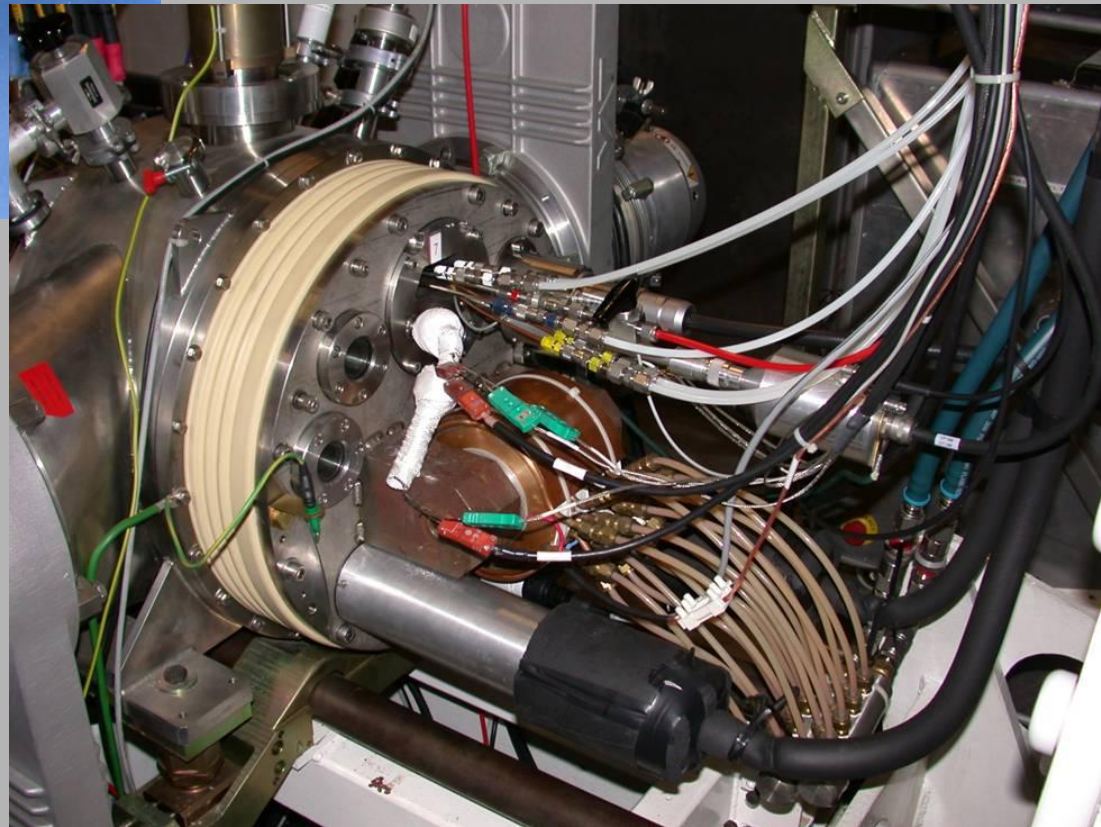
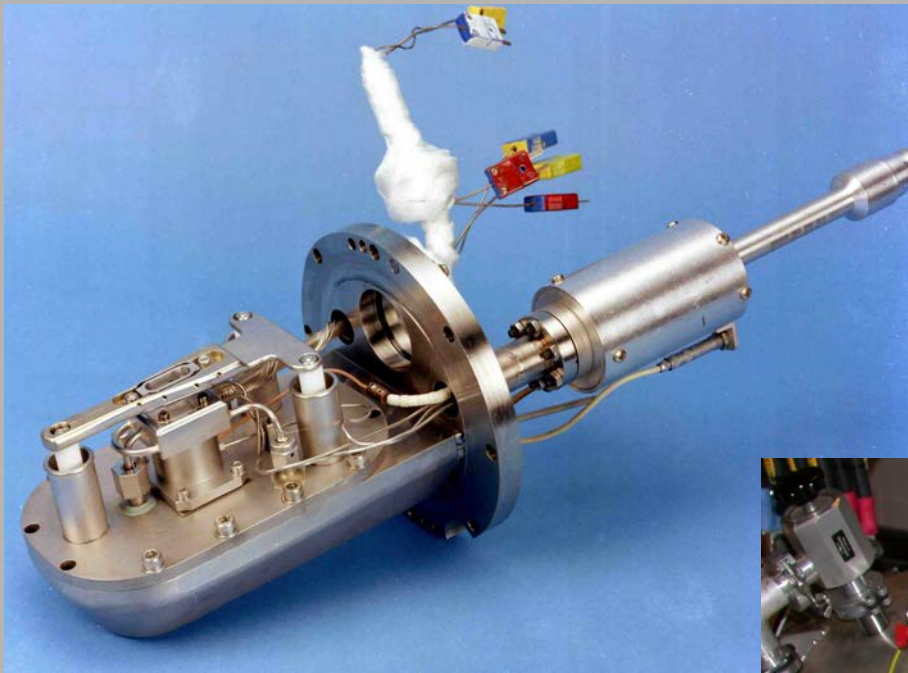
Linac: 70 MeV  $H^-$ , 25 mA, 202 MHz, 200  $\mu s$ , 50 pps

Synchrotron: 800 MeV proton, 50 Hz  
5  $\mu C$  each acceleration cycle  
Dual harmonic RF system

Targets: 2  $\times$  W (Ta coated)  
Protons: 2  $\times$   $\sim 100$  ns pulses,  $\sim 300$  ns apart  
TS-1, 40 pps      TS-2, 10 pps

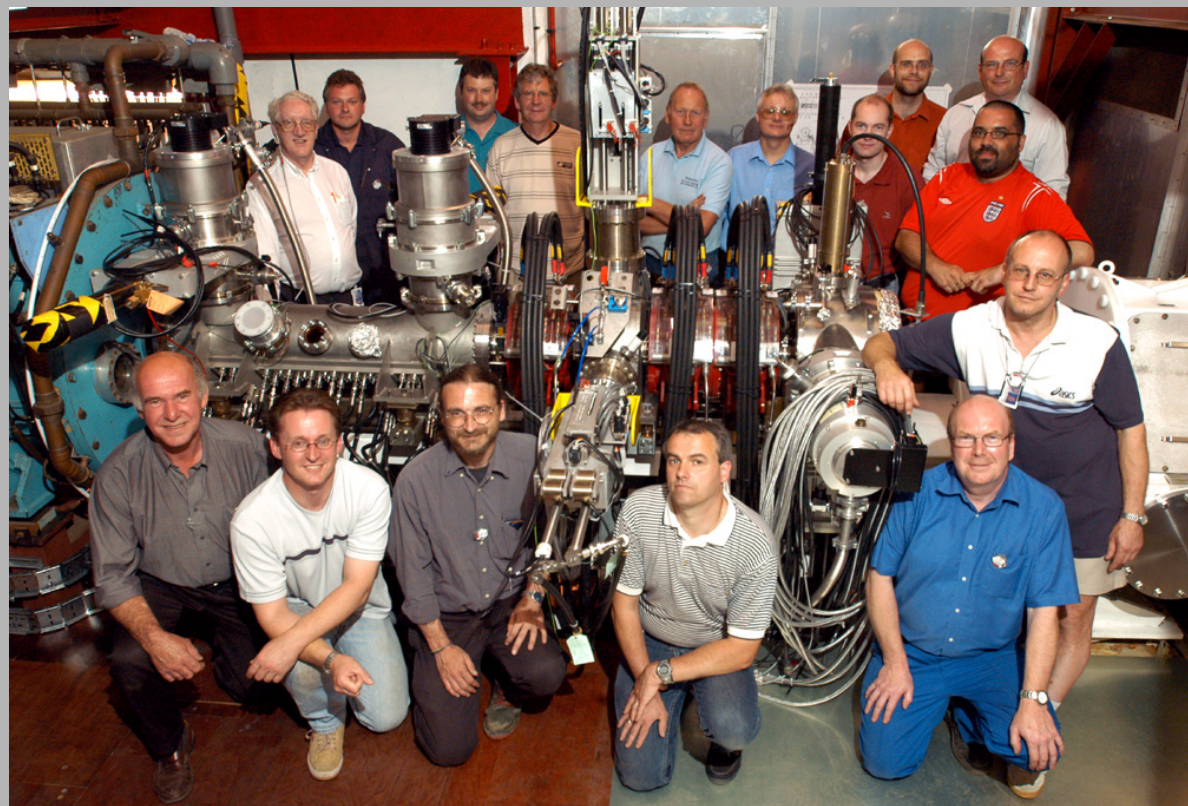
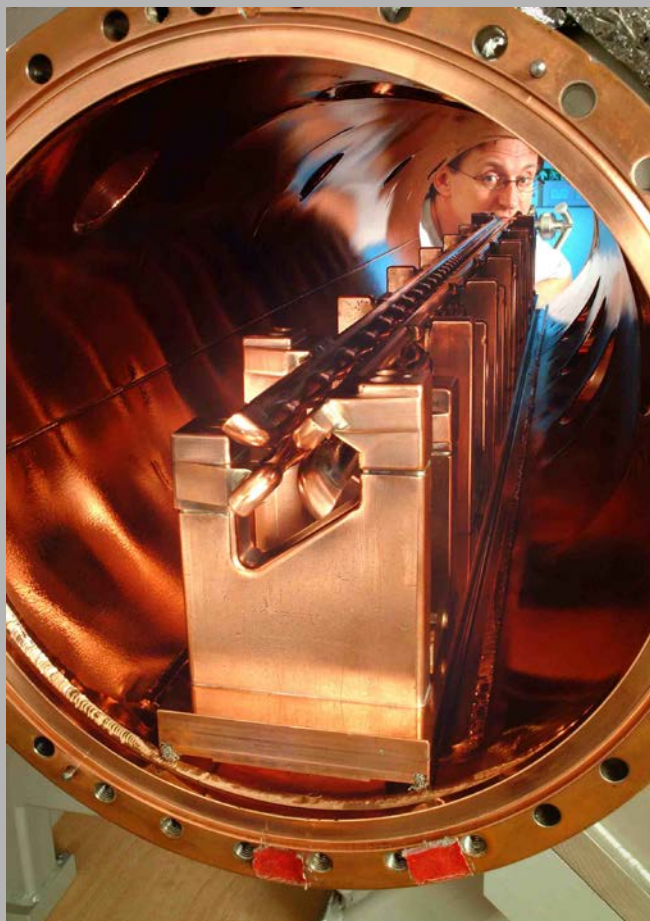
Moderators: TS-1: 2  $\times$   $H_2O$ , 1  $\times$  liq.  $CH_4$ , 1  $\times$  liq.  $H_2$   
TS-2: 1  $\times$  liq.  $H_2$  / solid  $CH_4$ , 1  $\times$  solid  $CH_4$

Instruments: TS-1: 20      TS-2: 7 (+ 4 more being built)



-35 kV  $\text{H}^-$  ion source





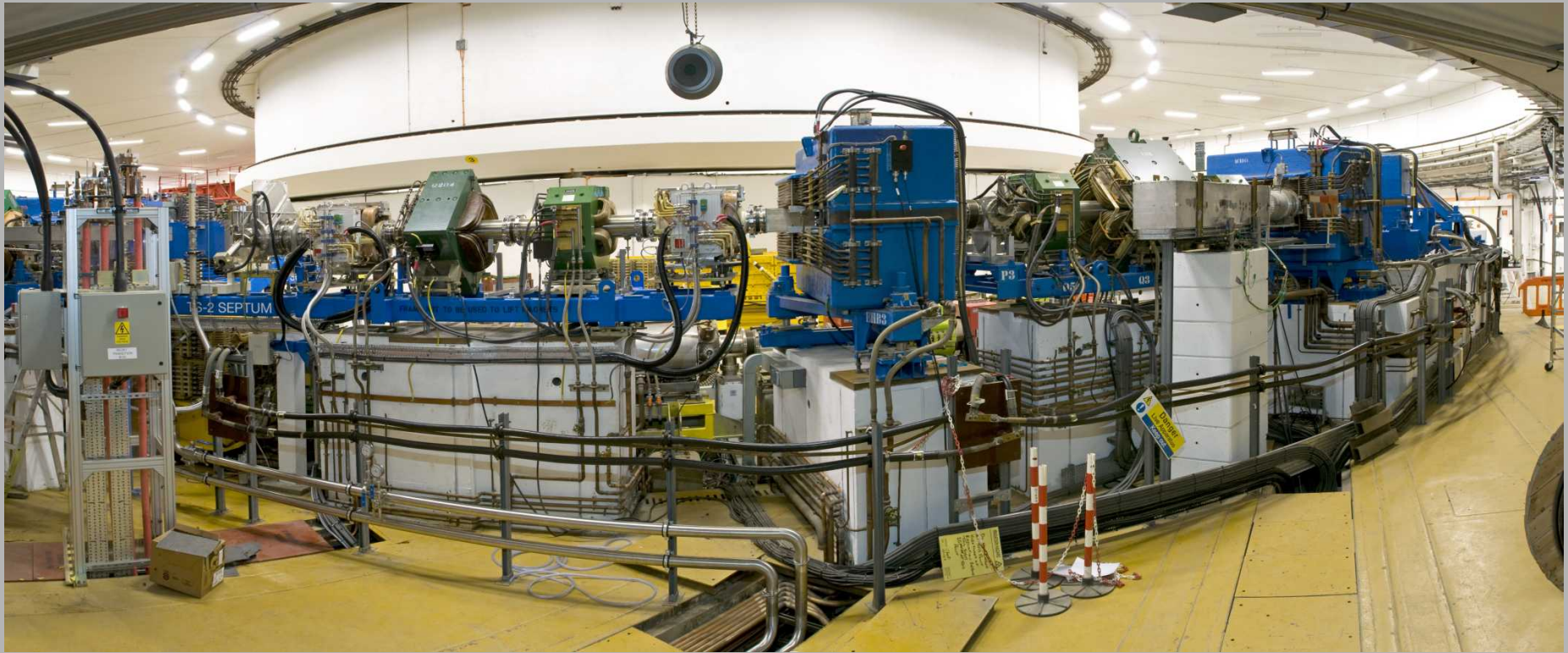
665 keV 4-rod 202 MHz RFQ





70 MeV 202 MHz 4-tank  $H^-$  linac



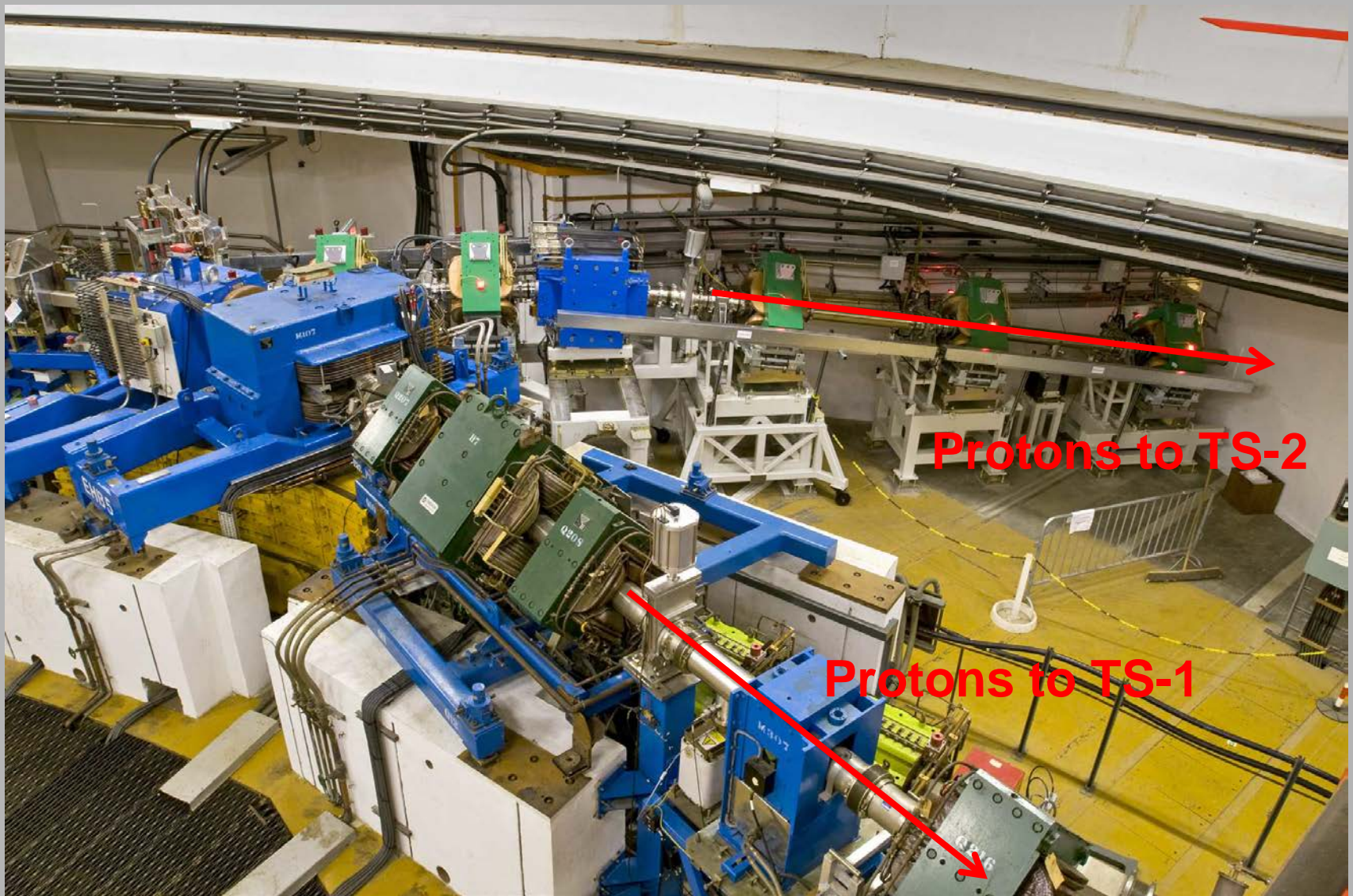


1.3–3.1 + 2.6–6.2 MHz 70–800 MeV proton synchrotron



Superperiods 9, 0 and 1 of 800 MeV proton synchrotron





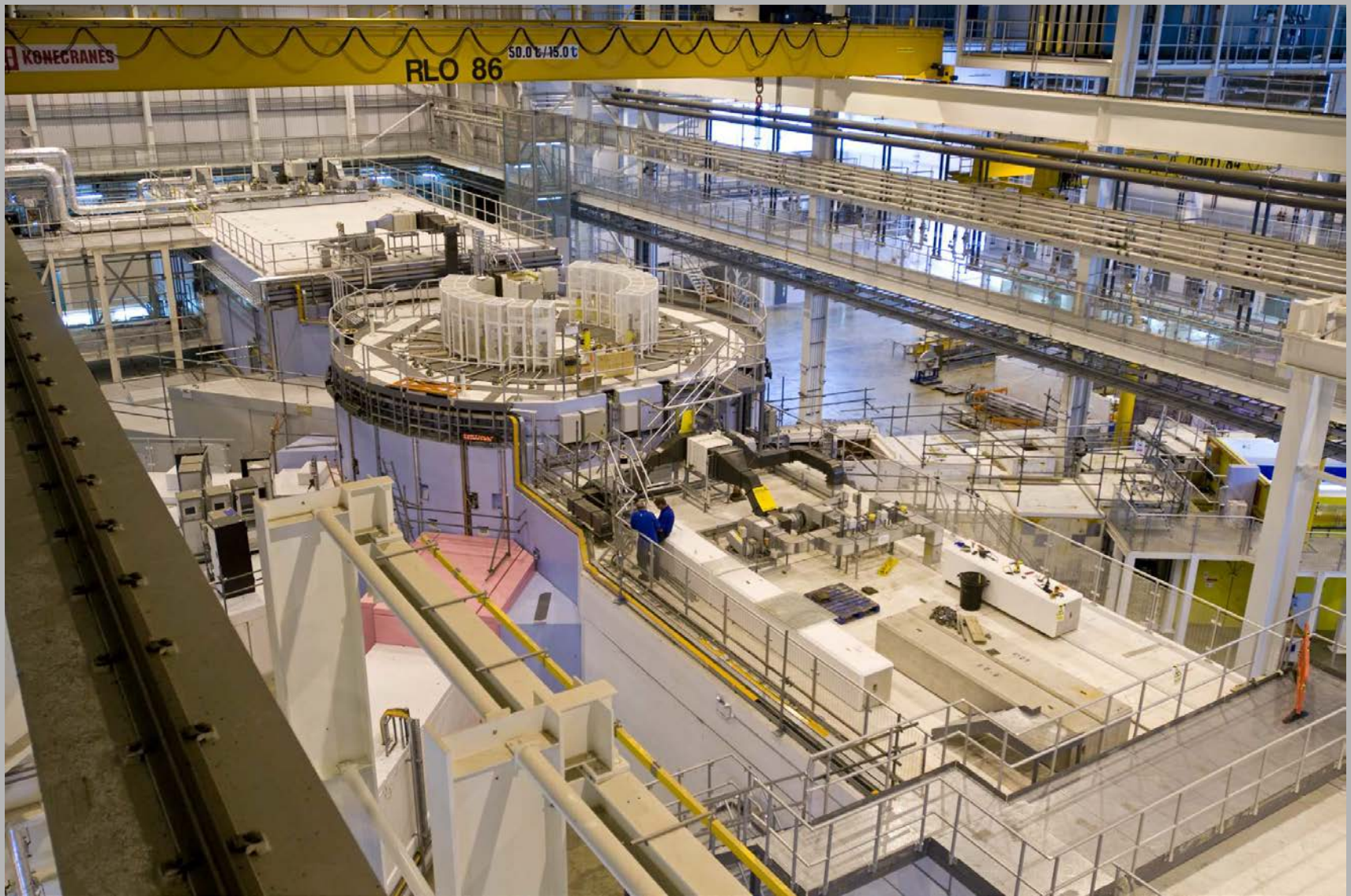
EPB1 and EPB2 to TS-1 and TS-2 above synchrotron





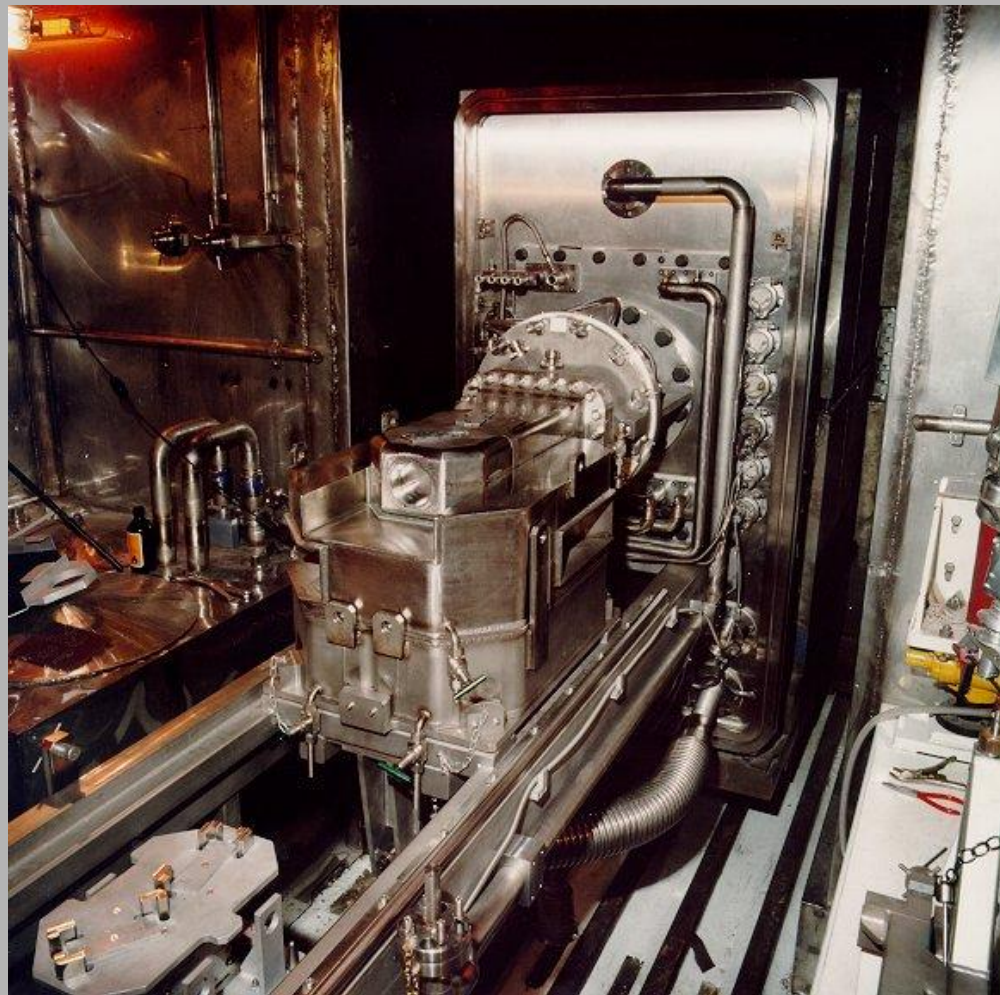
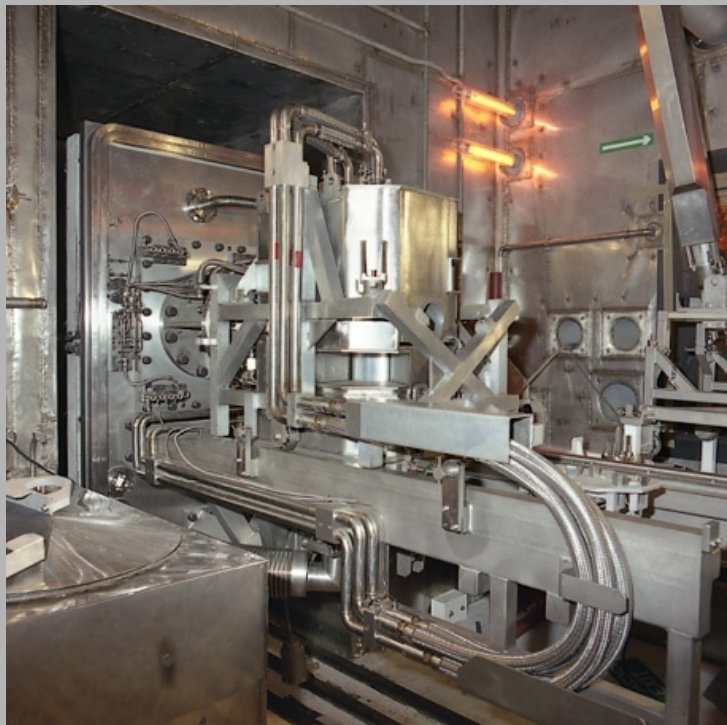
ISIS TS-1 experimental hall, 20 instruments





ISIS TS-2 experimental hall, 7 instruments + 4 under way





TS-1 tungsten target  
(plate target)

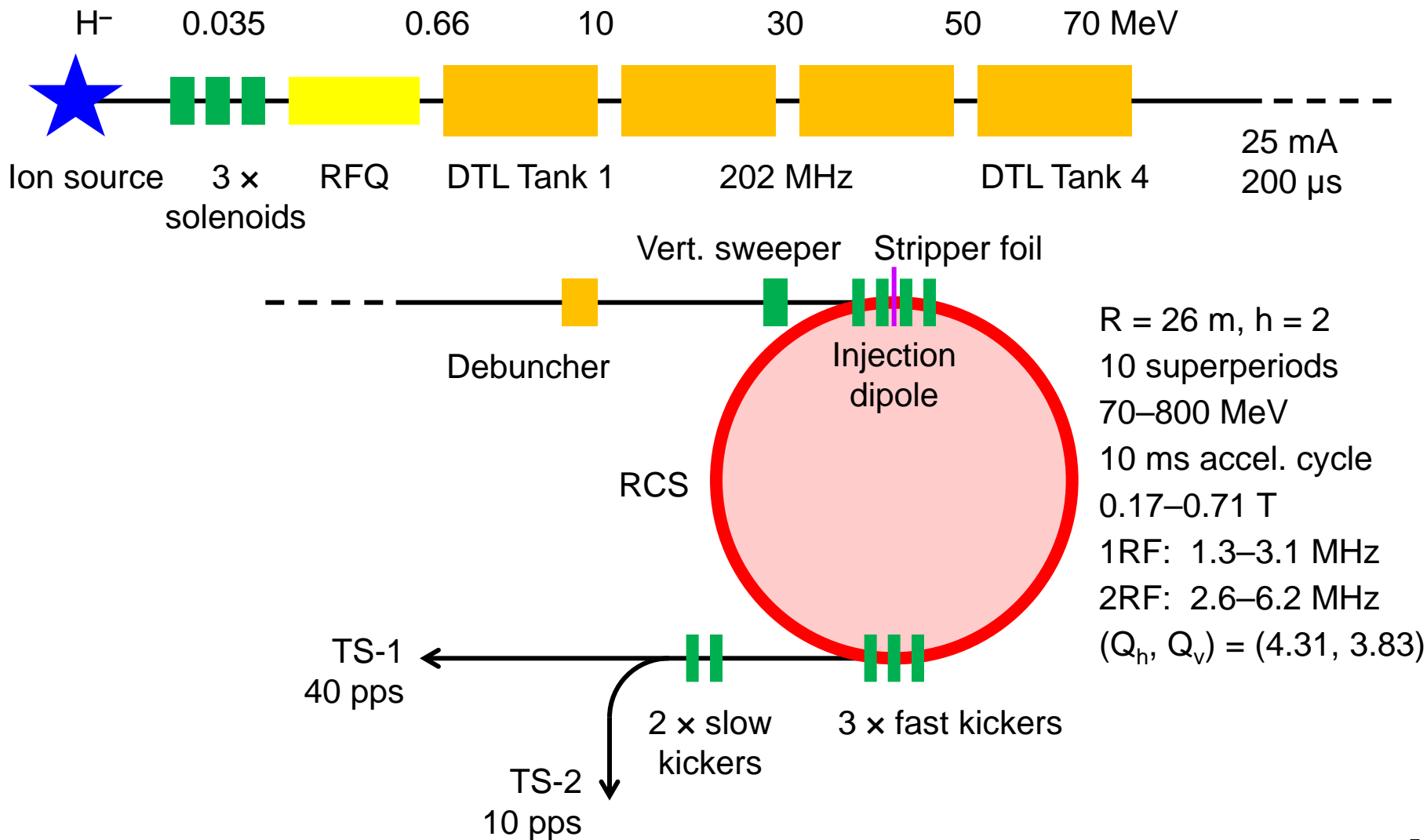




TS-2 tungsten target (solid cylinder)

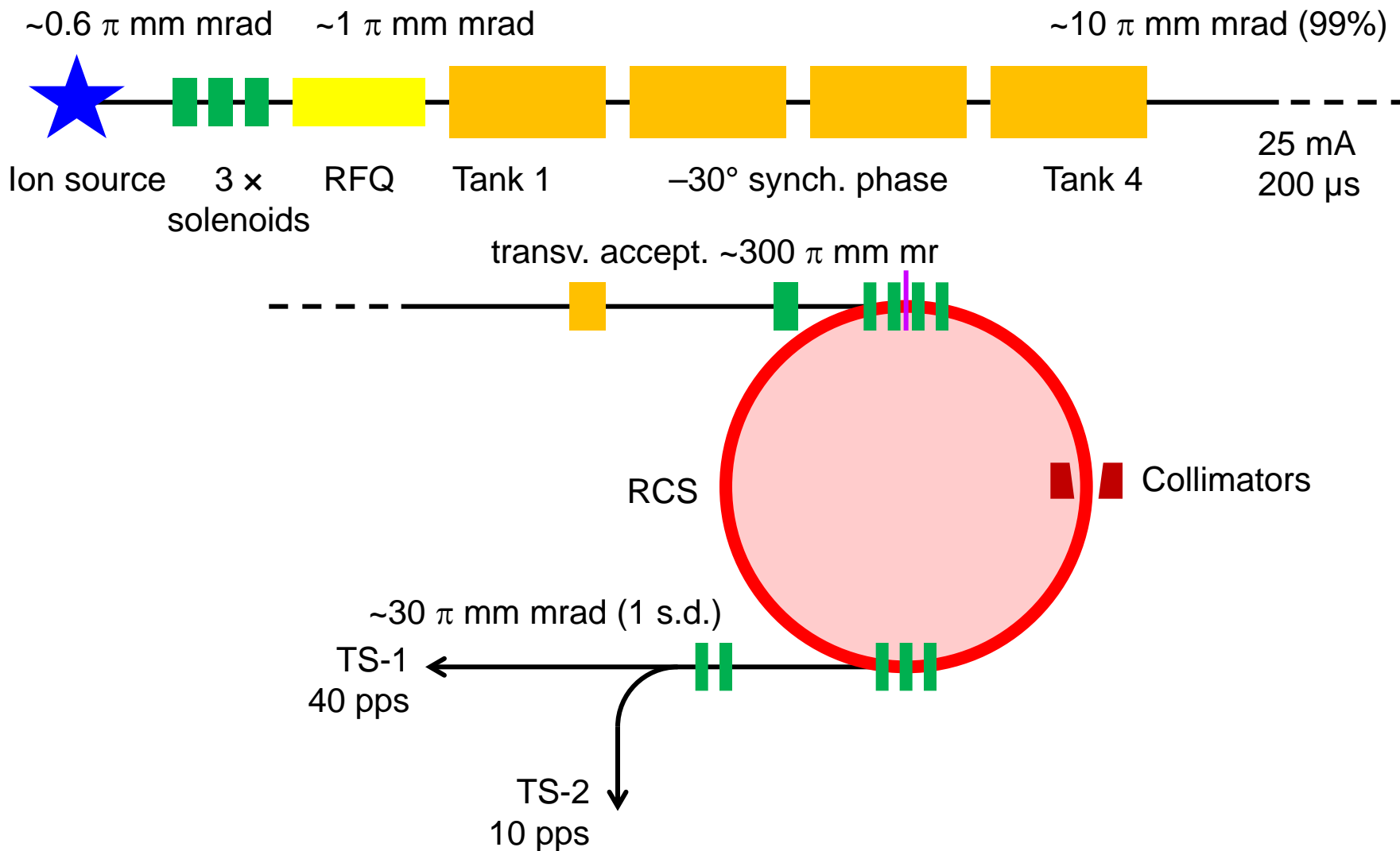


## ISIS linac and synchrotron





## ISIS linac and synchrotron







## Upgrades to ISIS

Why upgrade? Basically, to host more user experiments

Success of spallation neutron source user facility depends on

Source strength ← wrong to put emphasis just on this (ESS)

Proton conversion to neutrons

Reliability

Instrumentation

Innovation

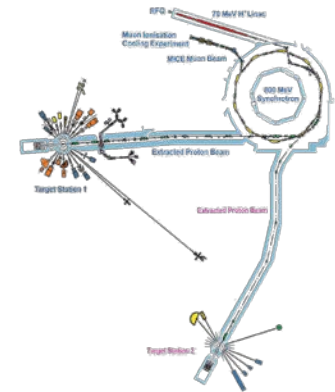
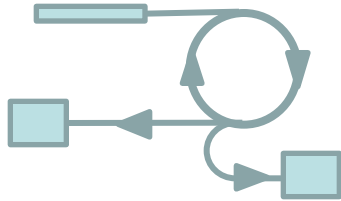
Investment

Support facilities

Support staff

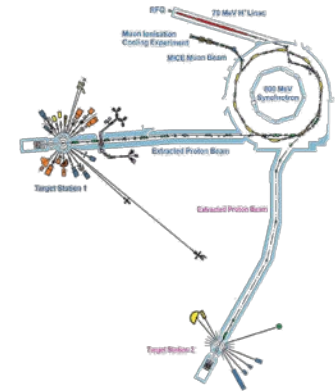
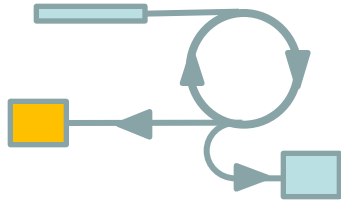
Cost effectiveness

User community



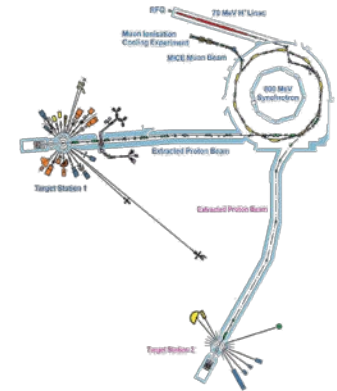
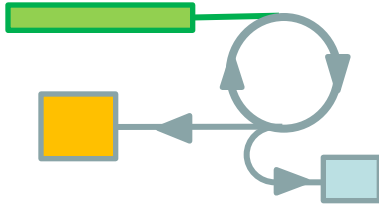
## ISIS upgrades

### 0) Linac refurbishment



## ISIS upgrades

0) Linac refurbishment and TS-1 upgrade

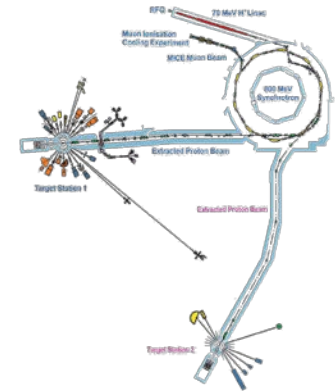


## ISIS upgrades

0) Linac refurbishment and TS-1 upgrade

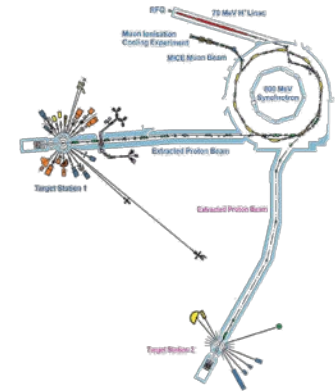
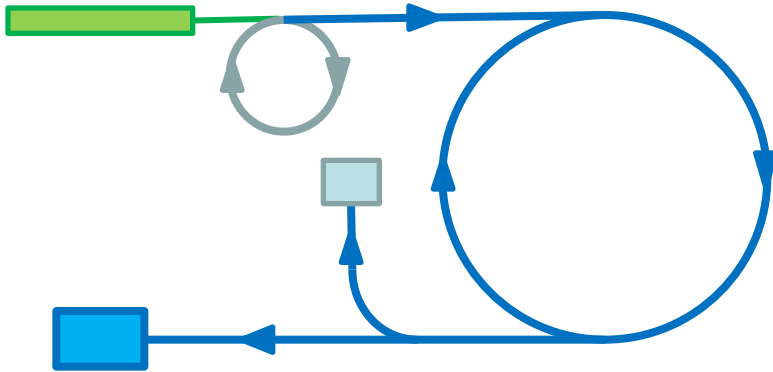
1) Linac upgrade,  $\leq 0.5$  MW on TS-1





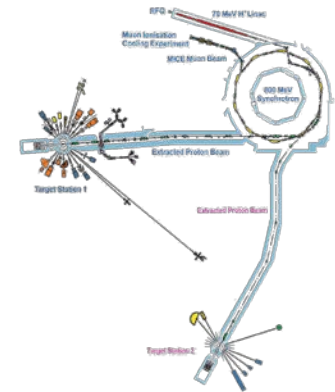
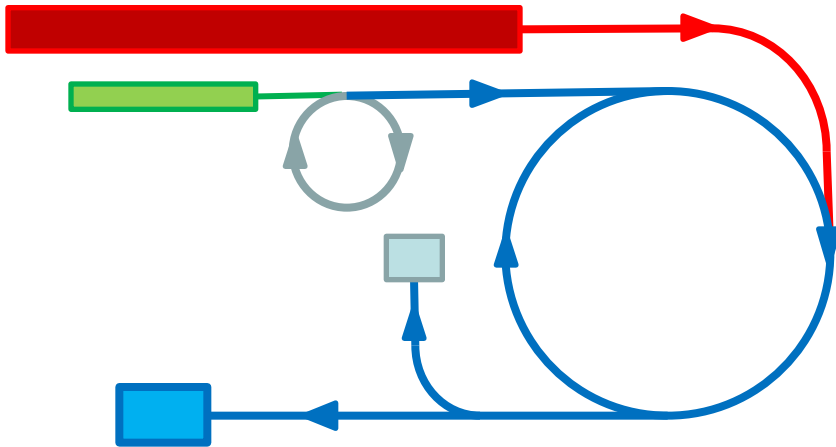
## 0) Linac refurbishment and TS-1 upgrade

## 2) 3 GeV booster synchrotron: MW target



## ISIS upgrades

- 0) Linac refurbishment and TS-1 upgrade
- 1) Linac upgrade,  $\leq 0.5$  MW on TS-1
- 2) 3 GeV booster synchrotron: MW target



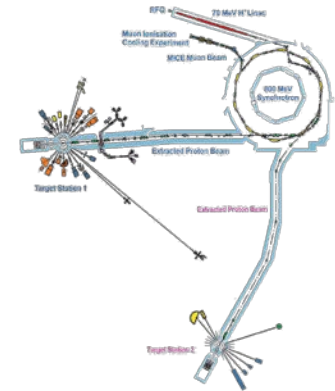
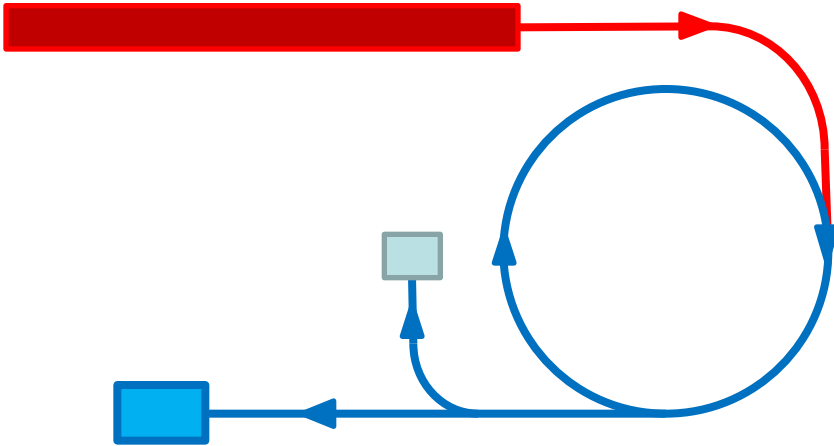
## ISIS upgrades

0) Linac refurbishment and TS-1 upgrade

1) Linac upgrade,  $\leq 0.5$  MW on TS-1

2) 3 GeV booster synchrotron: MW target

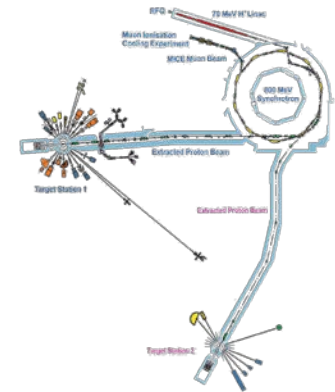
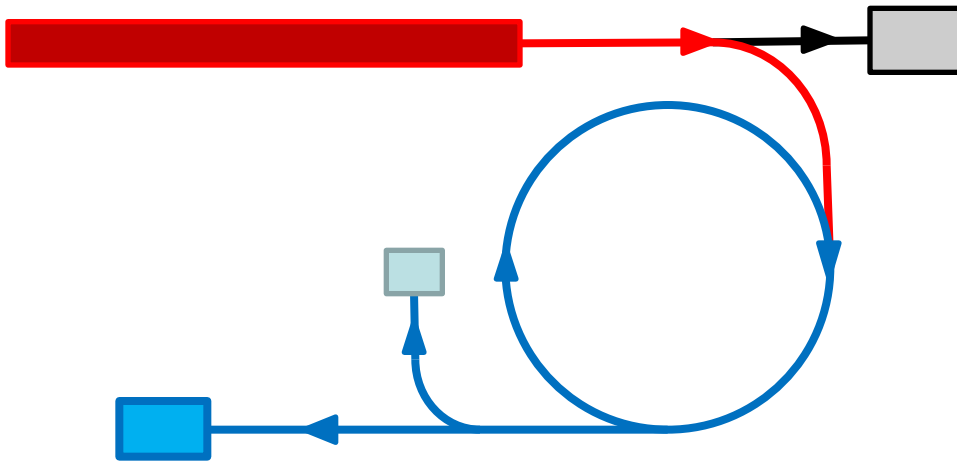
3) 800 MeV direct injection: 2–5 MW target



## ISIS upgrades

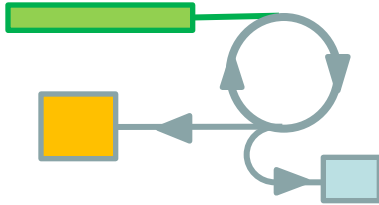
- 0) Linac refurbishment and TS-1 upgrade
- 1) Linac upgrade,  $\leq 0.5$  MW on TS-1
- 2) 3 GeV booster synchrotron: MW target
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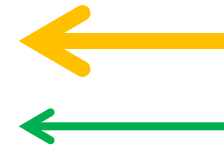
## ISIS upgrades

- 0) Linac refurbishment and TS-1 upgrade
- 1) Linac upgrade,  $\leq 0.5$  MW on TS-1
- 2) 3 GeV booster synchrotron: MW target
- 3) 800 MeV direct injection: 2–5 MW target
- 4) Upgrade 3) + long pulse mode option

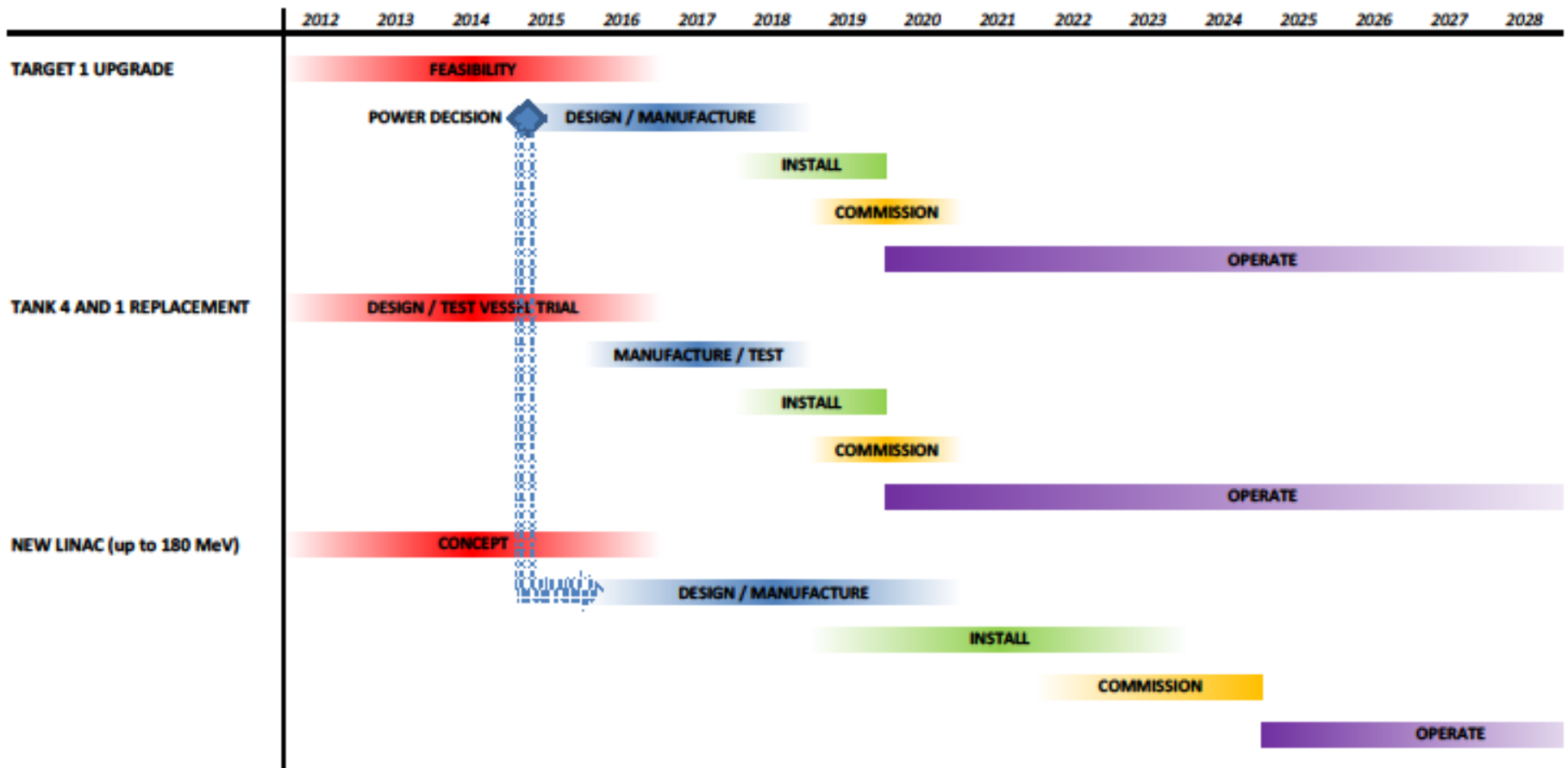


0) Linac refurbishment and TS-1 upgrade

1) Linac upgrade,  $\leq 180$  MeV,  $\leq 0.5$  MW



} Most cost-effective in short-to-medium term



Time line for TS-1 and linac upgrade



## Advantages of upgraded target

Better neutronics, more useful neutrons per proton

TS-1 target is conservative 1970s design

## Advantages of new higher energy linac

*New*

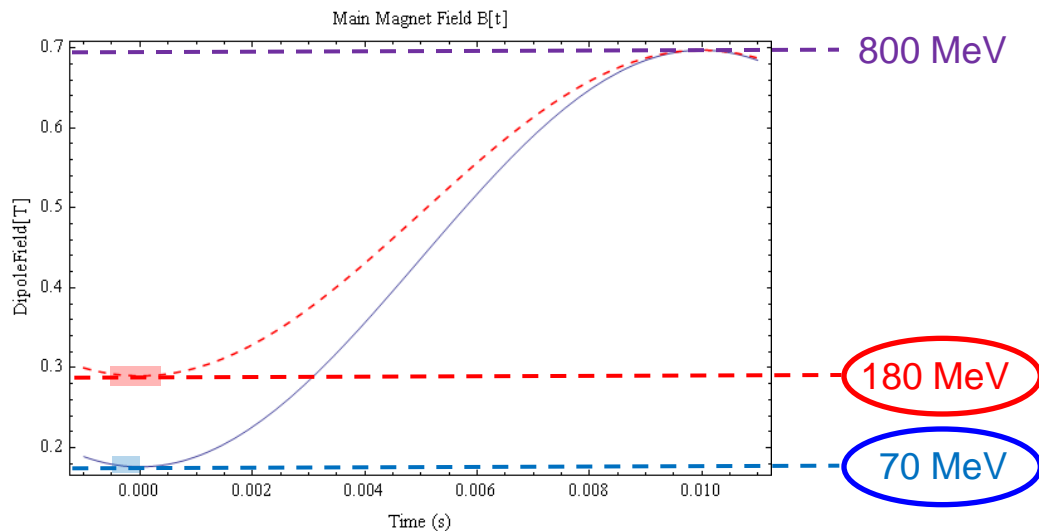
Inject into synchrotron at higher energy

- space charge limitations less
- so can get more charge into synchrotron and higher beam currents out of synchrotron

Will synchrotron accept more charge at higher injection energy?

- detailed studies done up to 180 MeV
- yes, but with care





## Upgrade Parameters

- Space charge limit scales as  $\beta^2\gamma^3$
- Peak space charge moves from 70 to 180 MeV  $\approx$  factor of 2.60
- RF acceleration parameters should be within present ISIS limits
- Possible problems: instabilities, dynamics changes, activation, 180 MeV injection, RF systems, foils, loss, etc ...

	Present ISIS	Upgrade Idea
Magnet Field	Sinusoidal	Sinusoidal
Energy Range	70 – 800 MeV	180 – 800 MeV
Longitudinal Trapping	“adiabatic capture”	chopped beam
Intensity	$2.5 - 3.0 \times 10^{13}$ ppp	$\approx 8.0 \times 10^{13}$ ppp
Mean Power	160 – 200 kW	$\approx 0.5$ MW
Injection	H <sup>-</sup> , inside, 250 $\mu$ s	H <sup>-</sup> , outside, 500 $\mu$ s
RF System DHRF: $h=2, 4$	$f_2 = 1.3 - 3.1$ MHz $V_{pk} = 80, 160$ kV	$f_2 = 2.0 - 3.1$ MHz $V_{pk}=80, 160$ kV



## Need to consider

Injection dynamics, injection straight and foil

Longitudinal and acceleration dynamics, associated high intensity limits

Transverse high intensity limitations

Full cycle, 3-D simulations: checks and optimisations of 3-D parameters

RF systems

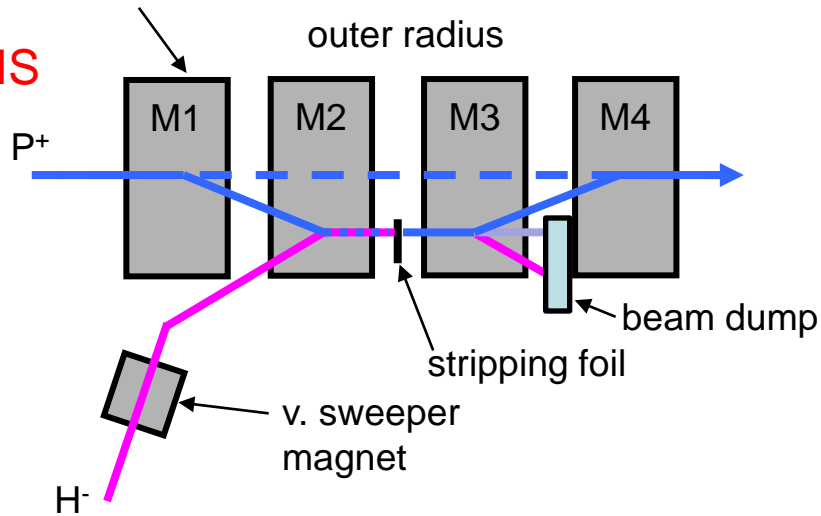
Activation and collimation

Diagnostics and damping systems

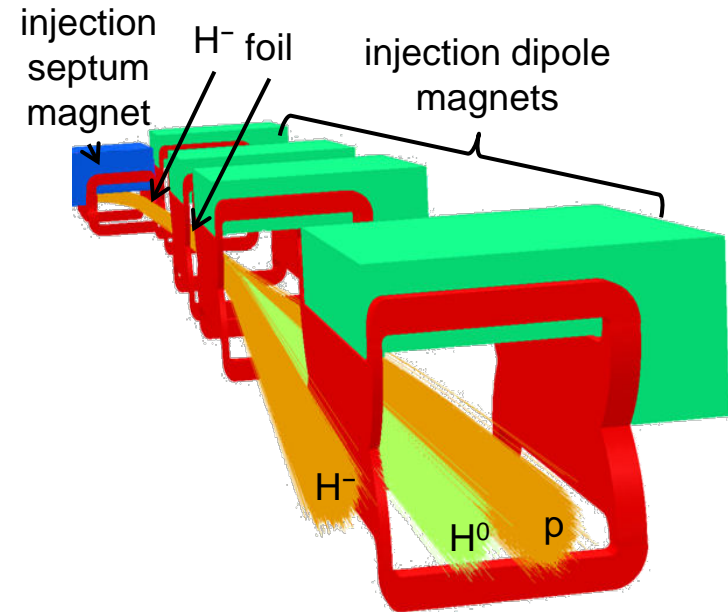
## Injection / $H^-$ stripping

4 × pulsed ferrite  
magnets (0.11 T, 45 mrad,  
13,000 A in 250  $\mu$ s)

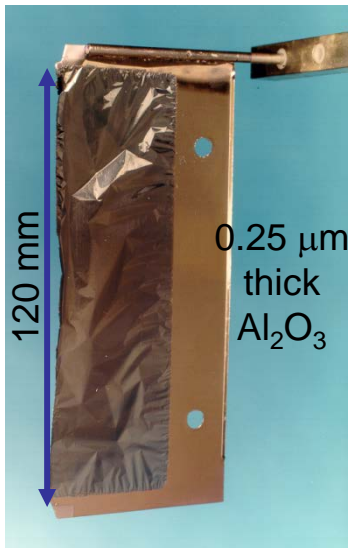
ISIS



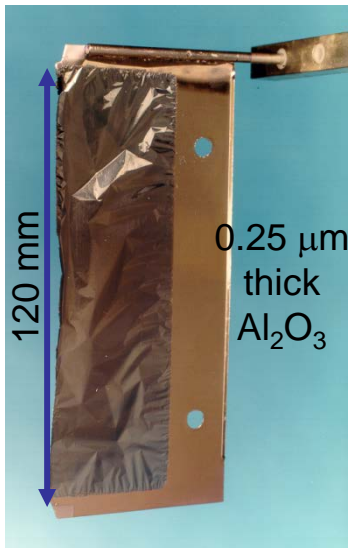
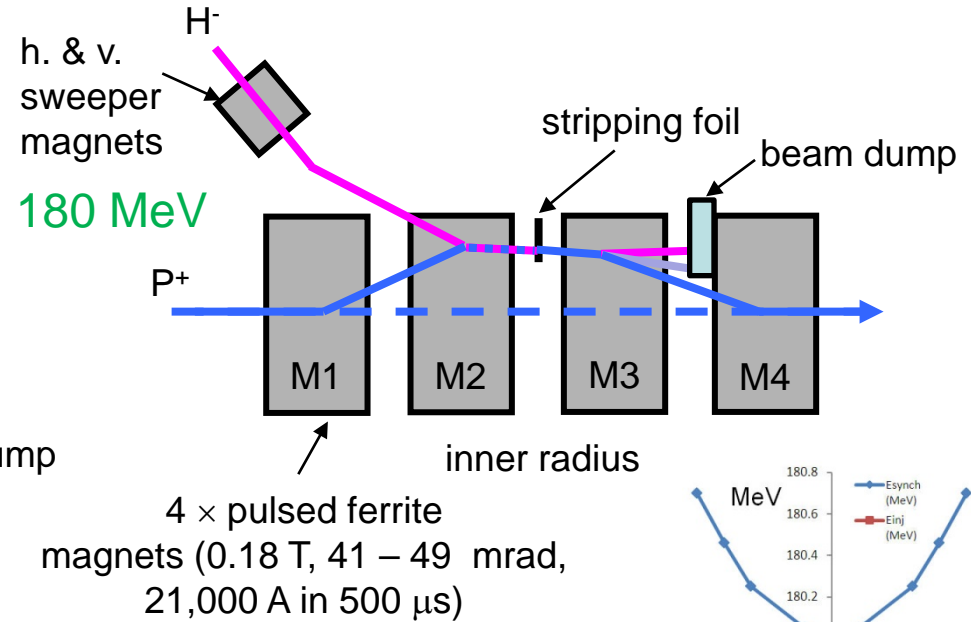
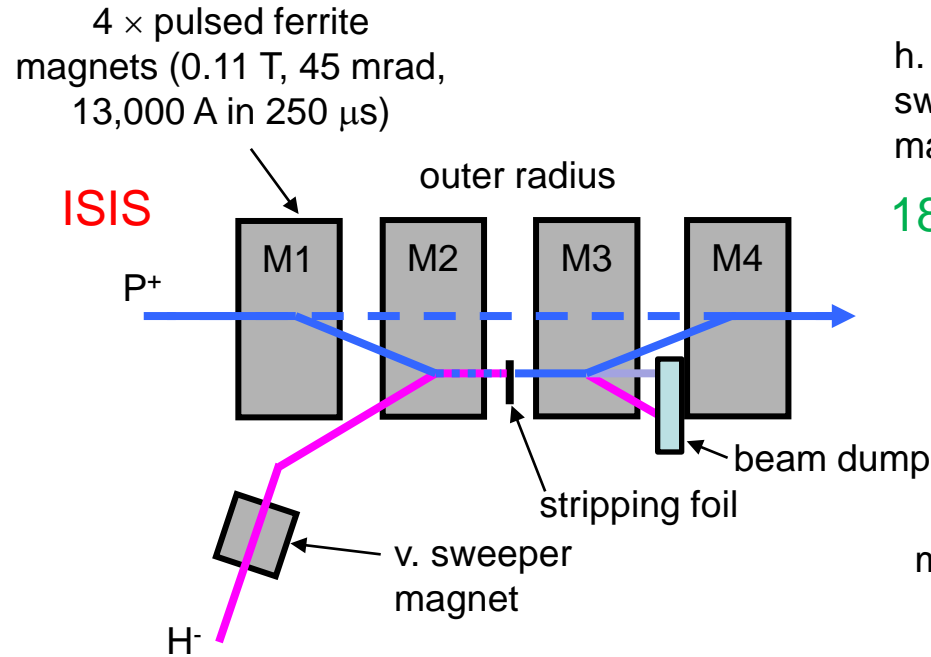
- Model of existing 70 MeV injection  
– use to benchmark 180 MeV design



- Injection at 70 MeV  
over  $\approx 250 \mu$ s before  
field minimum
- Symmetric, constant  
beam bump

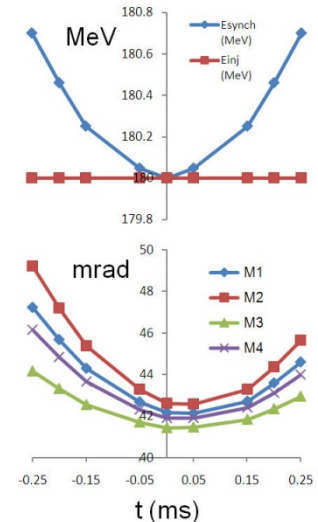


# Injection / H<sup>-</sup> stripping



- Injection at 70 MeV over  $\approx 250 \mu\text{s}$  before field minimum
- Symmetric, constant beam bump

- Injection at 180 MeV over  $\approx 500 \mu\text{s}$  before around minimum
- Asymmetric, falling beam bump
- Higher power deposited on foil and dump



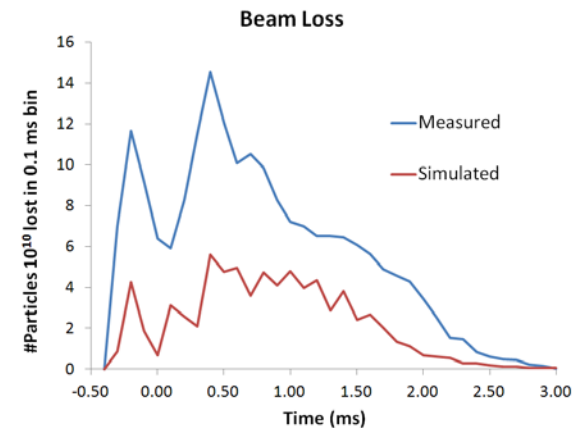
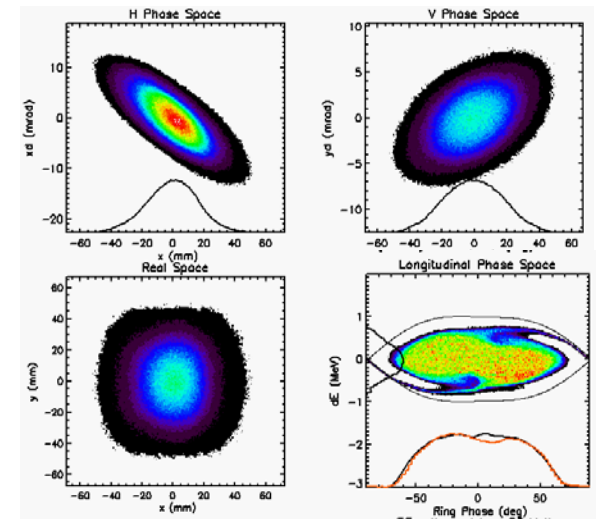
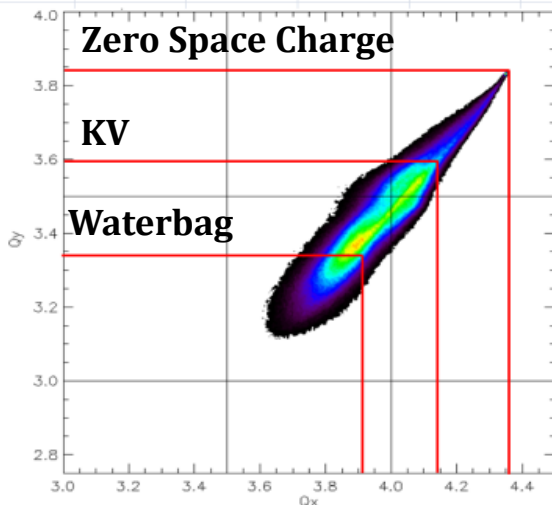


# Synchrotron beam simulations

**Aim** : Simulate synchrotron beam to understand and minimise beam losses.

Model of ring injection and acceleration using 2 million particles tracked over 3000 turns with space charge, foil scattering, collectors, machine apertures and RF errors. Fitted to transverse and longitudinal profiles.

**Result**: Measured beam loss 7% , simulated 3 % (right). Need to include envelope and closed orbit errors. Temporal beam loss structure looks good.



Simulation shows many high intensity effects for further study , tune spread (left) , vertical emittance growth mechanisms, moments etc.

Studies of injection painting distributions may minimise some of these effects leading to higher intensity operation.



## Conclusion

Linac upgrade can be done

## Costs?

Being based on J-PARC 181 MeV linac

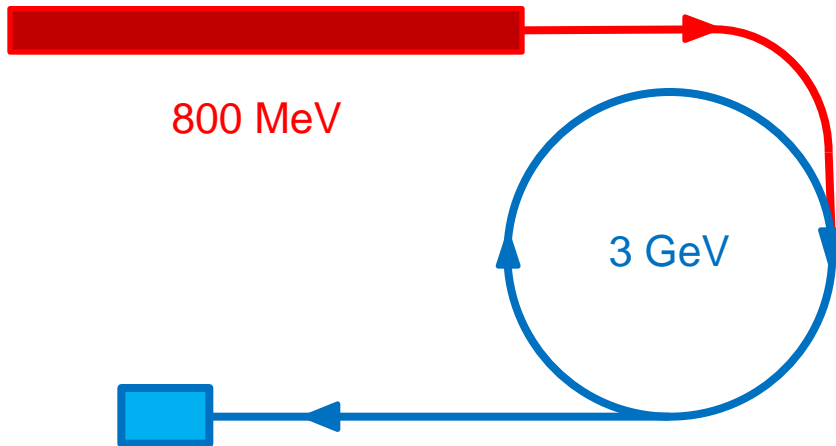
~£80M

## Time scales?

Engineering design + preparations ~3 years

Building, installation + commissioning ~4 years

→ 2022 long shutdown



3) 800 MeV direct injection: 2–5 MW target



For longer term  
— ESS not  
enough

Green field site — at RAL?



Accelerators for neutrons — to sum up

Continuing need

Always a rôle for proton or heavy-ion accelerators

STFC has stewardship of UK's high-power proton accelerators

Complemented by accelerator institutes





Science & Technology Facilities Council  
Rutherford Appleton Laboratory

ISIS



Science & Technology  
Facilities Council