## FCC-hh



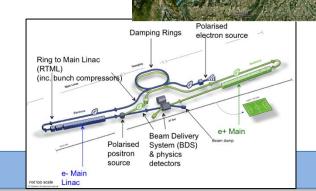
Daniel Schulte JAI, March 2016



**European Strategy** 

- Highest priority is exploitation of the LHC including luminosity upgrades
- Europe should be able to propose an ambitious project after the LHC
  - Either high energy proton collider (FCC-hh)
  - Or high energy linear collider (CLIC)
- Europe welcomes Japan to make a proposal to host ILC
- Long baseline neutrino facility







#### FCC Scope



Develop CDR until 2018

FCC-hh

pp collider (ion option)

100TeV cms energy

⇒ defines infrastructure requirements

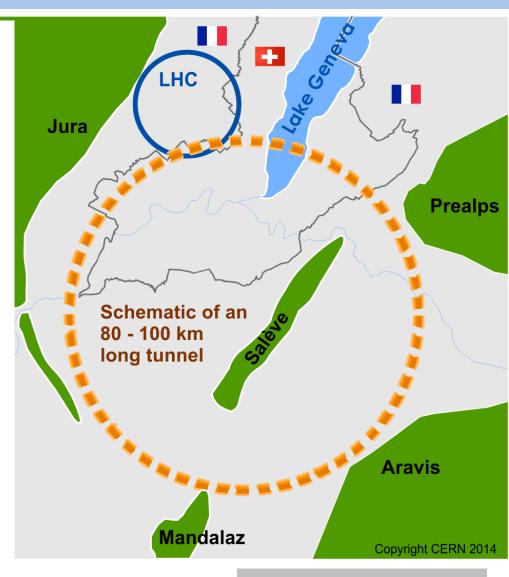
FCC-ee

e<sup>+</sup>e<sup>-</sup> collider

potential intermediate step

FCC-he

additional option



https://fcc.web.cern.ch



#### **FCC Collaboration**



- 70 institutes
- 26 countries + EC





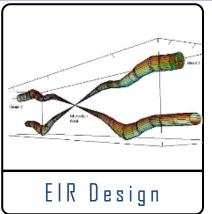
Status: November, 2015



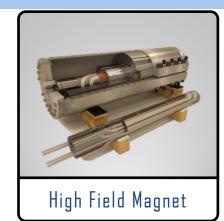
#### EuroCirCol





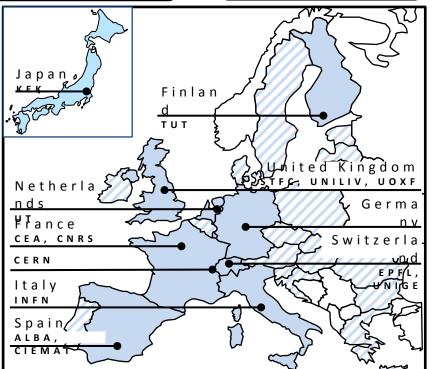






EU co-funded design study for FCC-hh, focus on core activities

Accepted in 2015



CERN	IEIO
TUT	Finland
CEA	France
CNRS	France
KIT	Germany
TUD	Germany
INFN	Italy
UT	Netherlands
ALBA	Spain
CIEMA	Spain
FC	United Kingdom
FC	United Kingdom
UNILIV	United Kingdom United Kingdom
UNILIV VOXF	United Kingdom United Kingdom United Kingdom
UNILIV VOXF KEN	United Kingdom United Kingdom United Kingdom Japan
UNILIV VOXF KER EPFL	United Kingdom United Kingdom United Kingdom Japan Japan
UNILIV VOXF KEN EPFL UNIGE	United Kingdom United Kingdom United Kingdom Japan Switzerland Switzerland
UNILIV VOXF KEIL EPFL UNIGE NHFML-FSU	United Kingdom United Kingdom United Kingdom Japan Switzerland Switzerland USA
UNILIV VOXF KEN EPFL UNIGE NHFML-FSU BNL	United Kingdom United Kingdom United Kingdom Japan Switzerland Switzerland USA USA



#### **Basic Parameters**



	LHC	HL-LHC	FCC Baseline	C-hh Ultimate
Cms energy [TeV]	14	14	100	100
Luminosity [10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup> ]	1	5	5	<30
Machine circumference	27	27	100	100
Arc dipole field [T]	8	8	16	16
Bunch distance [ns]	25	25	25	25 (5)
Background events/bx	27	135	170	1020 (204)
Bunch length [cm] Baseline 1250fb <sup>-2</sup> per 5 ye	7.5 ar cycle (cor	7.5 nsidering shutdo	8 owns, stops, M	8 IDs, )

= 2fb<sup>-2</sup> per day with no problems

Ultimate 5000fb<sup>-2</sup> per 5 year cycle

 $= 8fb^{-2} per day$ 

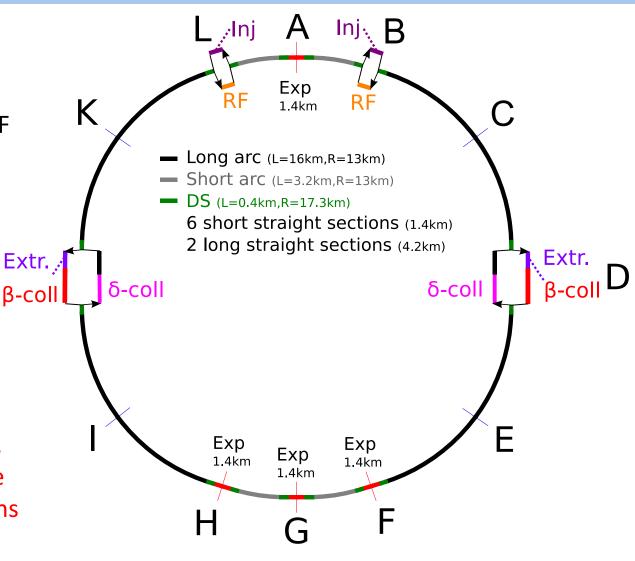
Total 17.5ab<sup>-2</sup>



#### FCC-hh Layout



- Two high-luminosity experiments (A and G)
- Two other experiments (F and H)
- Two collimation and extraction insertions
  - Exact layout being J developed
- Two injection insertions
- Insertion lengths (1.4km, 4.2km for J and D) will be reviewed as optics designs are optimised



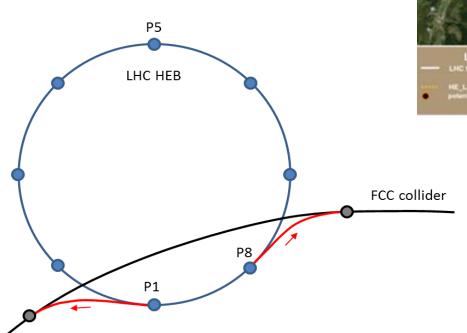


# FCC Injection and Site Study



#### Detailed site studies are ongoing

- Geology
- Surface buildings
- •
- ⇒ 100km ring fits well into the Geneva area





LHC can be used as injector

Also consider SPS and FCC tunnel for injector

SPS located at the right place



#### Arc Cell Layout



B. Dalena, A. Chance, J. Payet

#### Longer cell

- $\Rightarrow$  fewer and shorter quadrupoles
- ⇒better dipole filling factor

#### Shorter cells

- ⇒ more stable beam
- ⇒ smaller beam

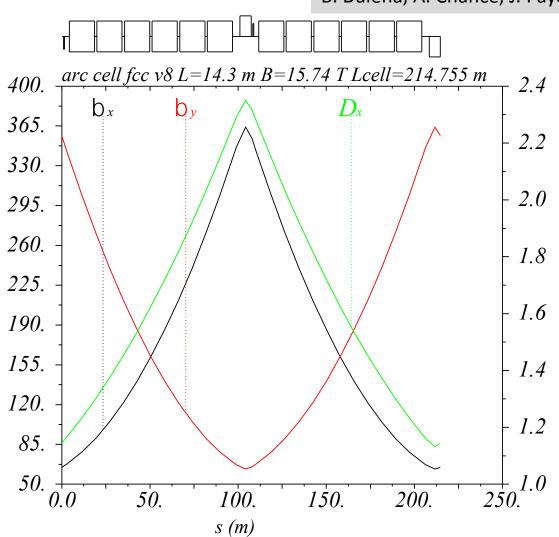
12 dipoles with L=14.3m

 $L_{cell} = 214.755 m$ 

 to be reviewed with update magnet design

Fill factor about 80%

Field (100km ring): (16-ε)Τ





#### Magnets

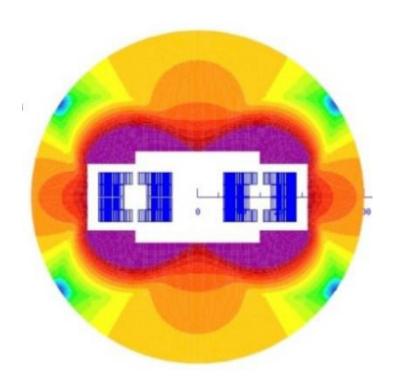


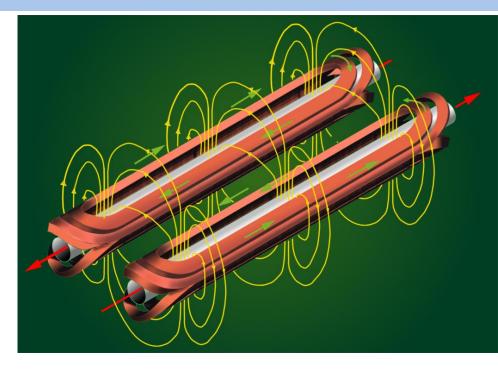
#### FCC goal is 16T operating field

- Requires to use Nb<sub>3</sub>Sn technology
- At lower field levels used for HL-LHC

Also potential for 20T is being explored

Requires use of HTS





Also field quality is important

- at injection energy
- At top energy

Important parameter is the required aperture of the coils

Larger is more expensive

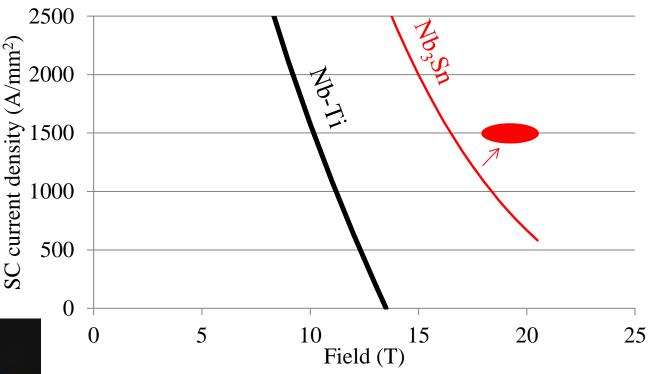


#### Limits for the Field

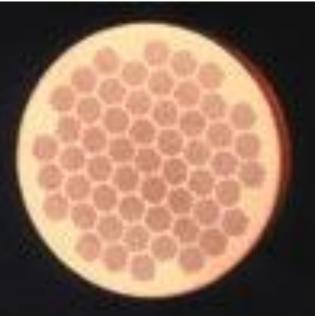


# The cable can quench (superconductivity breaks down)

- if the current is too high
- If the magnetic field is too high



- This limits the achievable field
  - In theory
  - Even lower limit in practice (shown)
- Can use different materials
  - Nb-Ti is used for LHC
  - Nb<sub>3</sub>Sn is used for high luminosity upgrade



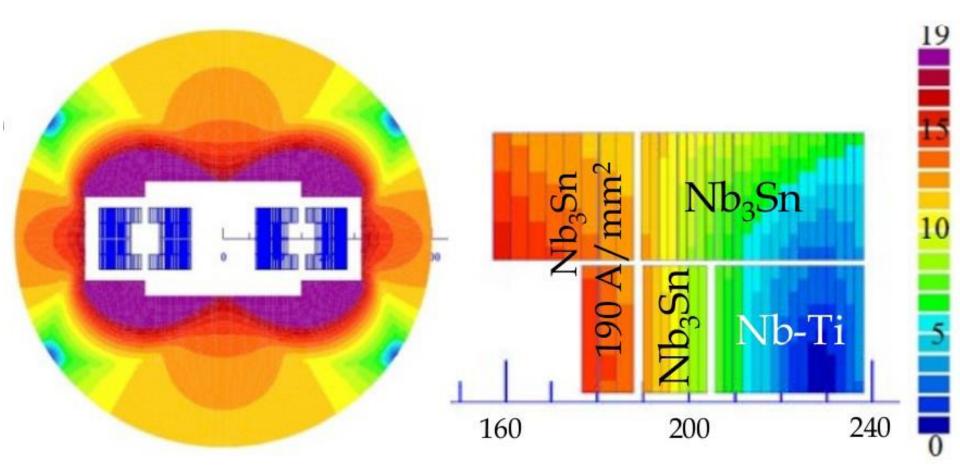


## Cost Effective Magnet Design



Nb<sub>3</sub>Sn is much more costly than Nb-Ti

⇒Use both materials



Coil sketch of a 15 T magnet with grading, E. Todesco

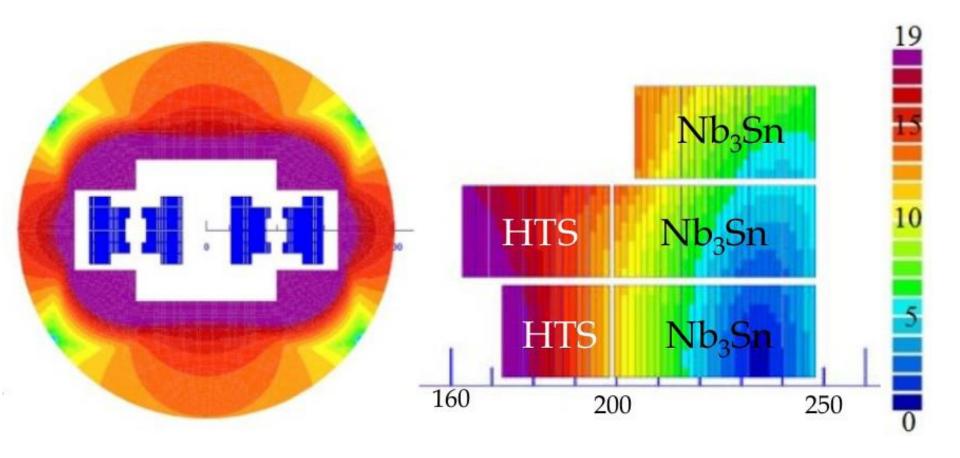


# Cost Effective Magnet Design II



HTS is even more expensive than Nb<sub>3</sub>Sn

 $\Rightarrow$  Even more complex design



Coil sketch of a 20 T magnet with grading, E. Todesco



#### Initial Beam Parameters



$$\mathcal{L} = \frac{N^2}{4\pi\sigma_x\sigma_y} n_b f_r$$
$$\sigma^2 \propto \beta \epsilon$$

$$\mathcal{L} \propto rac{N}{\epsilon} rac{1}{eta_y} N n_b f_r$$

$$\mathcal{L} = \boldsymbol{\xi} rac{1}{eta} rac{N}{\Delta t} \eta_{fill}$$

	FCC-hh Baseline	FCC-hh Ultimate
Luminosity L [10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup> ]	5	20
Background events/bx	170 (34)	680 (136)
Bunch distance Δt [ns]	25 (5)	
Bunch charge N [10 <sup>11</sup> ]	1 (0.2)	
Fract. of ring filled n <sub>fill</sub> [%]	80	
Norm. emitt. [μm]	2.2(0.44)	
Max ξ for 2 IPs	0.01 (0.02)	0.03
IP beta-function β [m]	1.1	0.3
IP beam size $\sigma$ [ $\mu$ m]	6.8 (3)	3.5 (1.6)
RMS bunch length $\sigma_z$ [cm]		8
Crossing angle $[\sigma \Box]$	12	Crab. Cav.
Turn-around time [h]	5	4



## Synchrotron Radiation

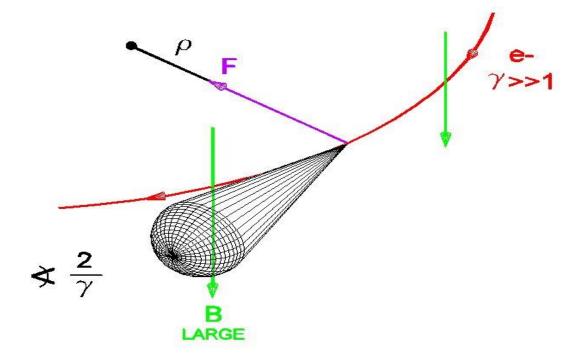


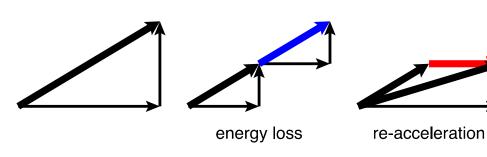
At 100 TeV even protons radiate significantly

Total power of 5 MW

⇒ Needs to be cooled away

Equivalent to 30W/m /beam in the arcs





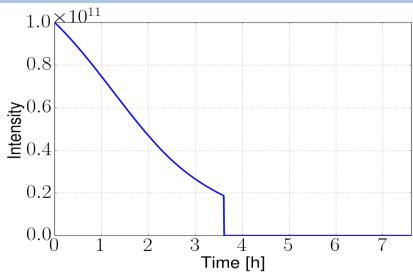
Protons loose energy

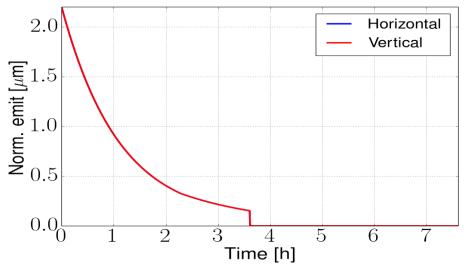
- ⇒ They are damped
- ⇒ Emittance improves with time
- Typical damping time 1 hour



#### Luminosity Run Example





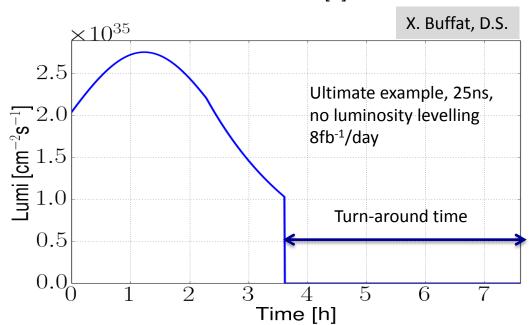


Example with ultimate parameters shown

Burn beam quickly
But emittance shrinks

⇒ Can reach 8fb<sup>-1</sup>/day

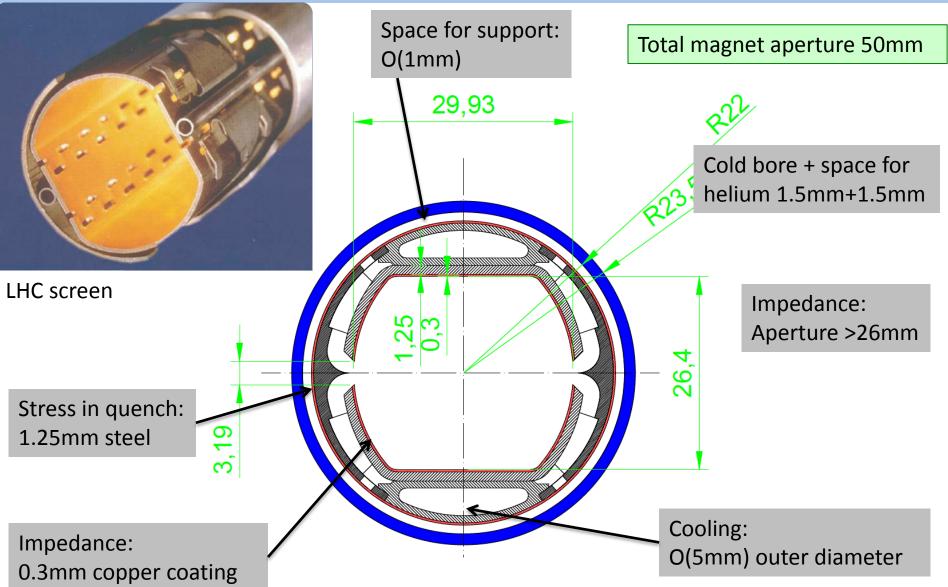
⇒ 5000fb<sup>-1</sup> per 5 year cycle





#### Beam Screen Design



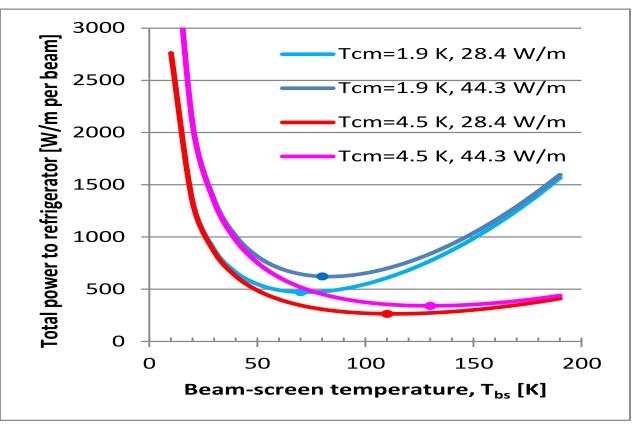




## Cooling





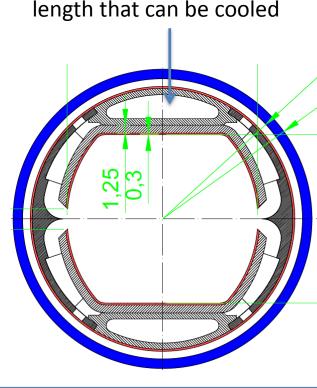


16K beamscreen would require 300MW for cooling

50K requires 100MW => current baseline

For 4K magnets would prefer T>100K

But more impedance



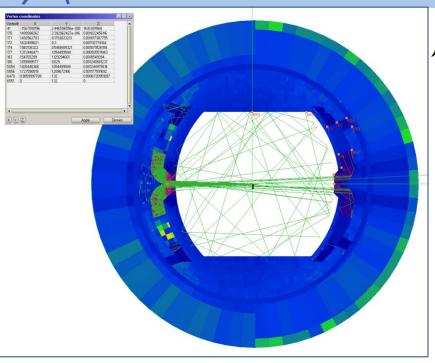
Cross section determines

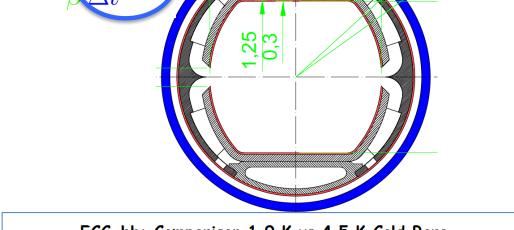


## Vacuum Quality



R. Kersevan

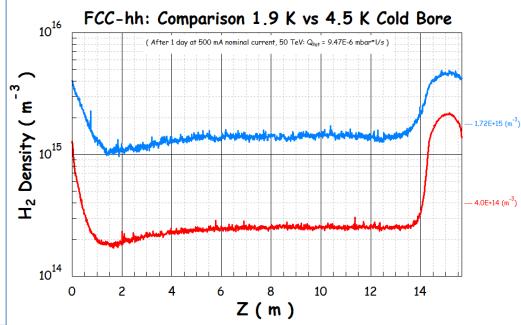




For 2K cold bore meet target after 1 day

- twice better than LHC design
- but need to work on connections

Cryo absorbers required for 4K cold bore



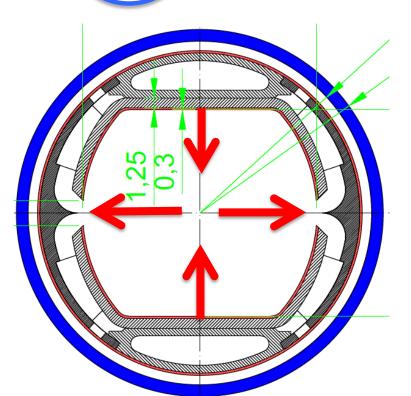


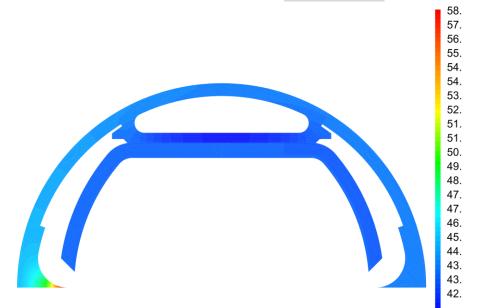
# FCC Beam Screen Mechanical Design



C. Garion

$$\mathcal{L} = \xi \frac{1}{N} \frac{N}{\Delta t} \eta_{fill}$$





Beam screen remains relatively cool

Stress is acceptable from heat

Worry about sheer stress in quench

attachment copper steel

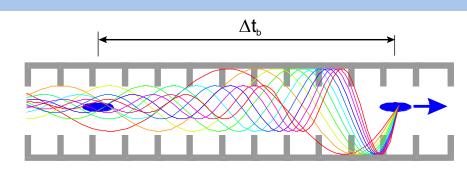


#### Low Frequency Impedances



At injection multi-bunch instability is driven by resistivity of arc beam screen

Resistivity increases with temperature



Minimium radius is defined by strong dependence of impedance

$$Z_{\wedge} \mu \frac{\sqrt{r}}{b^3}$$

- ⇒ Multi-bunch instability O(10) worse than in LHC
- ⇒ Assumes fast feedback

2b=26mm

N. Mounet, G. Rumolo, O. Boine-Frankeheim, U. Niedermayer, F. Petrov, B. Salvant, X. Buffat, E. Metral, D.S.



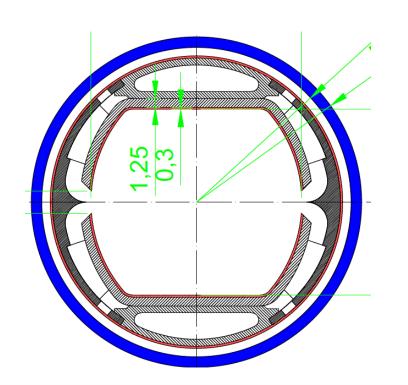
## High Frequency Impedance

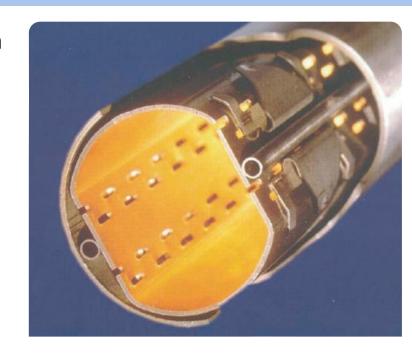


In LHC pumping holes are important contribution to high frequency impedance at injection

Pumping holes in LHC-like design would lead to instability (TMCI) at 1.5x10<sup>11</sup>

 $\Rightarrow$  Way to little margin for charge of 1x10<sup>11</sup>





In FCC holes are shielded

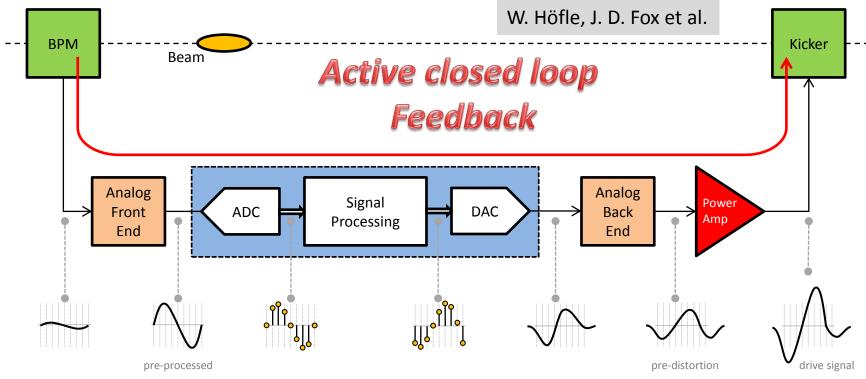
- ⇒ Removes impedance
- ⇒ Other sources need to be studied (e.g. collimation system, ...)

X. Buffat, O. Boine-Frankeheim, U. Niedermayer, F. Petrov, B. Salvant, D.S.



#### Feedback





Higher bandwidth than in LHC (5ns bunch spacing)

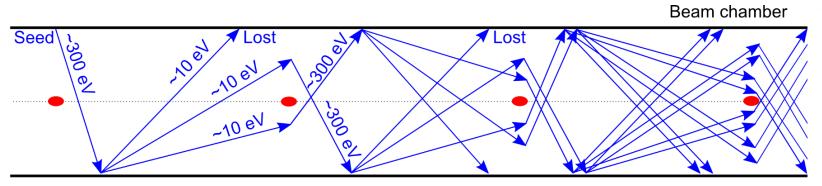
Faster feedback allows to rise beam screen temperature

Even intra-bunch feedback is considered



#### **Electron Cloud Effects**





Bunch spacing (e.g. 25 ns)

Still a potential performance limitation for LHC

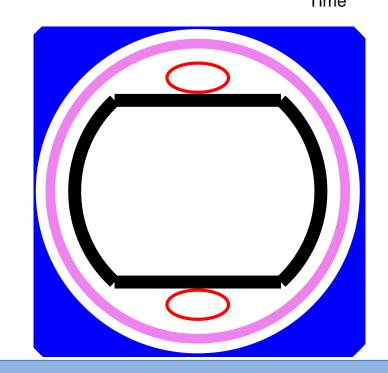
- Heat load
- Beam instability

Twice as many photons as in LHC At 100 times the energy (4.3keV vs. 44eV)

Similar to B-factories

Surface properties important like photoelectron yield, secondary emission yield, reflectivity, ...

⇒ Experimental input critical



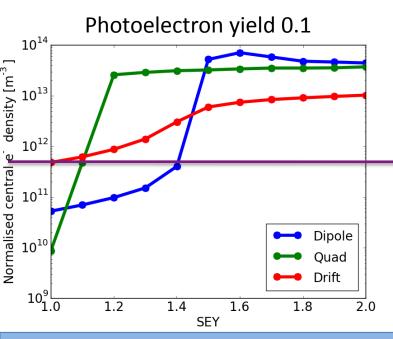


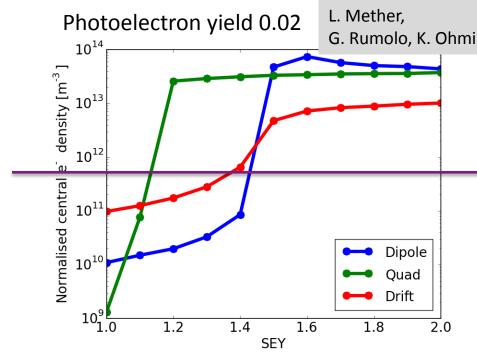
# Electron Cloud Effects

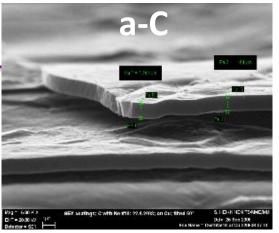


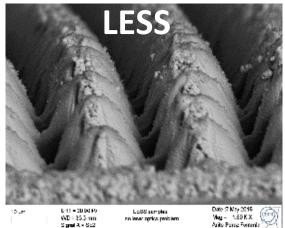
Simulations (here for 5ns) show that electron cloud can be a problem

- Depends on surface properties
- Need to measure surface
- Use carbon coating
- Or laser treatment











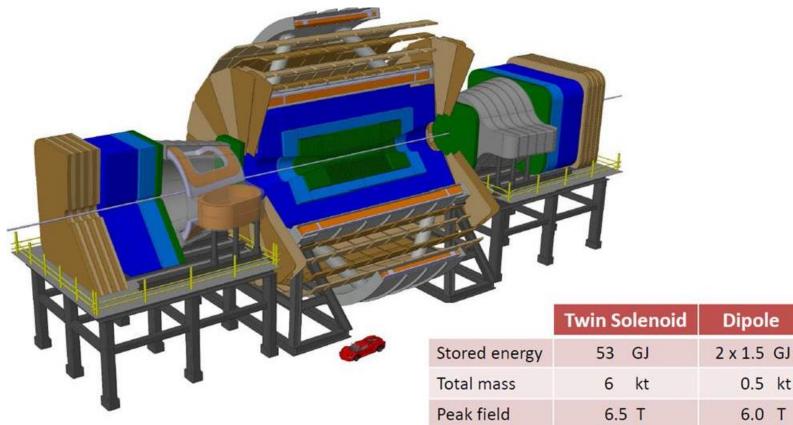
#### Current FCC Detector Model



W. Riegler et al.

05 kt

Matthias Mentink, Alexey Dudarev, Helder Filipe Pais Da Silva, Christophe Paul Berriaud, Gabriella Rolando, Rosalinde Pots, Benoit Cure, Andrea Gaddi, Vyacheslav Klyukhin, Hubert Gerwig, Udo Wagner, and Herman ten Kate



FCC Air core Twin solenoid and Dipoles

State of the art high stress / low mass design.

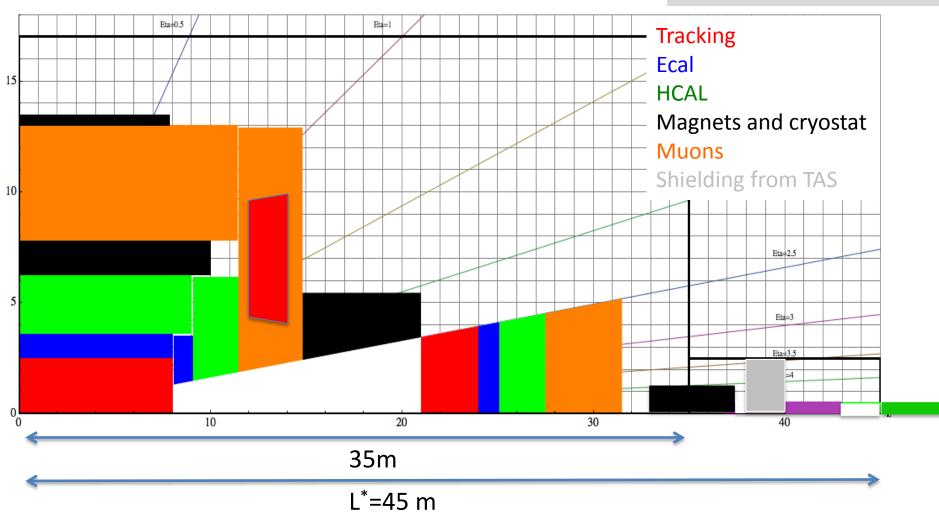
Total Illass	O Kt	0.5 Kt
Peak field	6.5 T	6.0 T
Current	80 kA	20 kA
Conductor	102 km	2 x 37 km
Bore x Length	12 m x 20 m	6 m x 6 m



# Space for FCC Detector



Modified from W. Riegler et al.

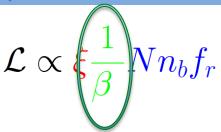


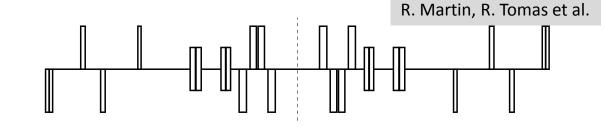
Have iterated on L\*



# High-luminosity Insertions



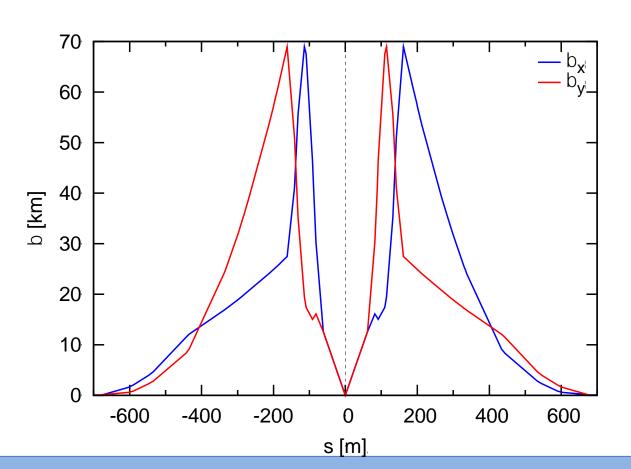




Squeezes the beam to few microns

Have designs for L\*=36m and L\*=61m to explore

Now will go for L\*=45m



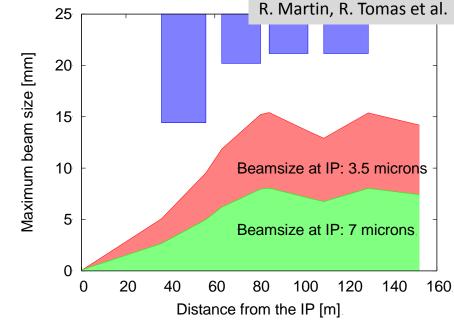


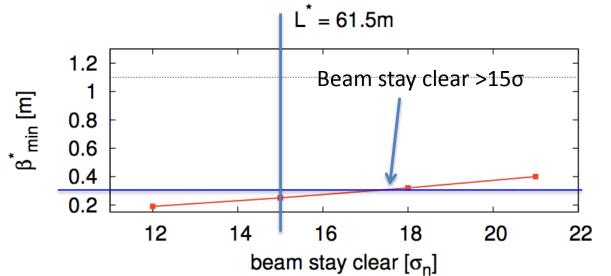
# High-luminosity Insertions



Small beam in interaction point leads to large beam in triplets

For given triplet, aperture is limited due to required field gradient





Can reach enough beam stay clear for target beta-function



#### Radiation from Beam-beam



Total power of background events 100-500kW per experiment

Car or truck engine

Already limit in LHC and HL-LHC

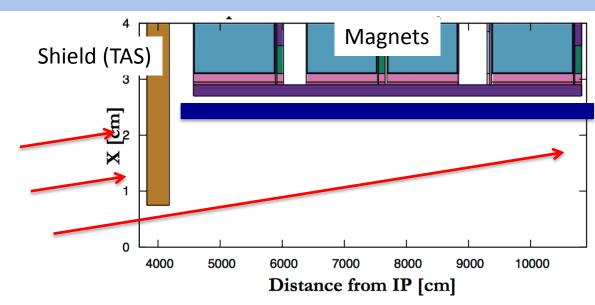
· Magnet lifetime, heat load

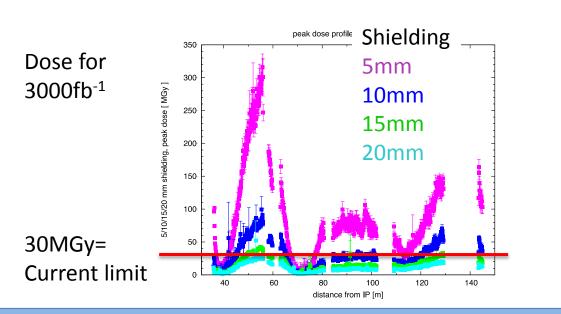
Study of 3000fb<sup>-1</sup> in older FCC-hh detector design

Goal: survive at least 5000fb<sup>-1</sup>

One 5-year run

M. I. Besana, F. Cerutti, et al.



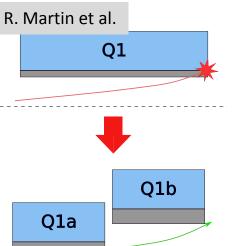




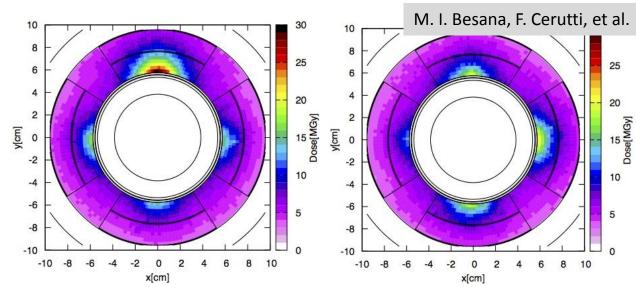
#### Countermeasures



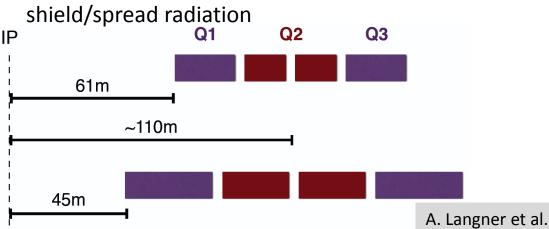
#### Split magnets



#### Vary crossing scheme to distribute damage (S. Fartoukh)



#### Longer triplet with more aperture to better

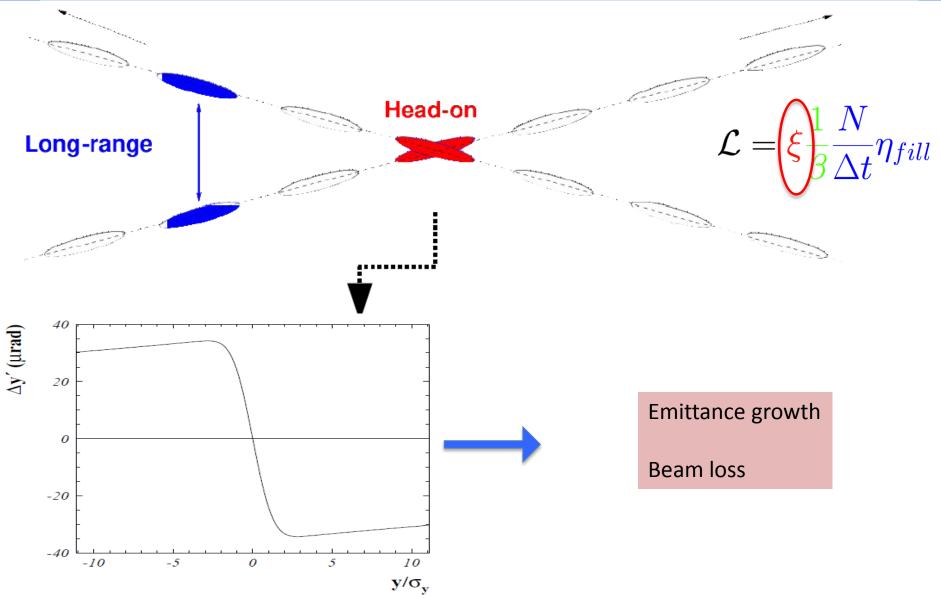


#### Improvements in radiation hardness

Need to push hard to gain small factors

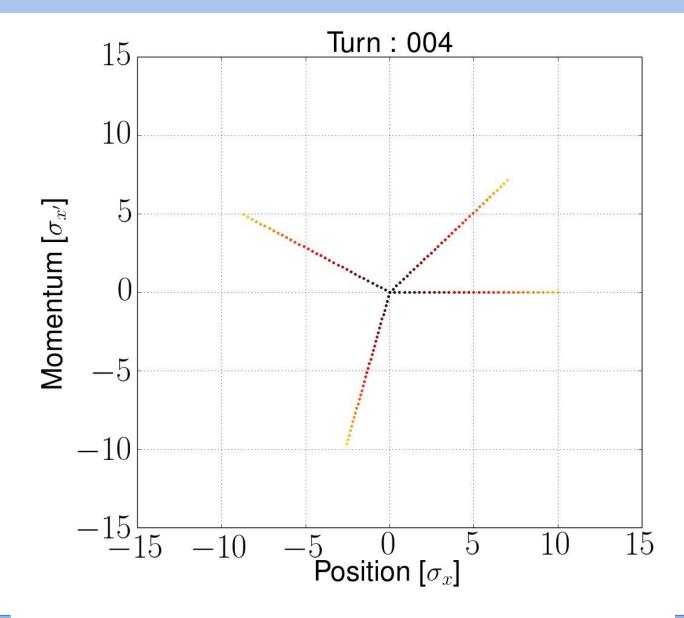










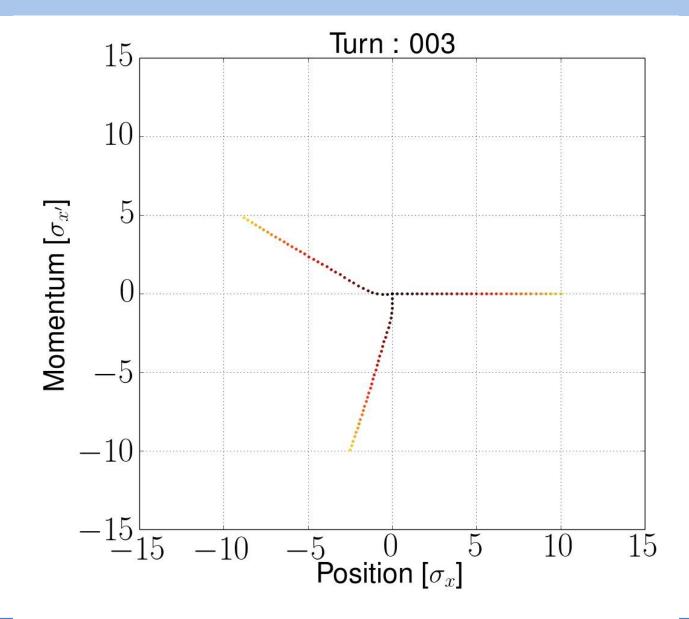






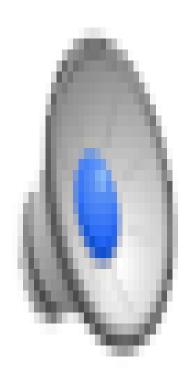








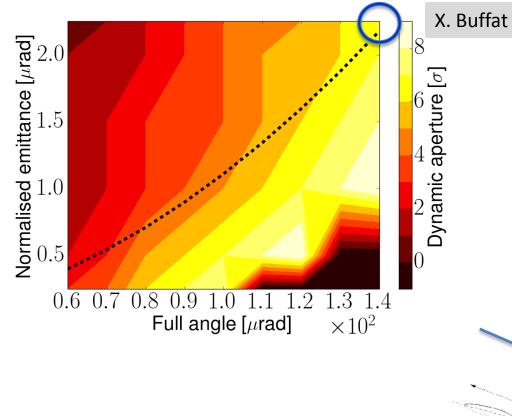






# Limit and Mitigation





Crossing scheme and angle determined by beam-beam

Effect is about OK for baseline

But would like to have margin and to push further

Mitigation technique examples:

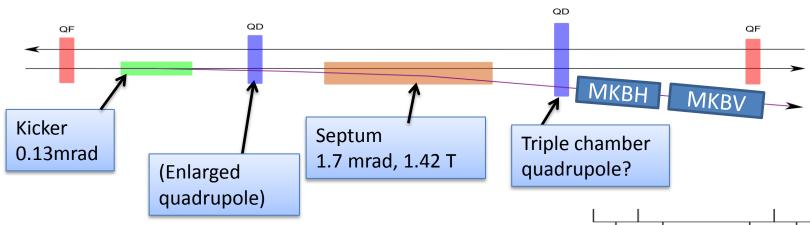
Larger crossing angle (and crab crossing)

Compensating wire (to be tested for HL-LH@



#### Extraction

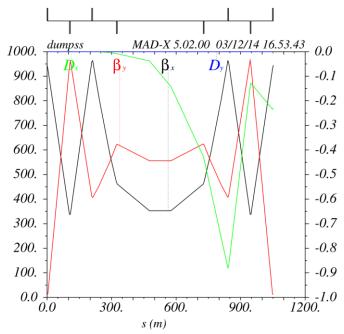




Normally fire kickers in the abort gap of the beam

But kicker can fire on its own

- ⇒ In LHC fire all and sweep beam out
  - ⇒ Does the extraction line survive?
- ⇒ Can we segment kicker such that we can leave beam circulating until abort gap?
  - $\Rightarrow$  Is this safe?



Design based on LHC design Alternatives studied

W. Bartmann, B. Goddard, F. Burkart, ...



### Beam Dump Considerations



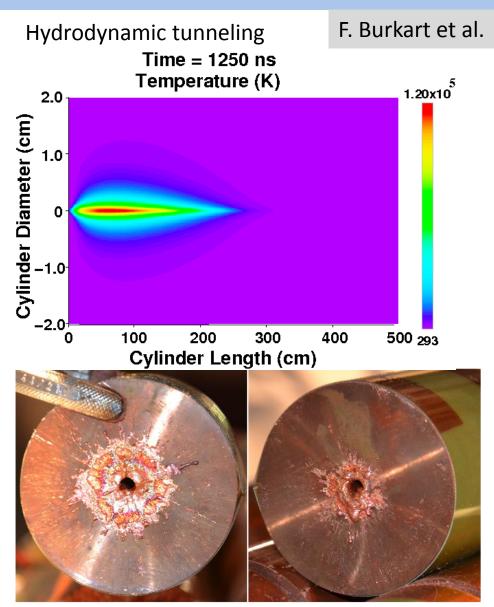
#### 8GJ kinetic energy per beam

- Airbus A380 at 720km/h
- 2000kg TNT
- 400kg of chocolate
  - Run 25,000km to spent calories
- O(20) times LHC

Simulation show beam will penetrate ~ **300 m** in Copper, assuming no dilution.

→ Dilution required!

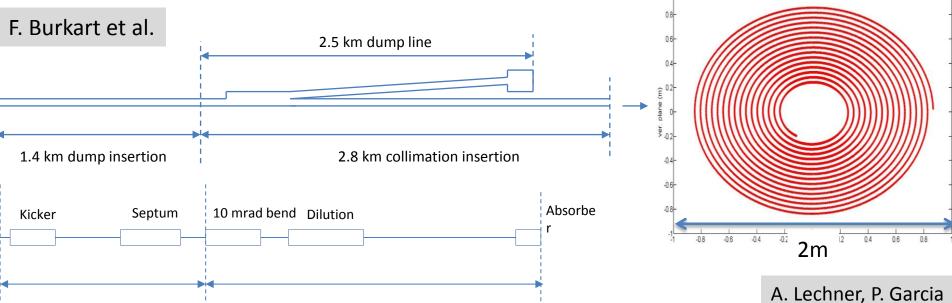






# Dilution System





Horizontal and vertical kicker system as in the LHC

- ~ 300 m, ~150kickers, to be optimized
- Large magnet apertures required towards dump

#### Different solutions studied

Require up to 80cm radius

Fluka studies of required pattern:

- Bunch separation > 1.8 mm
- Branch separation: 4 cm
- Keeps T<1500°C</li>

LHC pattern (same scale)





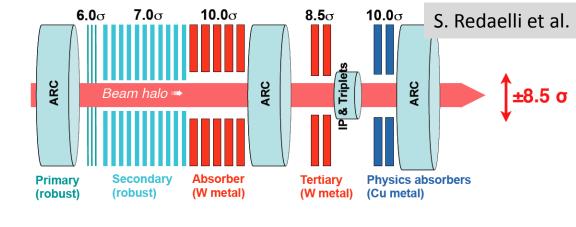
#### Collimation

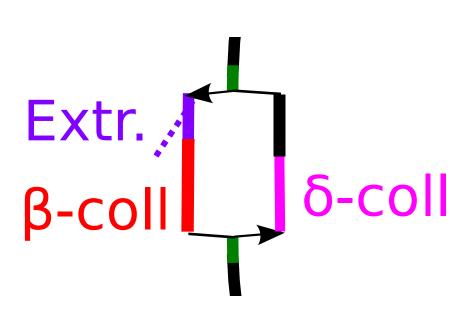


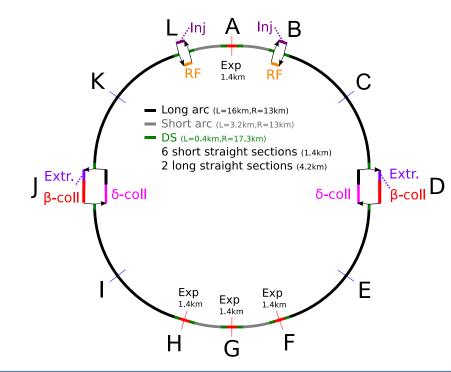
To protect machine and experiments

At injection tightest part is arcs

At collision energy triplets at experiments









### First Collimation Studies

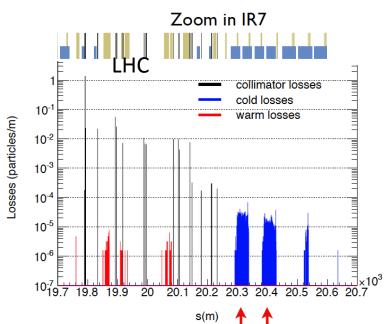
Beta Function [m]

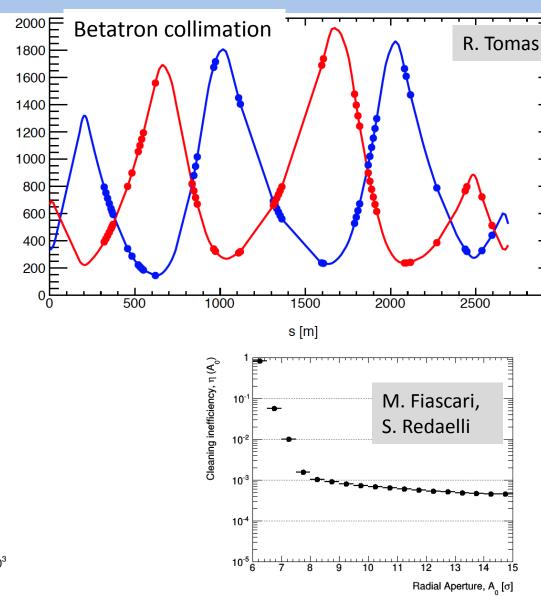


First collimation system lattice designs exist

- Based on LHC designs
- $\Rightarrow$  Starting point for exploration

⇒ Fix issues from LHC design







#### Collimation



# First performance studies are ongoing

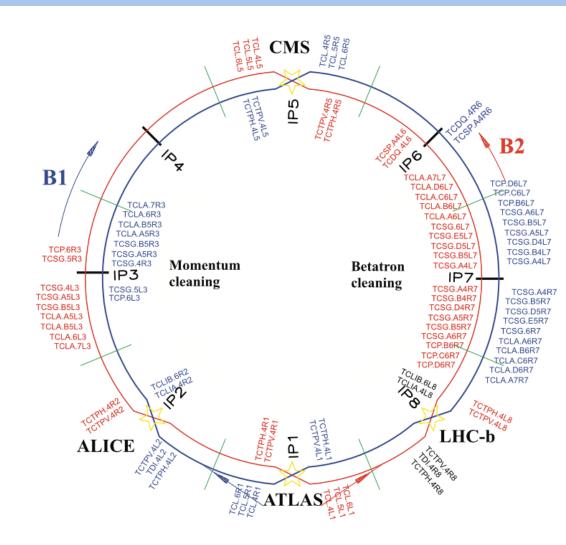
- Collimation efficiency
- Power losses

#### Many studies to be performed

- Protection of machine from experiments
- Background from one experiment to the next
- ...

Have to review FLUKA at FCC energies

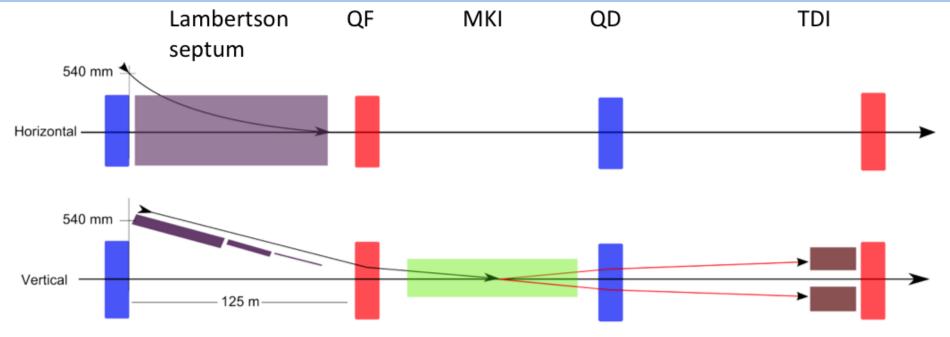
A complex long-term optimisation





### Injection Insertion





Have to limit injected batch

- ⇒ With LHC limits can inject O(100) bunches
- ⇒ Very fast kicker (O(300ns)) for beam filling factor of 80%









#### Turn-around Time

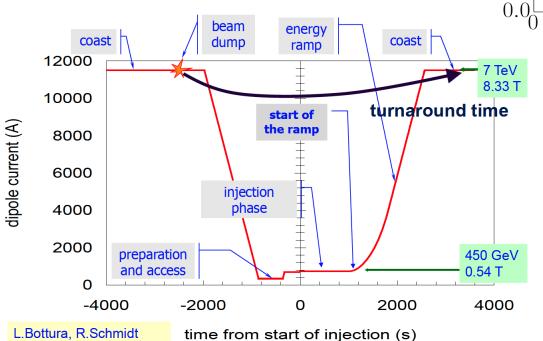


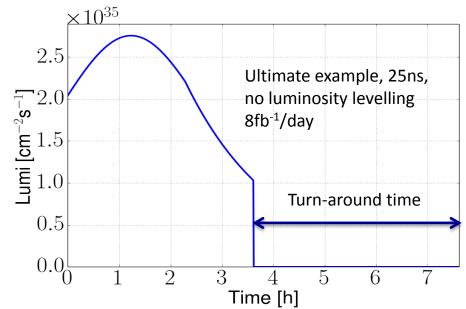
Integrated luminosity is strong affected by turn-around time

⇒ Higher luminosity would not help a lot

Turn-around time in LHC larger than theoretical limit

⇒ Need to understand in more detail





Ensure we are not too optimistic

Explore options to speed it up

Magnets need >600s (linear ramp)



### Dynamic Aperture



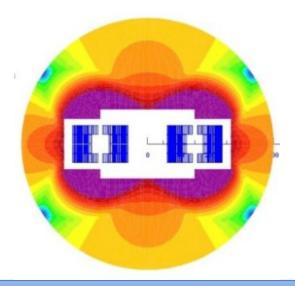
Magnets have field errors

Random and systematic

Non-linear fields can lead to chaotic motion ⇒ particle loss over many turns

Need to also work at low field at injection

Critical limit for magnet design



#### Example table: Need to consider many errors

. L	Jie tai	010111		00110	1461 111	, C	11015
L				Uncertainty		Random	
	Normal	Injection	High Field	Injection	High Field	Injection	High Field
	2	0.000	0.000	0.484	0.484	0.484	0.484
	3	-5.000	20.000	0.781	0.781	0.781	0.781
	4	0.000	0.000	0.065	0.065	0.065	0.065
	5	-1.000	-1.500	0.074	0.074	0.074	0.074
	6	0.000	0.000	0.009	0.009	0.009	0.009
	7	-0.500	1.300	0.016	0.016	0.016	0.016
	8	0.000	0.000	0.001	0.001	0.001	0.001
	9	-0.100	0.050	0.002	0.002	0.002	0.002
	10	0.000	0.000	0.000	0.000	0.000	0.000
	11	0.000	0.000	0.000	0.000	0.000	0.000
	12	0.000	0.000	0.000	0.000	0.000	0.000
	13	0.000	0.000	0.000	0.000	0.000	0.000
	14	0.000	0.000	0.000	0.000	0.000	0.000
	15	0.000	0.000	0.000	0.000	0.000	0.000
	Skew						
	2	0.000	0.000	1.108	1.108	1.108	1.108
	3	0.000	0.000	0.256	0.256	0.256	0.256
	4	0.000	0.000	0.252	0.252	0.252	0.252
	5	0.000	0.000	0.050	0.050	0.050	0.050
	6	0.000	0.000	0.040	0.040	0.040	0.040
	7	0.000	0.000	0.007	0.007	0.007	0.007
	8	0.000	0.000	0.007	0.007	0.007	0.007
	9	0.000	0.000	0.002	0.002	0.002	0.002
	10	0.000	0.000	0.001	0.001	0.001	0.001
	11	0.000	0.000	0.000	0.000	0.000	0.000
	12	0.000	0.000	0.000	0.000	0.000	0.000
	13	0.000	0.000	0.000	0.000	0.000	0.000
	14	0.000	0.000	0.000	0.000	0.000	0.000
	15	0.00		_			

E. Todesco, S. I. Bermudez et al.



### **Example Estimate**



#### Collision energy

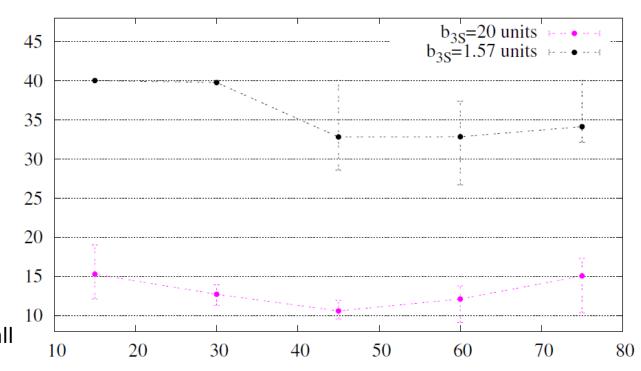
- Design to have B3 mainly at full energy
- Design to have B3 mainly at injection

#### Conclusion:

1) Dynamic aperture too small

OA [# σ]

- Would need very strong correctors (10xLHC)
- 2) Dynamic aperture looks fine
- Need to work on dynamic aperture at injection



angle

w errors (bn, an > b2,a2), w/o correctors

- B. Dalena, A. Chance,
- D. Boutin, J. Payet,



### LHC Experiments



Field error depends on injection energy

Uncertain about reproducibility and stability at low fields

Experiment is important

Inject beam into LHC at 225GeV

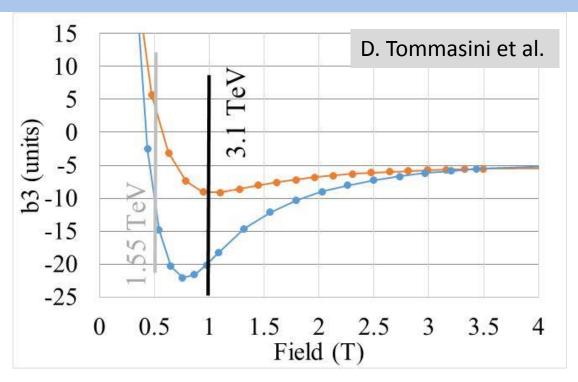
 Or decelerate injected beam to 225GeV

Many changes are required and need to be undone

⇒ Best at the end of a run

http://indico.cern.ch/event/469656/

B. Goddard et al.



Important for FCC as well:

Faster ramping

Profit from LHC and HL-LHC MDs

- Impedances
- Beam-beam
- ...



#### If You Want to Contribute



#### Work/meeting structures established based on INDICO, see:

- FCC Study: <a href="https://indico.cern.ch/category/5153/">https://indico.cern.ch/category/5153/</a>

#### In particular:

- FCC-hh Hadron Collider VIDYO meetings
  - <a href="https://indico.cern.ch/category/5263/">https://indico.cern.ch/category/5263/</a>
  - Contacts: daniel.schulte@cern.ch
- FCC-hadron injector meetings
  - <a href="https://indico.cern.ch/category/5262/">https://indico.cern.ch/category/5262/</a>
  - Contacts: brennan.goddard@cern.ch



#### Conclusion



- FCC-hh developed as option for future flagship project at CERN
  - Goal is to have CDR ready for European strategy update (2018)
  - https://indico.cern.ch/category/5153/
  - Workshop in Rome April 11-15, 2016
- Work is progressing
- More work to be done
  - Exciting technological challenges
  - Exciting beam physics
  - Exciting physics
- Your contributions are most welcome



# Reserve Slides





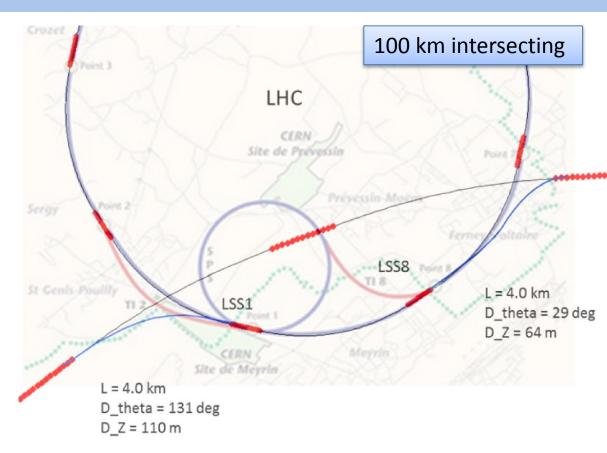
### Injector Considerations



#### Many choices

- SPS -> LHC -> FCC
- SPS -> FCC
- SPS -> FCC booster -> FCC

Current baseline injection energy is 3.3TeV



B. Goddard at al.



### Filling Time

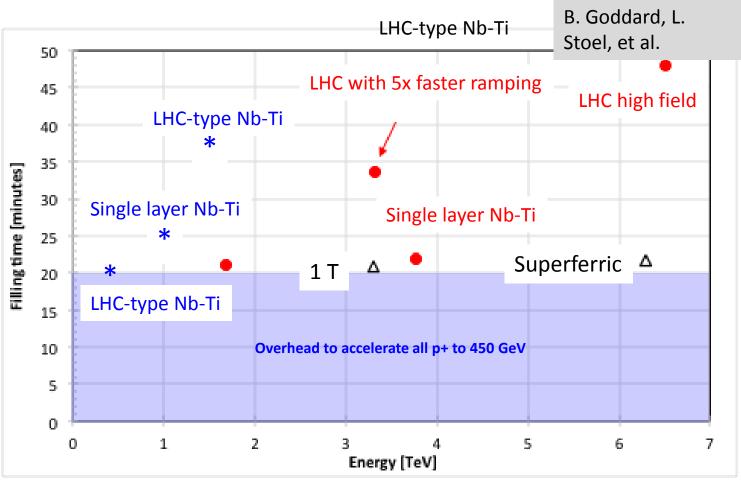


SPS -> FCC

Higher fields lead to long ramp times

SPS -> LHC -> FCC

SPS -> FCC booster -> FCC



LHC would work as injector

Will study other options in more detail

Study effects of lower energy in collider ring



### LHC as Injector

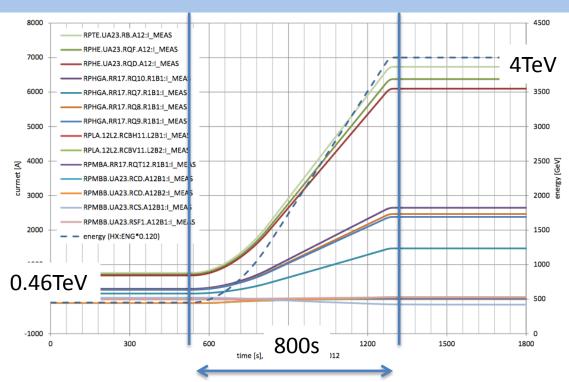


The LHC is basically suited as injector

Some modifications required

Faster ramping of magnets is required

- Need four fillings into FCC
- In total roughly 1.5h ramping up and down
- Realistic goal seems a factor 5 improvement
  - Better ramp shape
  - Upgrade of power converters



Many studies to come

- 5ns bunch spacing
- Injection into LHC
- ...
- Develop the other options

B. Goddard, A. Milanese et al.



### RF Design Considerations

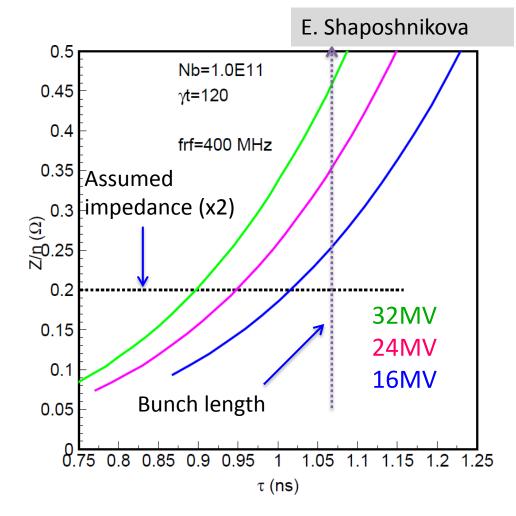


RF integrated in injection insertion

Limited radiation

400.8 MHz seems a good baseline

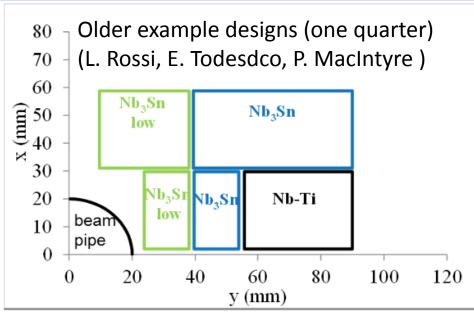
- 16MV minimum with no margin
- 32MV seems fine
- Higher voltage helps for other instabilities as well
- To accelerate beam in 1000s require 16MV and 8MW

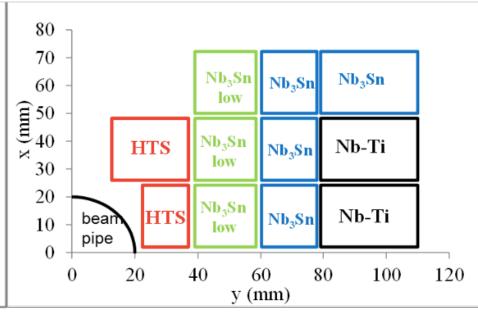




### Magnets









Combination of materials used to reduce cost

Different designs are being explored for FCC

A recent test AT CERN has achieved world record of 16.2T

• But a short racetrack magnet



#### **Dump Insertion Alternatives**

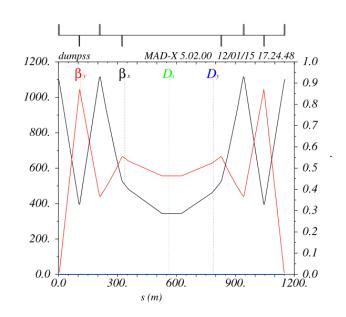


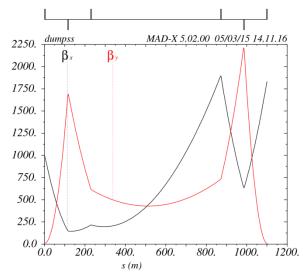
#### SSC like

Septum is part of extraction bump Use field free channel of septum to extract Need strong, good field quality septum

#### Asymmetric insertion optics

- Avoid asynchronous dumps by accepting single kicker erratic
- High segmentation of kicker system (200-300 modules)
- Asymmetric optics
  - to reduce oscillation from single kicker failure (small hor beta)
  - to reduce kicker strength and dilute beam at absorbers (high betas at septum)







### Beam Dump Dilution



Dilution pattern was evaluated as a function of dilution kicker magnet **MKB parameters** and **energy deposition** on the TDE.

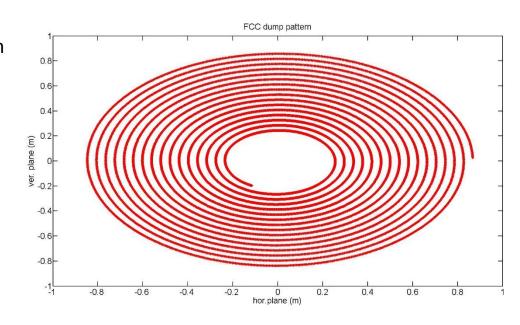
Energy deposition studies by FLUKA (A.Lechner & P. Garcia) Max. temperature below ~ 1500 °C.

#### Fixed dilution frequency:

- f = 50.9 kHz
- Maximum amplitude at the dump block: 80 cm
- Bunch separation > 1.8 mm
- Branch separation: 4 cm
- Max deflection: 0.32 mrad
- B.dl = 53 T.m

#### Alternative with frequency change:

- f = 20.4 kHz 42.9 kHz
- Bunch separation = 1.9 mm constant
- Branch separation = 4 cm
- Max deflection = 0.24 mrad
- Max amplitude = 0.59 m
- Bdl = 39 Tm (2.5 km dump line)

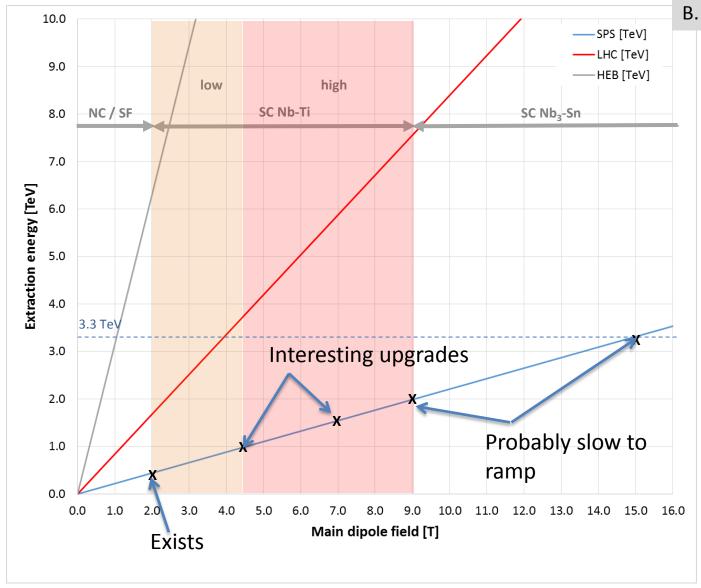




## Injection from SPS Tunnel



B. Goddard at al.

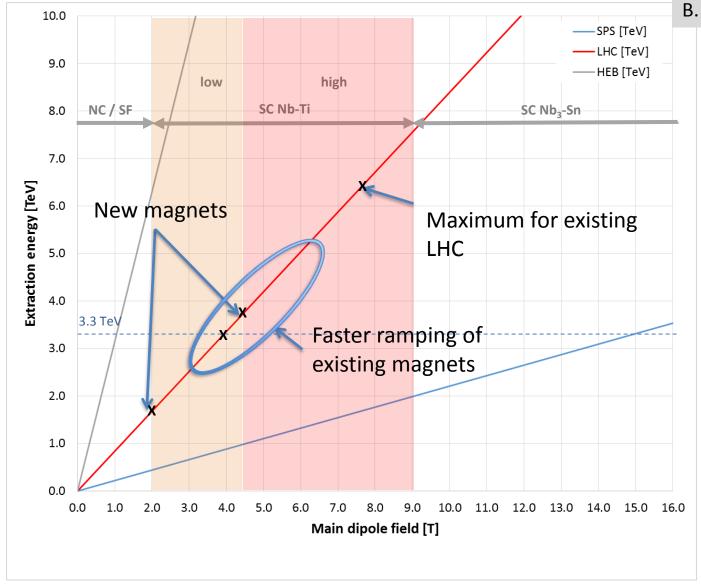




## Injection from LHC Tunnel



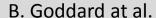
B. Goddard at al.

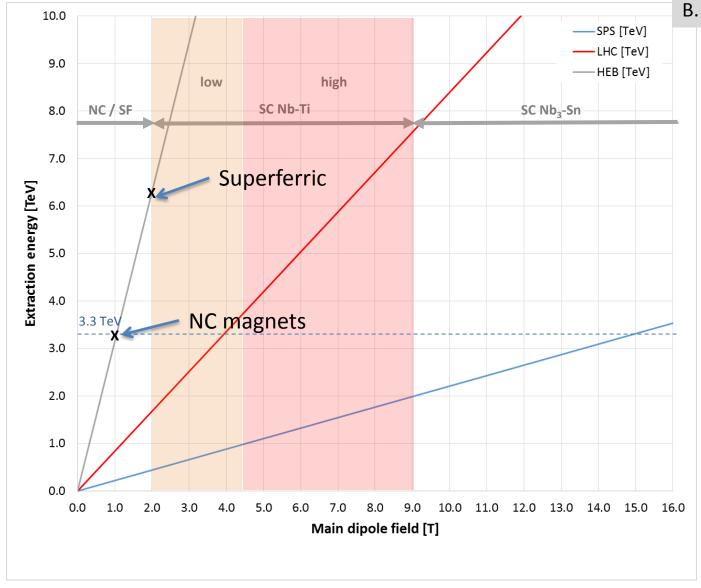




## Injection from FCC Tunnel



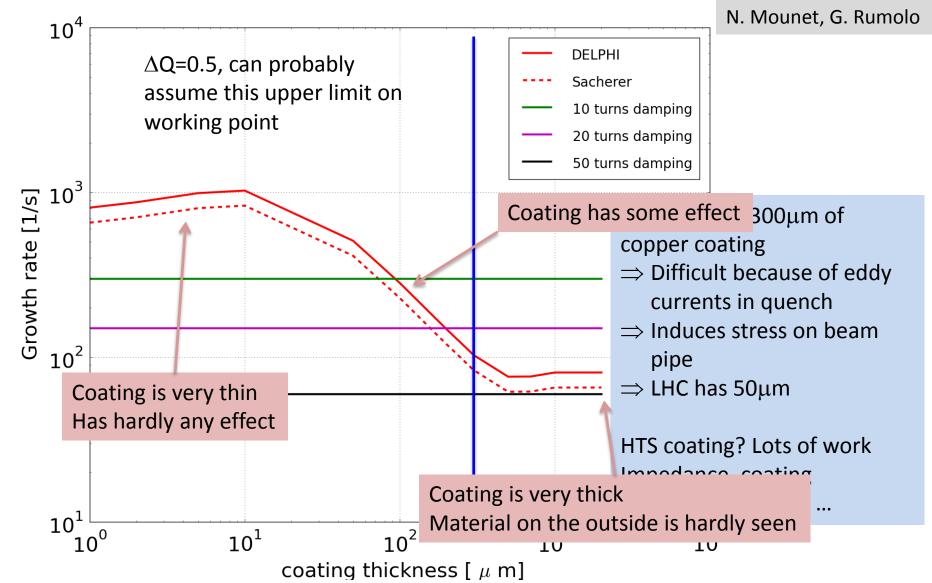






### Thickness of Copper Coating





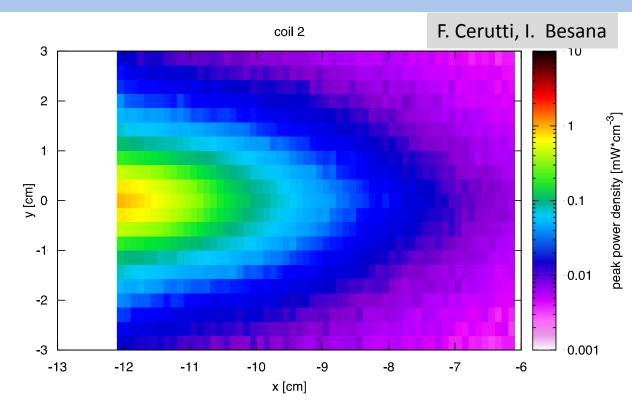


# Example for Loss Mechanism



Beam-gas scattering goal >100h beam lifetime

- ⇒ <0(10<sup>15</sup>m<sup>-3</sup>) H<sub>2</sub> ( $\sigma$ ≈100mb)
- ⇒ 45kW proton losses
- $\Rightarrow$  power for cooling
  - @2K <30MW
  - @4K <15MW
  - some part is lost in collimation system



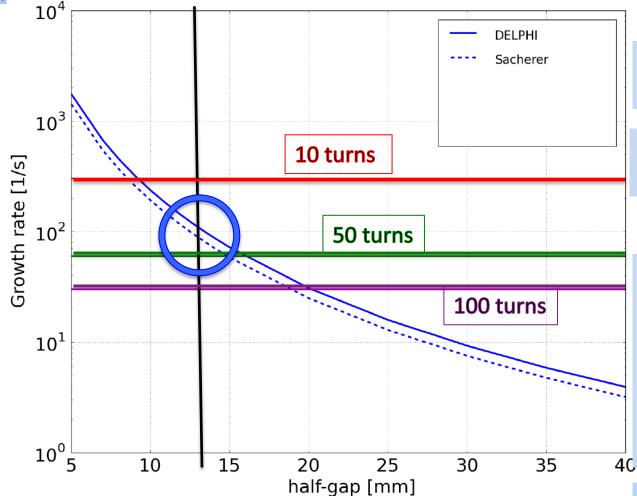
First studies indicate peak power density O(1mW/cm<sup>-3</sup>) and 3.5W/beam/dipole in cold

Seems very acceptable but need to define margin

Work in progress



# Estimates of Beamipe Impedance Effects



N. Mounet, G. Rumolo

Growth rate of multi-bunch instability

Noise growths every 20-30 turns by factor e

Need feedback within 10 turns

- Challenge for RF and instrumentation
- Or increase the beam screen radius
- Or decrease beam current

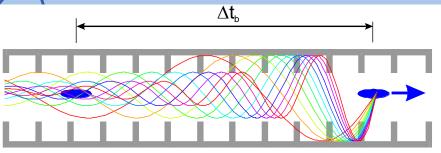
Many more impedance studies required

Multi-bunch effect at 50K and injection (worst case)
Only resistive wall (infinite copper layer assumed)

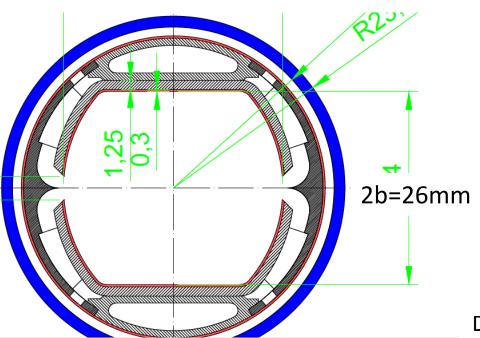


### Low Frequency Impedances

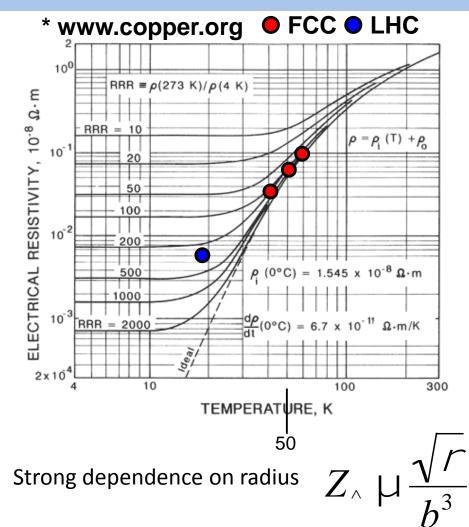




At injection multi-bunch instability is driven by resistivity of arc beam screen



N. Mounet, G: Rumolo, O. Boine-Frankeheim, U. Niedermayer, F. Petrov, B. Salvant, X. Buffat, D.S.



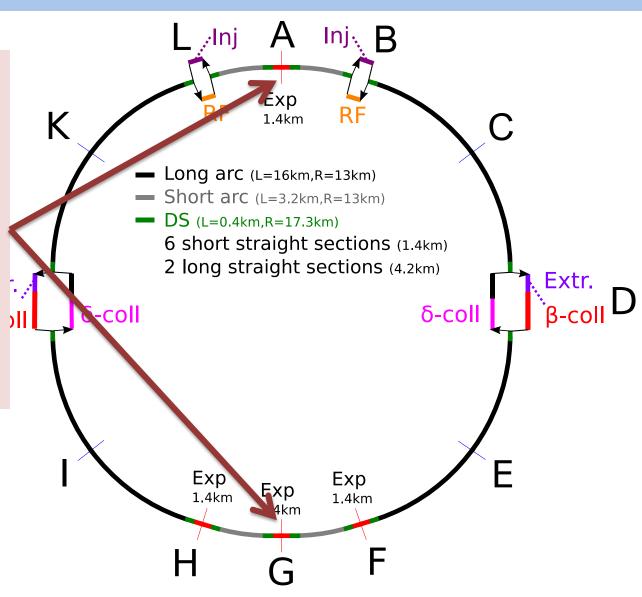
Defines minimum b
Multi-bunch instability O(10) worse than in LHC





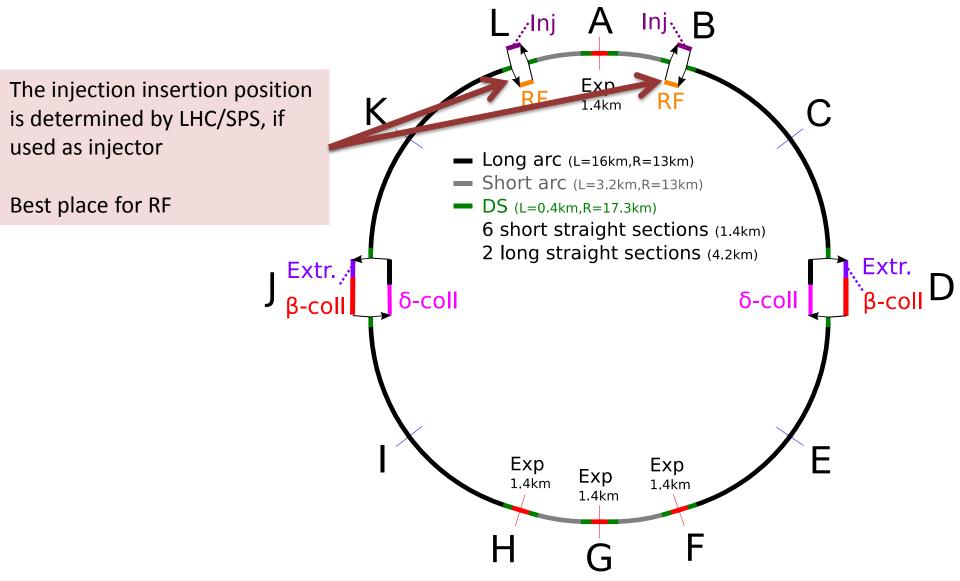
Two main experiments on opposite sides of the collider

- All bunches collide in main experiments
  - independent of filling pattern
  - Highest luminosity
- Each bunch collides with the same bunch in both experiments
  - Compensation of beam-beam effects







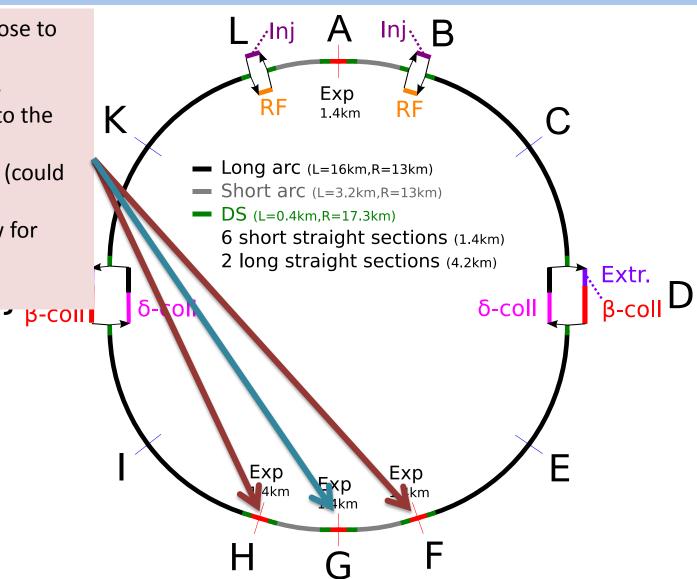






# Additional experiments close to one main experiment

- Separation to suppress background from one to the next
- Symmetric to injection (could be changed)
- Short arcs should allow for enough tuning





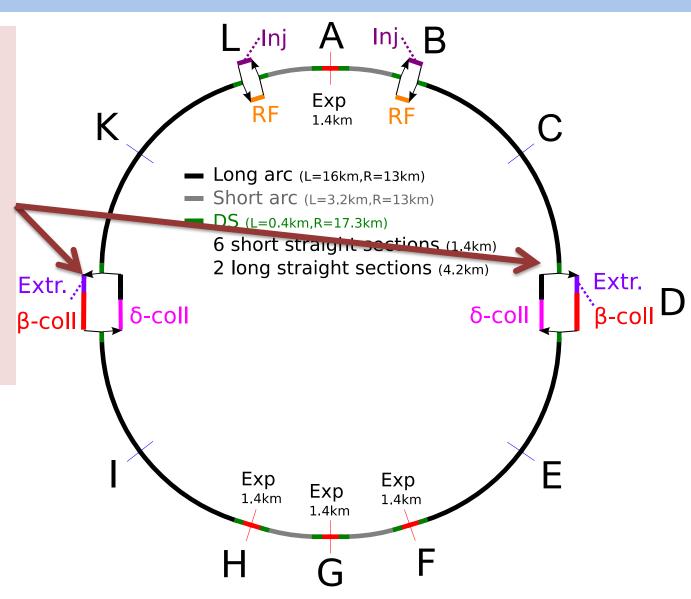


# Foresee two collimation and extraction insertions

- Insertions with largest risk
- Scheme provides flexibility

#### Current baseline

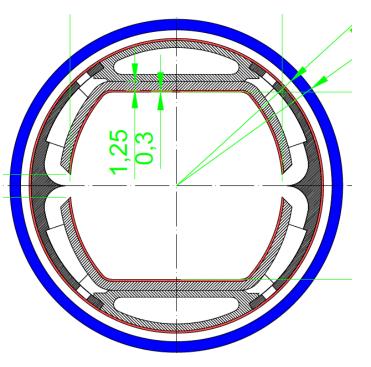
- betatron-collimation after extract to protect machine
- Energy collimation





## Alignment





Good alignment required for beam quality

- good pre-alignment
- good beam-based alignment

Alignment beam vs. slit is also important

M. Jones, N. Ibarrola Subiza

First system is based on wire and hydrostatic leveling

